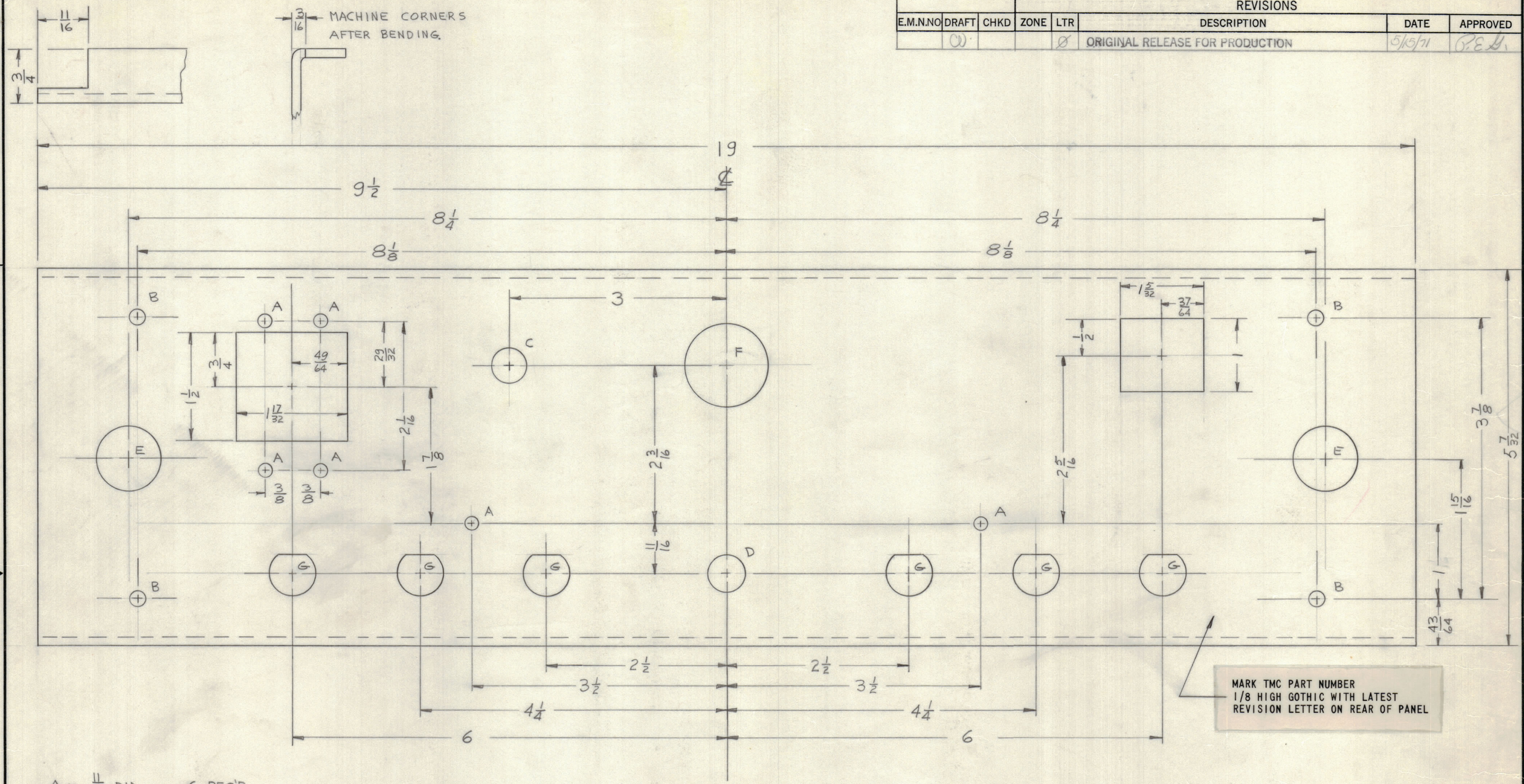
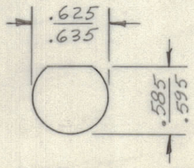
REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	CD			Ø	ORIGINAL RELEASE FOR PRODUCTION	5/5/71	



A ~	11/64 DIA	6 REQ'D.
B ~	13/64 DIA	4 REQ'D.
C ~	15/32 DIA	1 REQ'D
D ~	1/2 DIA	1 REQ'D
E ~	7/8 DIA	2 REQ'D
F ~	1 1/8 DIA	1 REQ'D



G DETAIL 6 REQ'D

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90 DEGREES.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

REF: LD2445

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
BUDETTI			LIST OF MATERIAL	

1	HFLA-1K
QTY / UNIT	MODEL USED ON

AP151 ASS'Y NO.

APPLICATION

CODE

NOTICE TO PERSONS RECEIVING THIS DRAWING
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL 1/8 ALUM 5052-H32

FINISH SEE NOTE

FINAL APPROVAL	DATE	15 May 71
MECH. DES.	DATE	15 May 71
ELECT. DES.	DATE	
CHECKED	DATE	
DRAWN	DATE	27 Feb 71

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, FRONT

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
C	82679	MS5951	Ø

SCALE | SHEET OF

MS5951 Ø

BRUNING 40-22