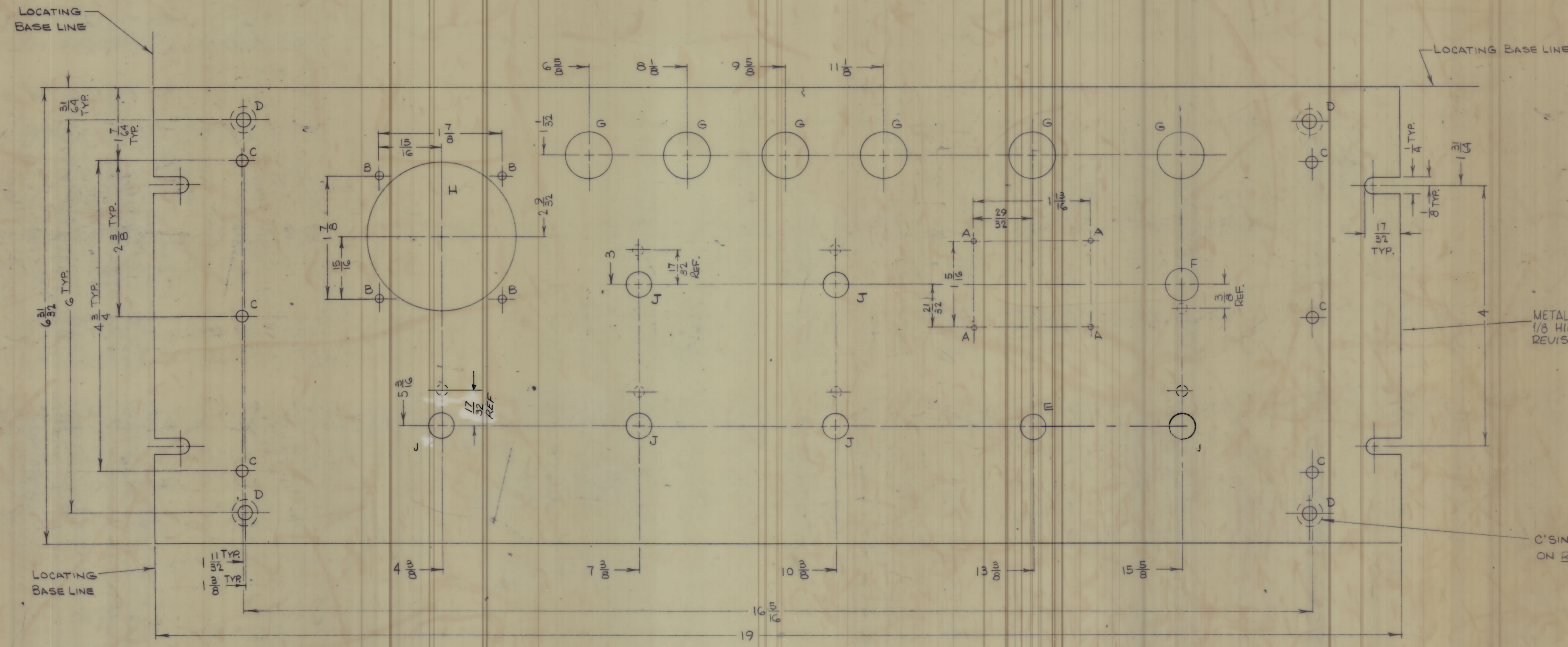


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD.
		ORIGINAL RELEASE FOR PRODU	2-25-69		RC	



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC W/LATEST REVISION LETTER ON REAR

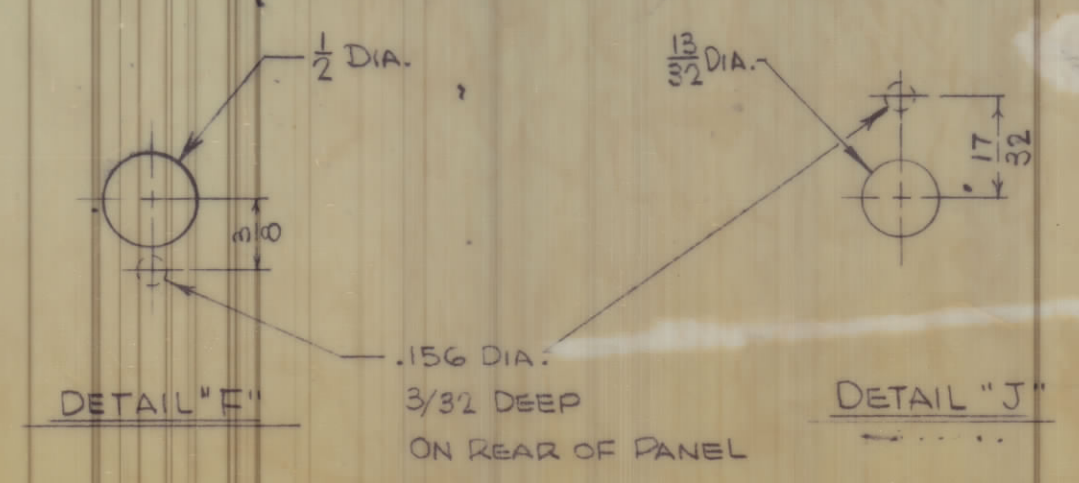
C'SINK ALL "D" HOLES ON REAR OF PANEL

FRONT VIEW SHOWN

HOLE	DESCRIPTION	QTY
A	#47 DR. (.078 DIA.)	4
B	1/8 DIA.	4
C	3/16 DIA.	6
D	.196 DIA., C'SINK 82° TO .390 DIA. ON REAR	4
E	13/32 DIA.	1
F	SEE DETAIL	1
G	45/64 DIA.	6
H	2 1/4 DIA.	1
J	SEE DETAIL	6

FINISH NOTES:
 1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER FRONT AND
 3. S115 - SMOOTH GRAY ENAMEL EDGES ONLY
 OR
 PRIME & PAINT PER CUSTOMER'S SPECIFICATIONS

MACHINING:
 1. MILL ALL EDGES.
 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.



REF: LD2347

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL: 3/16 (.187) THK. ALUM. 2024-T3			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH: SEE NOTE			TITLE: PANEL, FRONT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN: GE	DATE: 2/20/69	FINAL APPROVAL: [Signature]
DECIMALS: ± 1/64 ANGLES: ± 6° 30'		CHECKED: [Signature]	DATE: 2/25/69	DATE: [Blank]
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		MECH. DESK: Job	DATE: 2-2-69	REV. LTR. [Blank]

NOTES

MS 5454

A