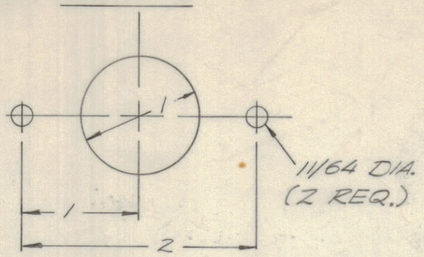
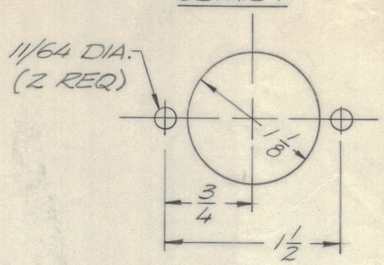
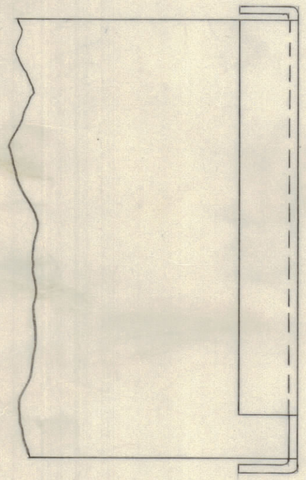
DETAIL E

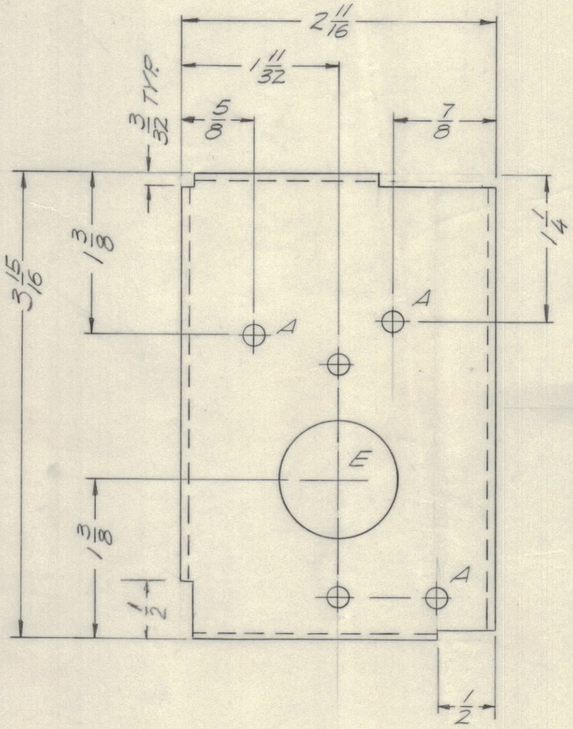


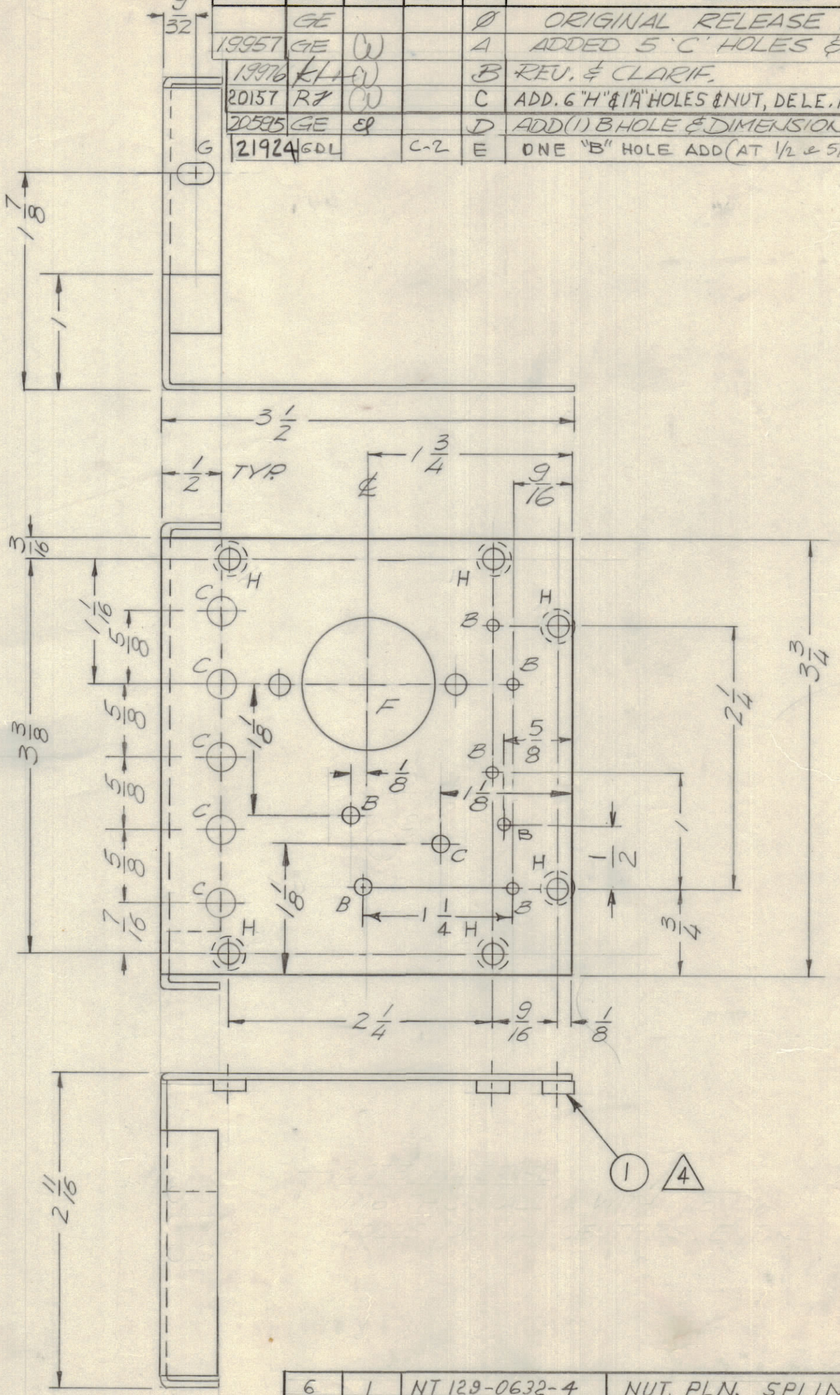
DETAIL F



REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GE			Ø	ORIGINAL RELEASE FOR PROD	3/2/70	
19957	GE	W		A	ADDED 5 "C" HOLES & MATERIEL	8/21/70	W
19976	KLA	W		B	REV. & CLARIF.	9/21/70	FB W
20157	RT	W		C	ADD. 6 "H" & 1 "A" HOLES & NUT, DEL.E. 1 "B" HOLE	12-17-70	BEL
20585	GE	SB		D	ADD (1) B HOLE & DIMENSIONS	4.26.72	SB
21924	GDL		C-2	E	ONE "B" HOLE ADD (AT 1/2 & 5/8 DIM)	9-22-82	







HOLE	DESCRIPTION	QTY.
A	11/64 DIA.	3
B	9/64 DIA.	7
C	1/4 DIA.	6
D	DELETED	
E	SEE DETAIL	1
F	SEE DETAIL	1
G	11/64 x 11/32 SLT.	1
H	.191 - .194 DIA.	6

UNLESS OTHERWISE SPECIFIED

1. USE MATERIEL THICKNESS FOR MAX. RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT IN ALL "H" HOLES AFTER FINISHING.

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	TLAA1K PALA 10 K	BMA462 AX 5080

APPLICATION

CODE

NOTICE TO PERSONS RECEIVING THIS DRAWING
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL .064 ALUM 5052 H32

FINISH S404 YEL IRIDITE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
6	1	NT 129-0632-4	NUT, PLN. SPLINE	

LIST OF MATERIAL

F. BUDETTI		
FINAL APPROVAL SB	DATE	2-9-70
MECH. DES. ALP.	DATE	2-9-70
ELECT. DES. AGC	DATE	2-9-70
CHECKED	DATE	
DRAWN EVANGELIST	DATE	2/2/70

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS, MTG, TUBE

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
C	82679	MS 5569	E

SCALE | SHEET OF

MS5569 E

BRUNING 40-22