REVISIONS								
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD.	APPD
	B	ORIGINAL RELEASE FOR PRODUCTION	12-7-66		R.G.		

(OPPOSITE SIDE IDENTICAL)

MOUNT IN ALL "K" HOLES

DETAIL F

DETAIL J

CUTOUT

CUTOUT

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, WITH LATEST REVISION LETTER

LEGEND		
HOLE	DESCRIPTION	REQ'D
A	1 5/16 DIA	3
B	9/64 DIA	4
C	5/32 DIA	23
D	7/32 DIA	11
E	5/16 DIA	5
F	SEE DETAIL	1
H	11/64 DIA	1
J	SEE DETAIL	1
K	.191-.194 DIA	4

NOTES

REF: LD 2342

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	1	NT-123-632-4	NUT, ROUND, SWAGE TYPE	K

LIST OF MATERIAL

MATERIAL .062 THICK 5052-H32 ALUMINUM

FINISH 5404 IRIDITE-14 2 AL COAT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS TOLERANCES FRACTIONS ± 1/64 ANGLES ± 0° 30'

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK

TITLE CHASSIS, ELECTRICAL-MAIN

DRAWN V. ANGER DATE 11/15/66

CHECKED DATE

ELECT. DATE

MECH. DATE

FINAL APPROVAL DATE 1/27/67

MS 5444 Ø

SHEET

1	SPER-1F3		
QTY./UNIT	MODEL USED ON	ASS'Y. NO.	
SCALE 1:1	CODE		

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MS-5444

TMC FORM 111