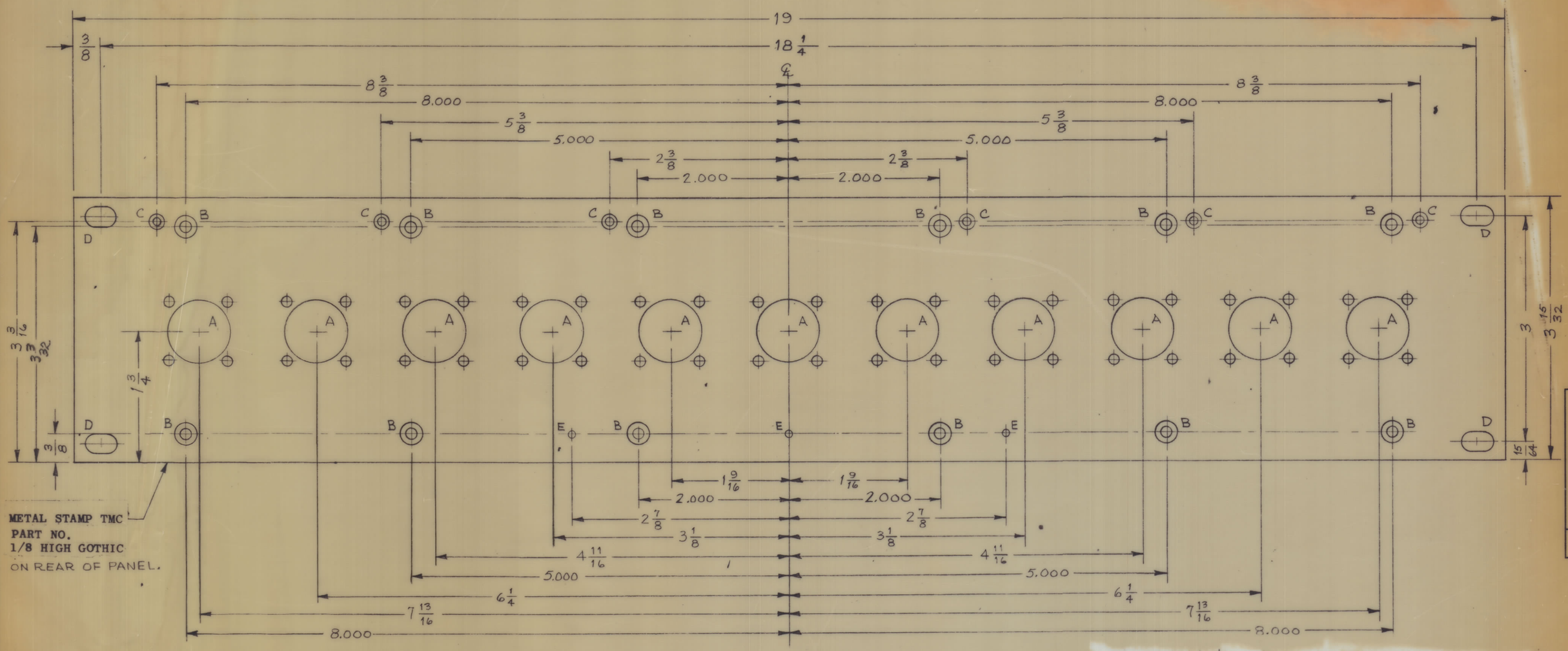
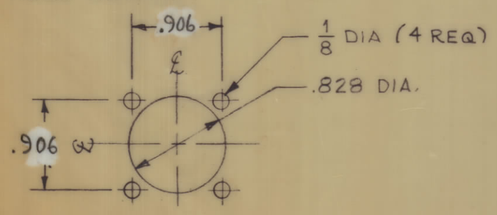
REVISIONS								
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	7/10/69	Ø	AM		

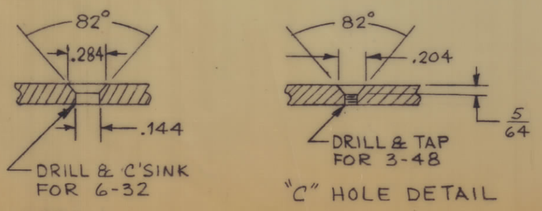


METAL STAMP TMC
PART NO.
1/8 HIGH GOTHIC
ON REAR OF PANEL.

MS-5494Ø

"A" HOLE DETAIL





HOLE LEGEND

A - SEE DETAIL	11 REQ
B - SEE DETAIL	12 REQ
C - SEE DETAIL	6 REQ
D - 13/32 X 1/4 SLOT	4 REQ
E - 5/64 DIA	3 REQ

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

NOTES

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
MARTINENGO			LIST OF MATERIAL	

MATERIAL: ALUMINUM 2024-T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
FINISH: SEE NOTES	TITLE: PANEL, FRONT
1 Q'T'Y./UNIT · QDP-8B1X11 MODEL USED ON · ASS'Y. NO.	DRAWN: M TANTILLO DATE · CHECKER DATE 7-1-69 · ELECT. DES. DATE · MECH. DES. DATE 7-1-69
SCALE · CODE	FINAL APPROVAL DATE 7/11/69
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	MS5494 Ø
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 · TOLERANCES · FRACTIONS ± 1/64 ANGLES ± 0° 30'	SHEET · REV. LTR.

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