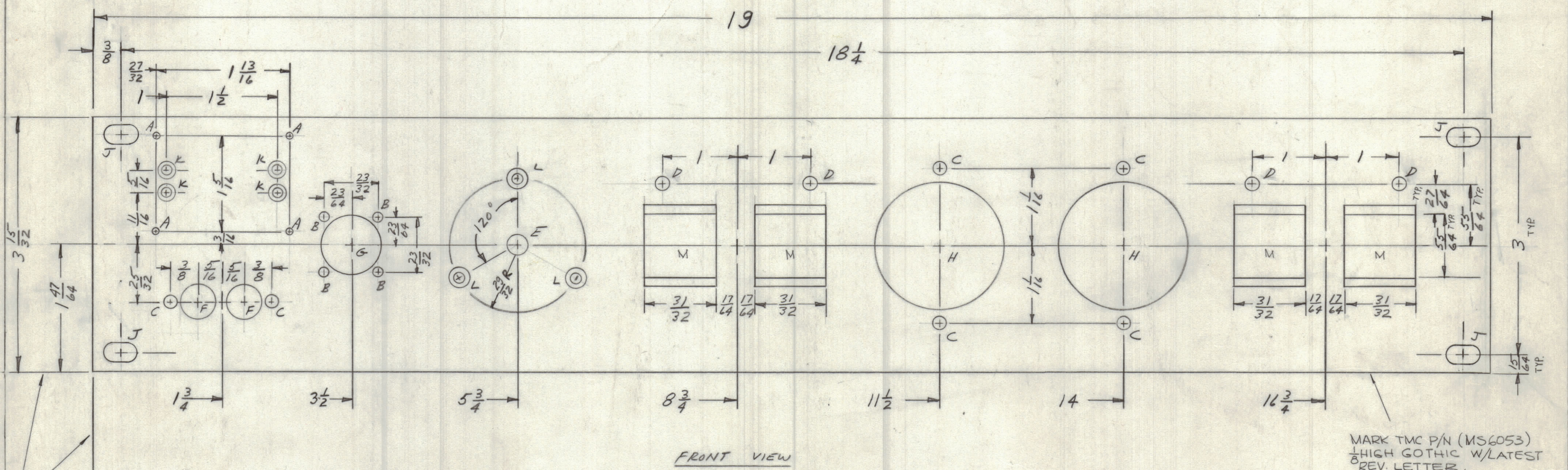
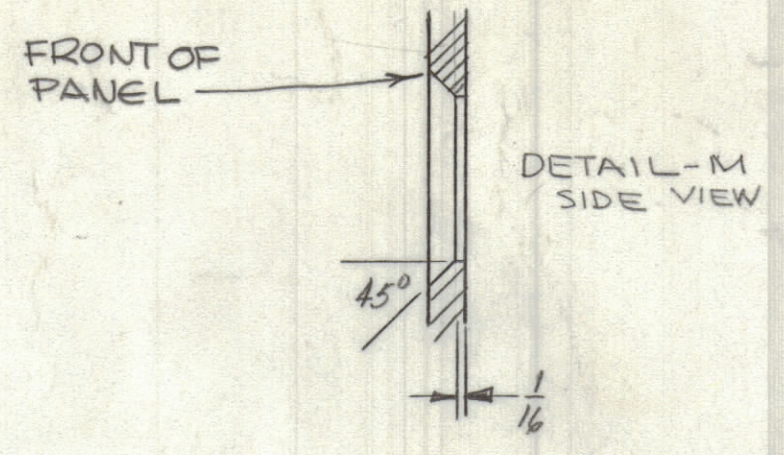


REVISIONS		DATE	BY	CHKD	APPD
X	EXP. RELEASE	12-19-66			
Ø	ORIGINAL RELEASE FOR PRODUCTION	3-1-67	L.A.K.		



MARK TMC P/N (MS6053)
1/8" HIGH GOTHIC W/LATEST
REV. LETTER
(ON REAR.)

LOCATING
BASE LINES

HOLES	DESCRIPTION	REQ
A	.078 DIA.	4
B	1/8 DIA.	4
C	11/64 DIA.	6
D	3/16 DIA.	4
E	9/32 DIA.	1
F	15/32 DIA.	2
G	53/64 DIA.	1
H	1-3/4 DIA.	2
J	1/4 X 29/64 DIA.	4
K	.120 DIA. C'SINK 82° TO .230 DIA.	4
L	.144 DIA. C'SINK 82° TO .284 DIA.	3
M	SEE DETAIL	4

J ~ 1/4 X 29/64 SLOT - 4 REQ
K ~ .120 DIA. C'SINK 82° TO .230 - 4 REQ
L ~ .144 DIA. C'SINK 82° TO .284 - 3 REQ

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND
- S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

REF: LD1514

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
BUDETTI LIST OF MATERIAL				
MATERIAL		3/16 THICK ALUMINUM 2024-T3		
FINISH		SEE NOTES		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
DRAWN		DATE		FINAL APPROVAL
CHECKED		DATE		DATE
ELECT. DES.		DATE		MS6053
MECH. DES.		DATE		Ø
DECIMALS		FRACTIONS		SHEET
X ± .05		± 1/64		REV. LTR.
XX ± .01		ANGLES		
XXX ± .005		± 0° 30'		