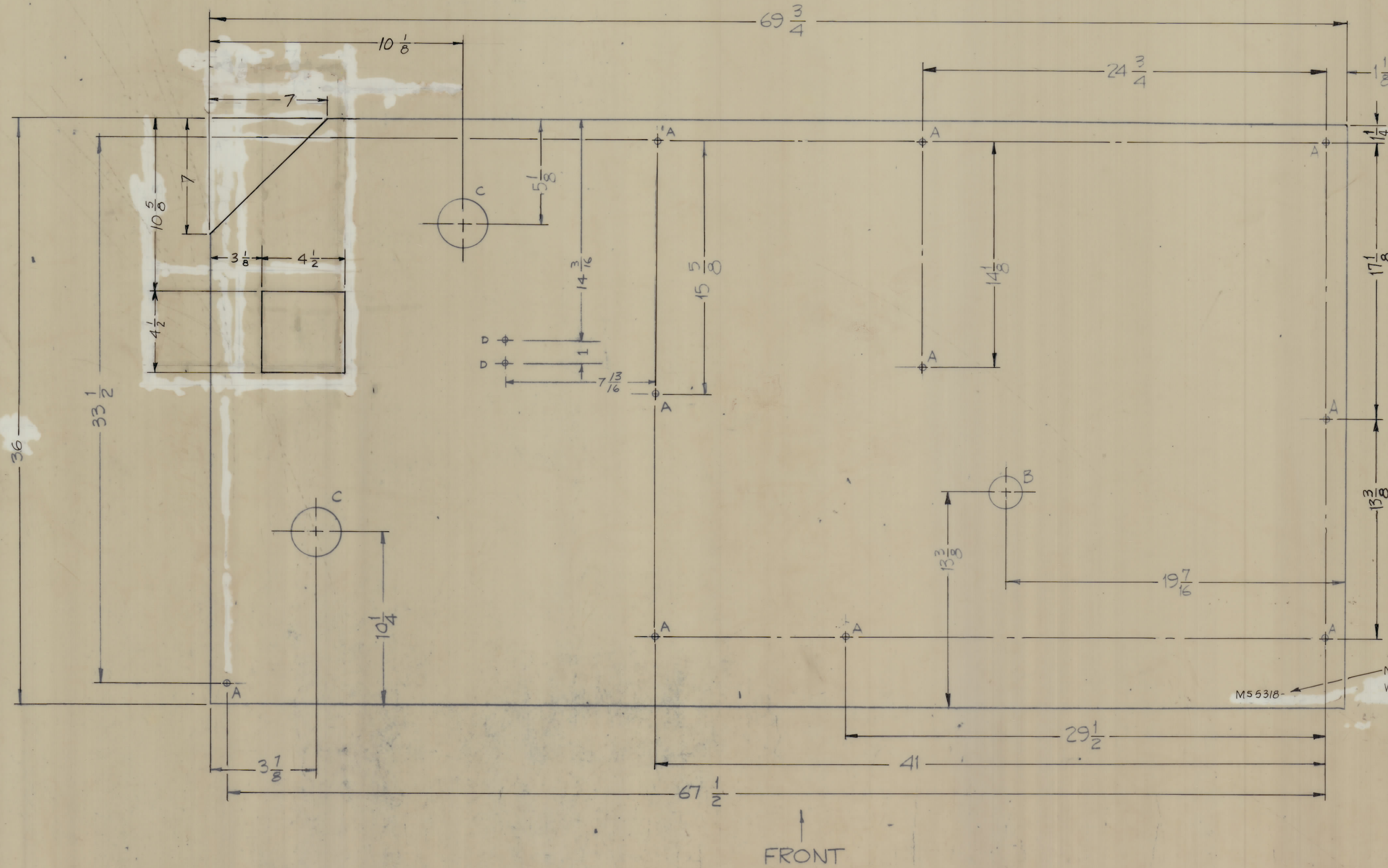


TMC P/N	A	B	C	D	E	
MS5318-1	11	NONE	NONE	2	1	GPT-10KRL GPT-10KLF
MS5318-2	11	1	2	2	NONE	GPT-40KEL

CHART 1		
HOLE	DESCRIPTION	REQ
A	15/64 DIA.	10
B	2" DIA.	1
C	3" DIA.	2
D	1/2 DIA.	2



MARK TMC P/N 1/8 HIGH GOTHIC W/LATEST REV. LETTER

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USE DRILL JIG FROM
 RIGHT SIDE OF MAIN FRAME (MS-1456)
 TO DRILL ALL .234 DIA. HLS

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
		ORIGINAL RELEASE FOR PRODUCTION	2.17.67		RE		
X		EXPERIMENTAL RELEASE	1.17.68		HG		

DEC. DIM. \pm
 FRAC. DIM. \pm
 ANGULAR DIM. \pm

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. UNIT	MODEL	SECTION	ASBY. NO.	DATE
1	GPT-10KRL			
1	GPT-10KLF			
1	GPT-40KEL	MAIN FRAME		1-17-68

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.064	STOCK SIZE	
	ALUMINUM	MATERIAL	
	5052-H32	TYPE & TEMPER	
	3404 IRIDITE	HEAT TREAT SPEC.	
		FINISH & SPEC. NO.	

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MS5318

MS5318