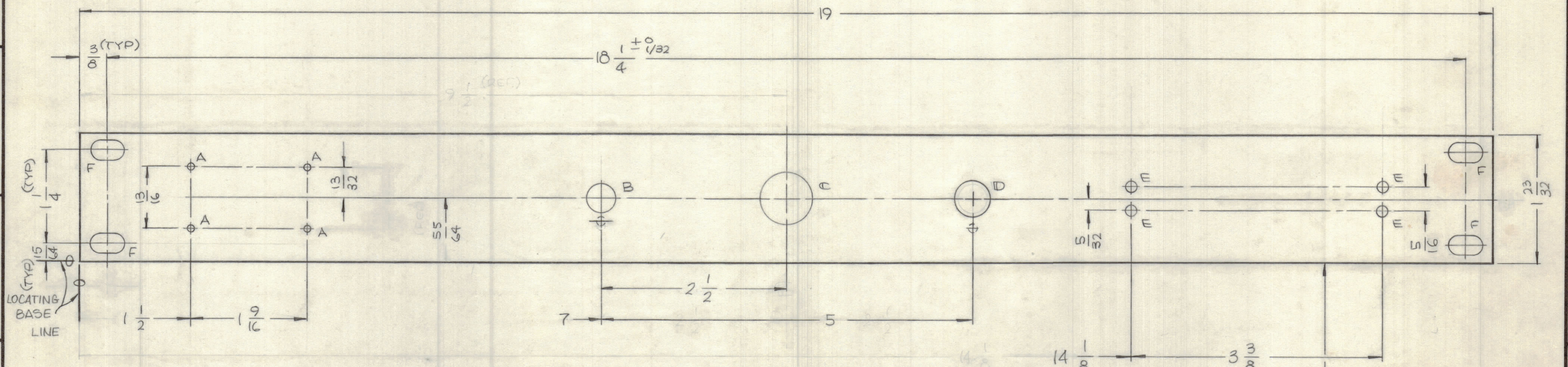


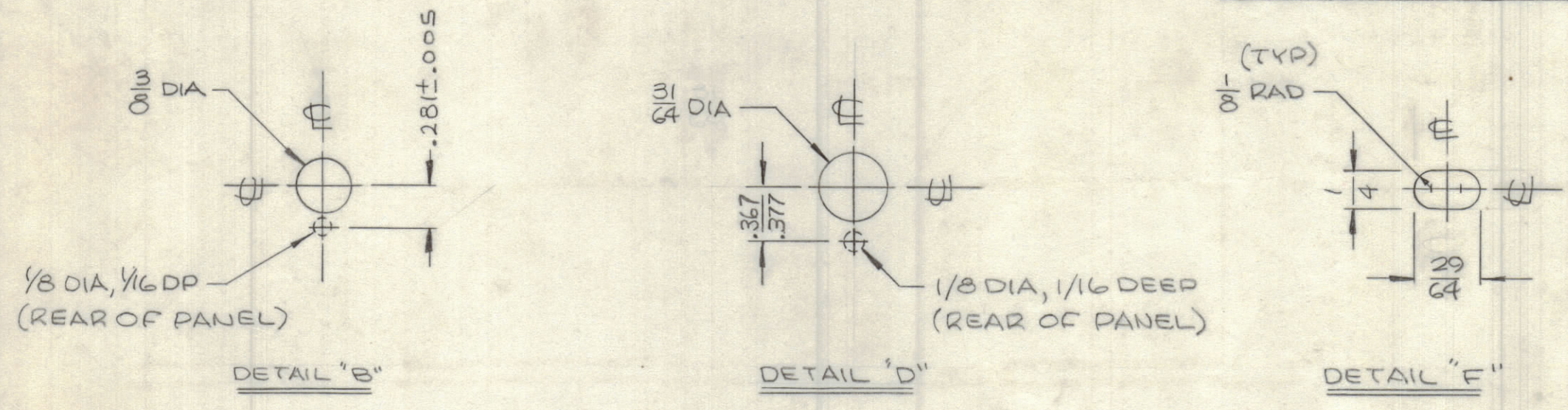
| REVISIONS |      |                                 |         |            |       |      |      |
|-----------|------|---------------------------------|---------|------------|-------|------|------|
| SYM       | ZONE | DESCRIPTION                     | DATE    | E.M.N. NO. | DRAFT | CHKD | APPD |
| Ø         |      | ORIGINAL RELEASE FOR PRODUCTION | 2-13-67 | Ø          | RME   |      |      |



FRONT VIEW SHOWN

MARK TMC PT/NO  
1/8 HIGH GOTHIC W/LATEST  
REVISION LETTER  
(ON REAR OF PANEL)

| HOLE | DESCRIPTION       | REQ |
|------|-------------------|-----|
| A    | .078 DIA (#47 DR) | 4   |
| B    | SEE DETAIL        | 1   |
| C    | 1/16 DIA          | 1   |
| D    | SEE DETAIL        | 1   |
| E    | 9/64 DIA          | 4   |
| F    | SEE DETAIL        | 4   |



**FINISH NOTES:**

- S404 - IRIDITE 14-2 AL-COAT
- S114 - ZINC CHROMATE PRIMER } FRONT AND
- S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR  
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

**MACHINING:**

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

MAXIMUM  
ALLOWABLE TOLERANCES HAVE BEEN  
DETERMINED AND ANY DEVIATIONS  
WILL BE CAUSE FOR REJECTION.

REF: LD2192

| QTY REQ   | ITEM                    | PART NO.  | DESCRIPTION  | SYMBOL     |
|---|-------------------------|---|--|------------|
|   | BUTLER BILL OF MATERIAL |   |  |            |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES ±1/64 ±.005 ±1/2° |                         | FINAL APPROVAL<br><i>[Signature]</i><br>DATE<br>2/12/67 | THE TECHNICAL MATERIEL CORP.<br>MAMARONECK, NEW YORK |            |
| MATERIAL<br>3/16 ALUMINUM<br>2024-T3  |                         | MECH. DES.<br><i>[Signature]</i><br>DATE<br>2-13-67     | PANEL FRONT<br>(KIT 319)                             |            |
| FINISH<br>SEE FINISH NOTES  |                         | ELECT. DES.<br><i>[Signature]</i><br>DATE<br>2-13-67    | CODE<br>82679  | SIZE<br>C  |
|   |                         | CHECKED<br><i>[Signature]</i><br>DATE                   | DWG. NO.<br>MS6039                                   | ISSUE<br>Ø |
|   |                         | DRAWN<br><i>[Signature]</i><br>DATE<br>12.12.66         | SCALE  | SHEET OF   |
|   |                         | APPROVED FOR BUSHIPS                                    |  |            |
|   |                         | CONTRACT NO.  |  |            |