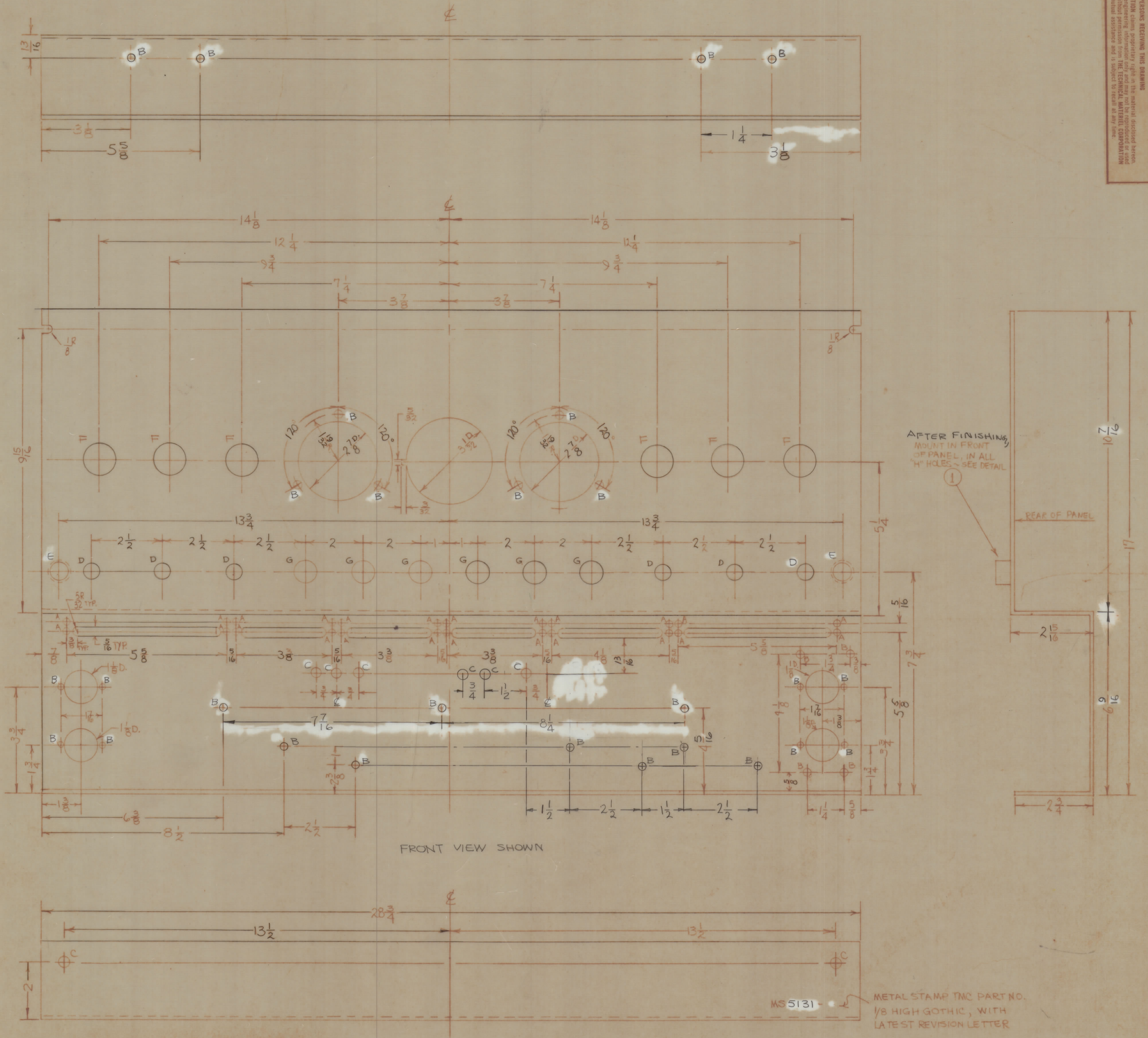


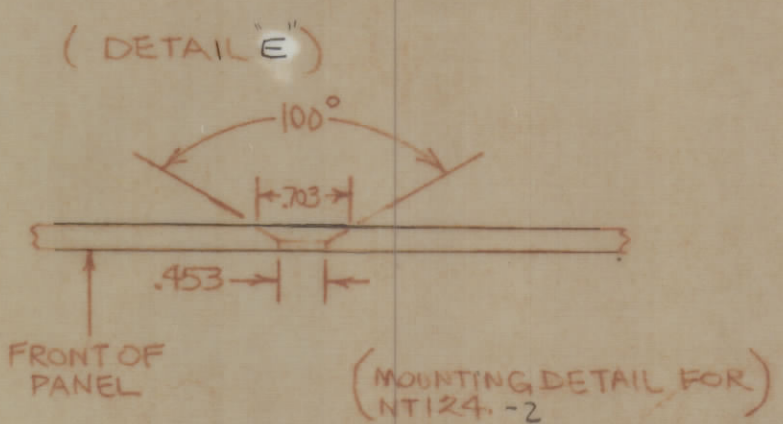
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FRONT VIEW SHOWN

MS 5131 - METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, WITH LATEST REVISION LETTER

HOLE	DESCRIPTION	REQ.
A	9/64 DIA.	24
B	11/64 DIA.	31
C	1/4 DIA.	8
D	3/8 DIA.	6
E	1\" DIA.	6
F	1/16 DIA.	6



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND DECIMAL FRACTIONS ARE TO APPLY UNLESS OTHERWISE SPECIFIED TOLERANCES ARE AS FOLLOWS:

REF LD2236

QTY	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	1	NT124-2	NUT, PLAIN, SPLINE	H

DESIGNER: F. BUDETTI  
 DATE: 2/19/69  
 CHECKED: [Signature] DATE: 2/19/69  
 DRAWN: [Signature] DATE: 2-19-69  
 MATERIAL: ALUMINUM  
 FINISH: 82679 MS 5131  
 SCALE: 20 WPT SCALE  
 SHEET: [ ] OF [ ]

- UNLESS OTHERWISE SPECIFIED:  
 1. USE MATERIAL THICKNESS FOR MAXIMUM RADII ON ALL BENDS  
 2. ALL ANGULAR BENDS 90 DEGREES  
 3. REMOVE ALL BURRS AND SHARP EDGES  
 4. MOUNT INSERTS AFTER FINISHING
- MACHINING:  
 1. MILL ALL EDGES.  
 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.  
 3. PARTS MUST BE KEPT TO .001 TOLERANCE.  
 4. PARTS MUST BE FREE OF ALL MACHINING MARKS, GOGGERS, AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.
- FINISH NOTES:  
 1. S404 - IRIDIUM 14-2 AL-COAT  
 2. S114 - ZINC CHROMATE PRIMER FRONT AND BACK  
 3. S115 - SMOOTH GRAY ENAMEL EDGES ONLY  
 PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

ZONE	LTR	DESCRIPTION	DATE	EMANNO	DRAFT	CHKD	APPO
X	EXP	RELEASE	8-11-69	[Signature]	[Signature]	[Signature]	[Signature]
		ORIGINAL RELEASE FOR PRODUCTION					