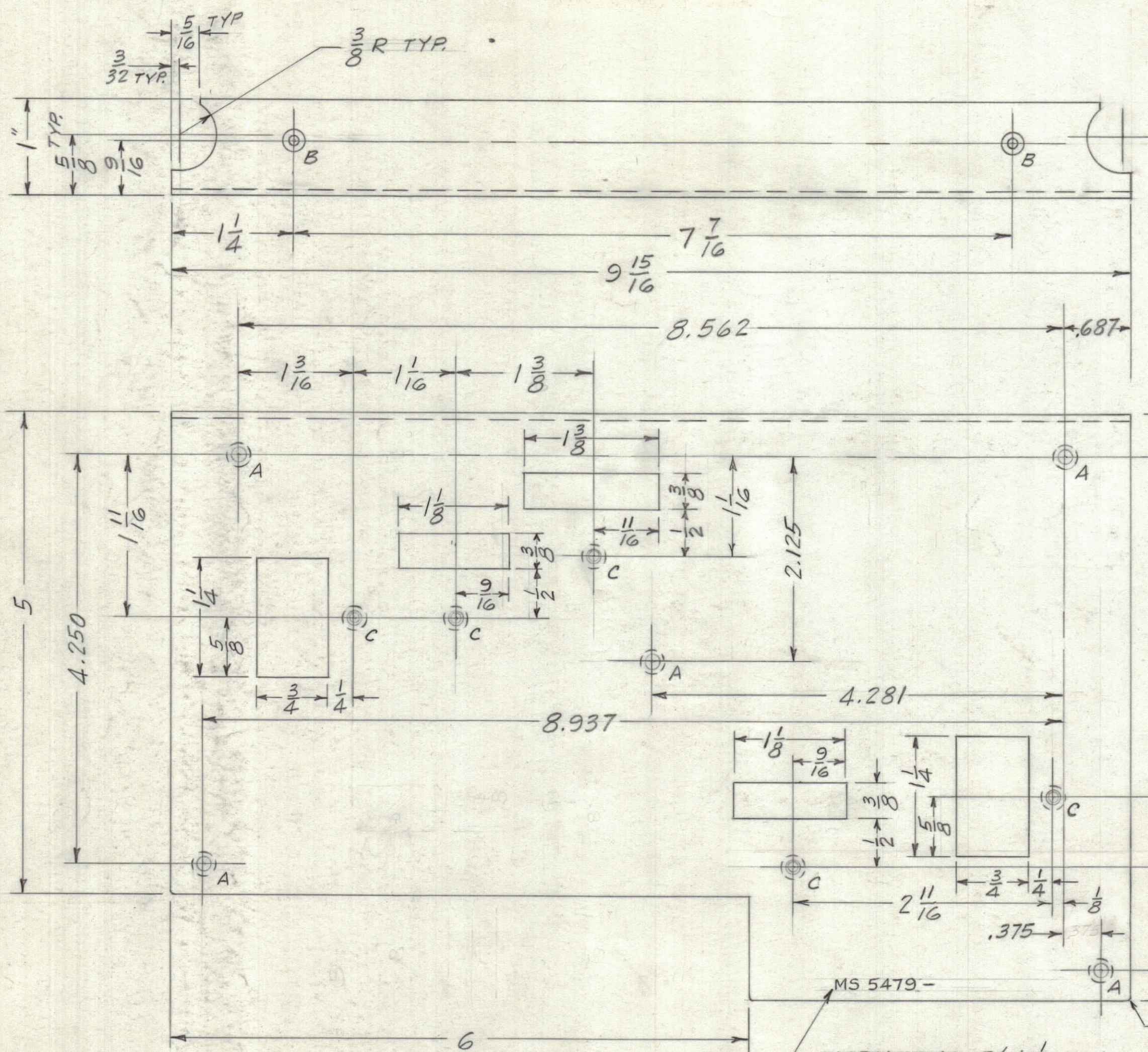


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X1	1 3/8 DIM. WAS 1 7/16	4/24/69		K.H.	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	4/19/69		W	



003252-003 HFRR-4

- ① MOUNT IN ALL "A" HOLES
- ② MOUNT IN ALL "C" HOLES

HOLE	DESCRIPTION	REQ
A	.189 DIA	5
B	.120 DIA. ± .02° C'SINK TO .230 DIA	2
C	.161-.164 DIA.	5

MS 5479 -  
MARK-TMC P/N 1/8 HIGH  
GOTHIC W/LATEST REV.  
LETTER

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
5	2	NT129-440-4	NUT, SWAGE TYPE	C
5	1	TE164-6	NUT, PLAIN, CLINCH	A

C. POSE LIST OF MATERIAL (SK 3200-MS 5289-1)

- UNLESS OTHERWISE SPECIFIED:
- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
  - ALL ANGULAR BENDS 90 DEGREES
  - REMOVE ALL BURRS AND SHARP EDGES
  - MOUNT INSERTS AFTER FINISHING

QTY / UNIT	MODEL USED ON	ASSY NO.
	HFRR-4	AX 5060
APPLICATION		
	CODE	

NOTICE TO PERSONS RECEIVING THIS DRAWING  
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i> 4/29/69	DATE 4/29/69
TOLERANCES ON		MECH. DES. <i>[Signature]</i> 4/28/69	DATE 4/28/69
DECIMALS	FRACTIONS	ELECT. DES. <i>[Signature]</i> 4/28/69	DATE 4/28/69
.X ± .05	± 1/64	CHECKED <i>[Signature]</i> 4/25/69	DATE 4/25/69
.XX ± .01	ANGLES	DRAWN D.A.C.	DATE 4/18/69
.XXX ± .005	± 0° -30'		
MATERIAL, 063 ALUMINUM 5052 H 32			
FINISH 5404 YEL. IRIDITE			

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
SHIELD ELECTRICAL, PC BD. (POWER SUPPLY)			
SIZE	CODE IDENT.NO.	DWG NO.	ISSUE
C	82679	MS 5479	Ø
SCALE		SHEET	OF

MS5479  
Ø  
B

A