REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
				Ø	ORIGINAL RELEASE FOR PRODUCTION	4/1/70	
20226	GE			A	CHG 2 F DETAILS TO K DETAILS	2/12/71	
20275	GE			B	ADDED 4 'D' HOLES	3/9/71	

A ~ 9/32 DIA. 3 REQ.
B ~ 13/64 DIA. 20 REQ.
C ~ 1/64 DIA 6 REQ.
D ~ 9/64 DIA 12 REQ.
E ~ 7/64 DIA 4 REQ.

2 EACH REQ. K & F DETAIL
DELETE THIS HOLE FOR F DETAIL

"G" DETAIL 2 REQ.

"H" DETAIL 1 REQ.

"J" DETAIL 2 REQ.

MARK TMC PART NUMBER 1/8 HIGH GOTHIC WITH LATEST REVISION LETTER

UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90 DEGREES.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

LOCATING BASELINES

REF: LD2417

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

BUDETTI

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON
DECIMALS .X ± .05, .XX ± .01, .XXX ± .005
FRACTIONS ± 1/64
ANGLES ± 0° -30'

FINAL APPROVAL		DATE
MECH. DES.		DATE 28 APR 70
ELECT. DES.		DATE
CHECKED		DATE
DRAWN		DATE 25 JUN 70

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS, MAIN

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	HETM IKJ	AP1149

APPLICATION
CODE

MATERIAL .061 ALUM 5052-H32
FINISH 5404 YEL IRID

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS5657	B

SCALE | SHEET OF

NOTICE TO PERSONS RECEIVING THIS DRAWING
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

BRUNING 40-22

MS5657 B