

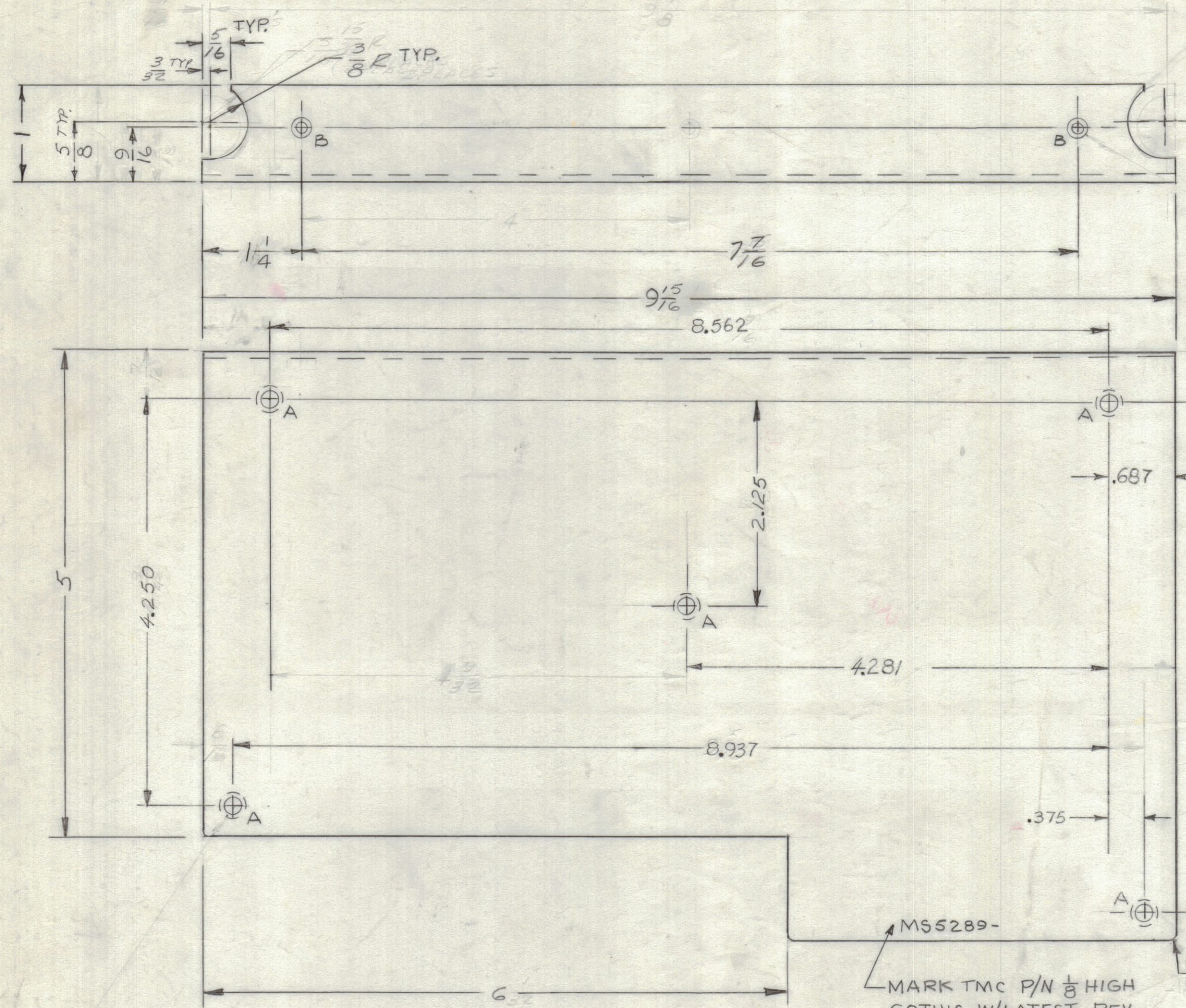
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REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	6-20-67		JL	
		ORIGINAL RELEASE FOR PRODUCTION	11-7-68		R.G.	
		ADDED GPR-10, DECIMAL DIM WERE. FRACT.	1-28-69	19261	gc	jd gp



1.120 DIA. HOLE (Z-REAR)
 TO .230 DIA.
 (Z-REAR)

1 MOUNT IN ALL "A" HOLES

HOLE	DESCRIPTION	REQ
A	.189 DIA.	5
B	.120 DIA. CSINK 82° TO .230 DIA.	2

MS5289-
 MARK TMC P/N 1/8 HIGH
 GOTHIC W/LATEST REV.
 LETTER.

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. MOUNT INSERTS AFTER FINISHING

QTY / UNIT	MODEL USED ON	ASS'Y NO.
8	GPR-10	
8	HRR-2	
APPLICATION		
	CODE A	5401-451

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL .063 ALUMINUM
 5052-H32

FINISH S404
 YELLOW IRIDITE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
5	1	TE162-G	NUT, PLAIN, CLINCH	A
HOGAN (ZETENA) LIST OF MATERIAL SK3252-003-22				
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP.	
MECH. DES.		DATE	MAMARONECK, NEW YORK	
ELECT. DES.		DATE	SHIELD ELECTRICAL, PC BD	
CHECKED		DATE	SIZE CODE IDENT.NO. DWG NO. ISSUE	
DRAWN		DATE	C 82679 MS5289 A	
SCALE			SHEET OF	

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