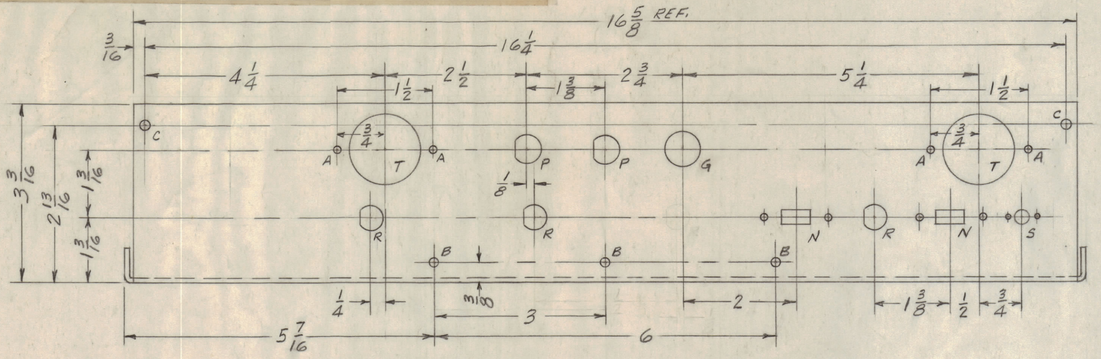
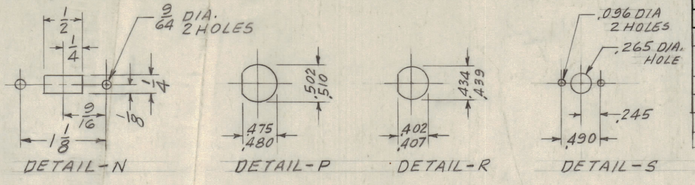
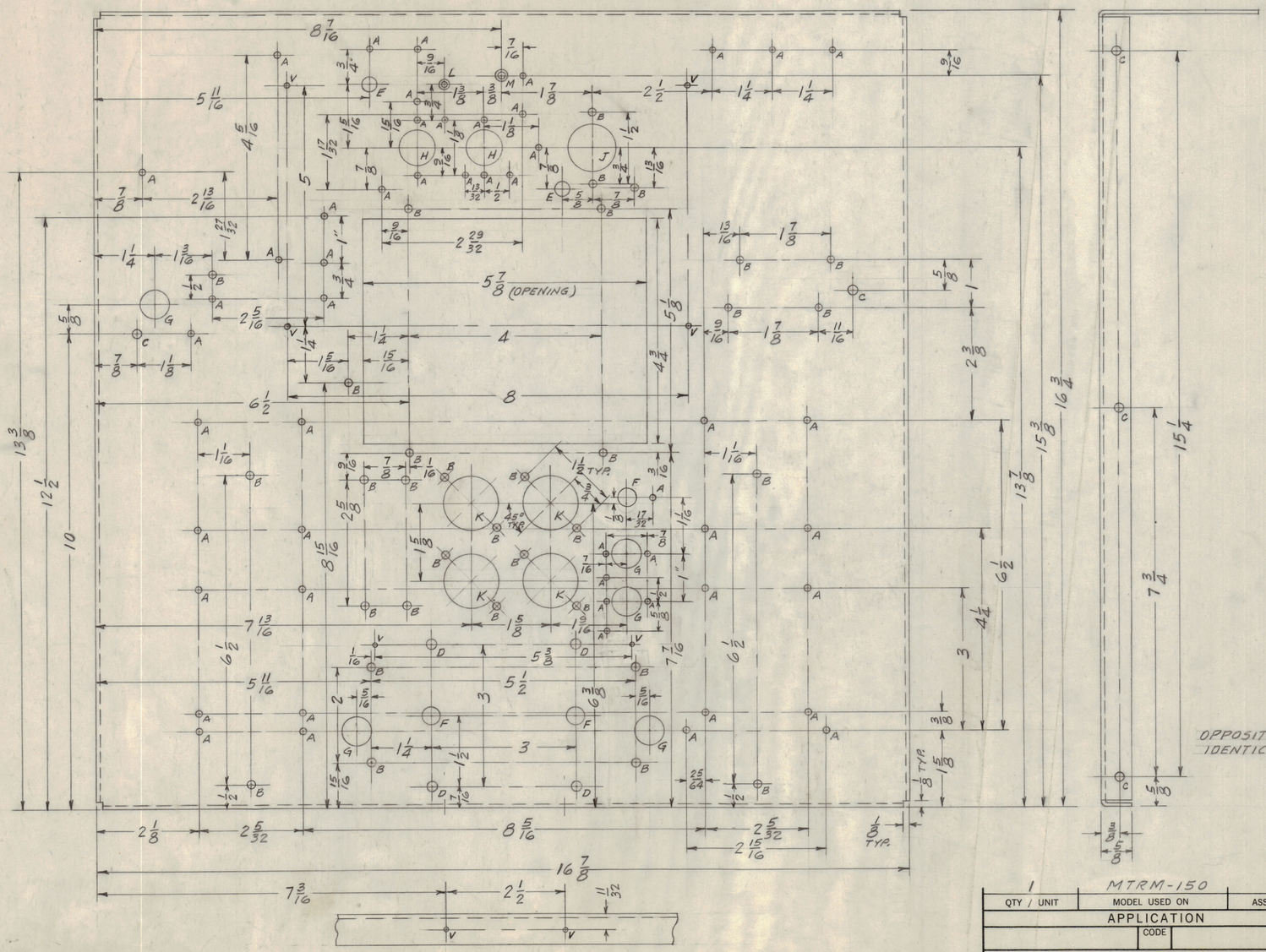
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X	ADDED - 4 "V" HOLES	3/31/69		D.A.C.		
	X1	ADDED 6 "A" HOLES & 2 "G" HOLES HOLE "T" WAS 1 1/4 & 1 1/2 SPACING WAS 1 11/16	4/3/69		D.A.C.		
	X2	5 7/16 DIM. WAS 5 1/8	4/11/69		D.A.C.		
	X3	ADDE 8 "B" HOLES & 4 "V" HOLES	7/18/69		D.A.C.		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	8/8/67		GJ		
	A	ON REAR APRON, 1/8 DIM. ADD. BET. P & R HOLE	9/21/68	19609	KH	AKD	OP







HOLE	DESCRIPTION	REQ.
A	9/64 DIA.	56
B	11/64 DIA.	36
C	13/64 DIA.	10
D	15/64 DIA.	4
E	5/16 DIA	2
F	3/8 DIA.	3
G	5/8 DIA	6
H	3/4 DIA	2
J	1" DIA.	1
K	1 1/8 DIA.	4
L	.120 DIA. & 82° C'SINK TO .230 DIA	1
M	.144 DIA. & 82° C'SINK TO .284 DIA.	1
N	SEE DETAIL	2
P	SEE DETAIL	2
R	SEE DETAIL	3
S	SEE DETAIL	1
T	1 3/16 DIA.	2
V	7/64 DIA.	8

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

REF: LD 2362

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			LIST OF MATERIAL SK 5308 MS 51	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30′

MATERIAL .081 ALUM. 5052 H32

FINISH 5404 YEL. IRIDITE

FINAL APPROVAL		DATE 3/8/69
MECH. DES.	DAC	DATE 7/8/69
ELECT. DES.		DATE 8/7/69
CHECKED		DATE 11-3-69
DRAWN	D.A.C.	DATE 1-17-69

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
D	82679	MS 5469	A
SCALE 3/4 = 1			SHEET OF

1	MTRM-150	
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE

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SI-10-170 (10-66)