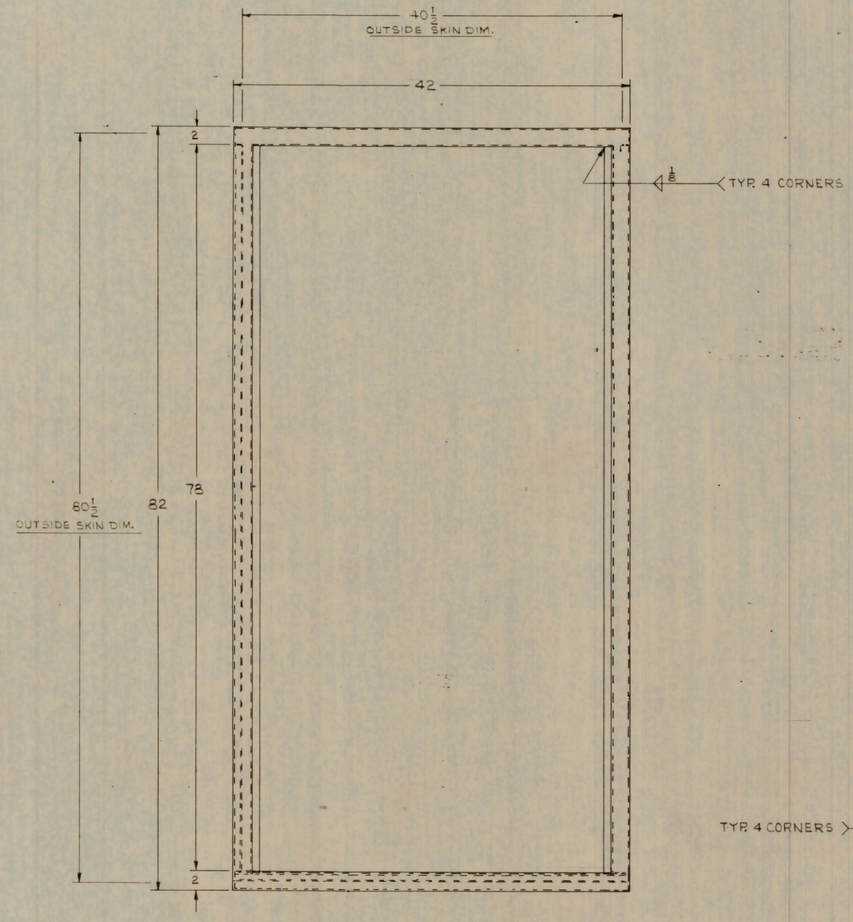
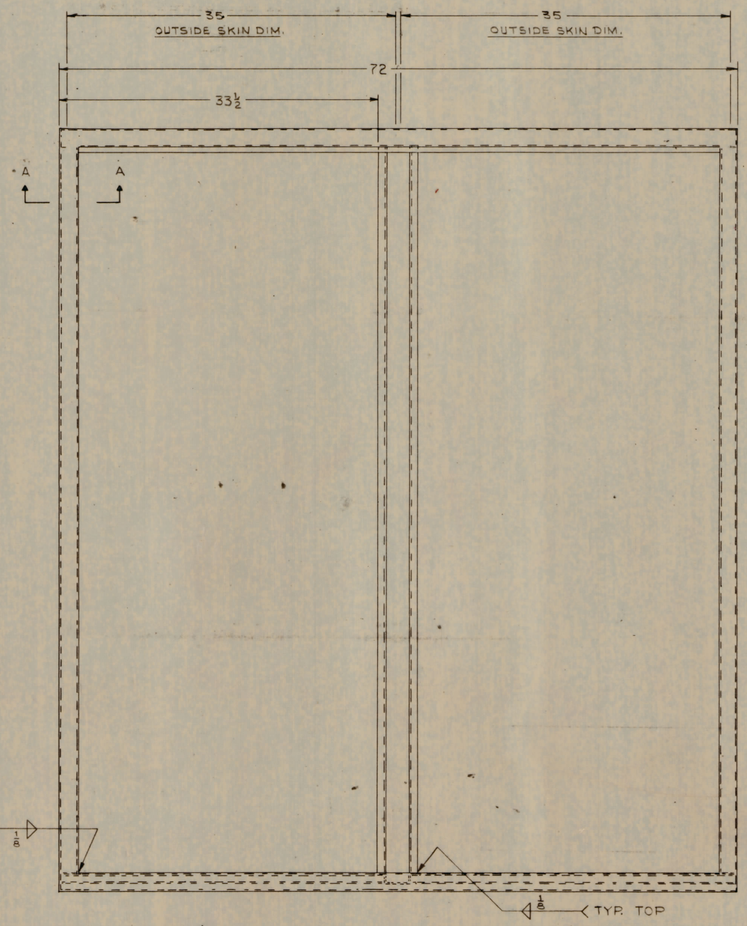
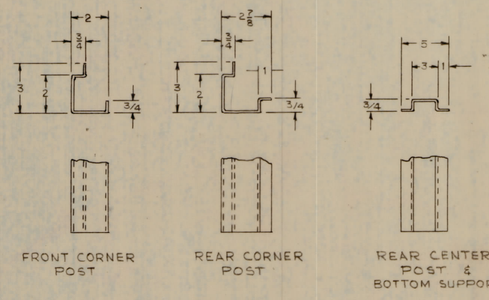
REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	DRAFT	CHK'D	APPD
-						



SIDE VIEW



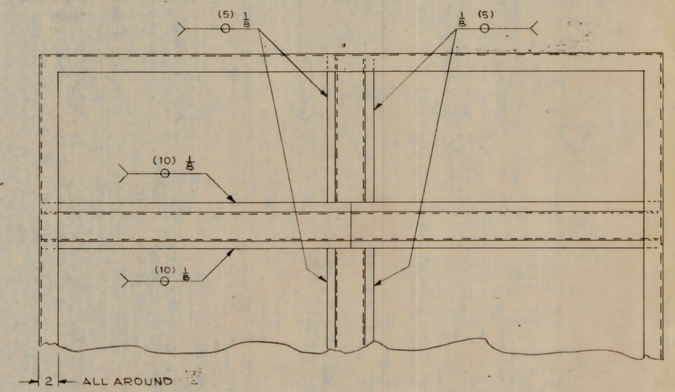
FRONT VIEW



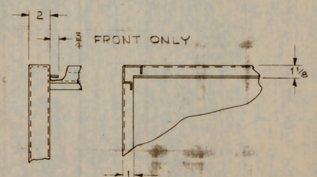
FRONT CORNER POST

REAR CORNER POST

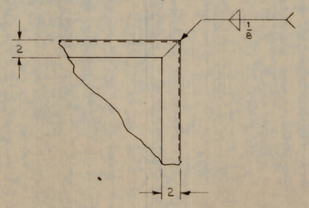
REAR CENTER POST & BOTTOM SUPPORT



BOTTOM SECTION



TOP INSIDE SECTION



BOTTOM SECTION

NOTE:
1. MATERIAL - 11 GAUGE CRS.
2. SIDE AND REAR SKIN TO BE FABRICATED FROM 14 GA. CRS, MOUNTED WITH 1/4 SELF THREADING SCREWS. SIX (6) VERTICAL, THREE (3) HORIZONTAL, TOTAL 18 EACH SKIN.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. PAINT IN ACCORDANCE WITH TMC SPEC NO. P4000
5. SEE DWG. NO. AX720 FOR HOLE LOCATION IN TOP.

QTY REQ	QTY REQ	QTY REQ	ITEM	PART NO.	MANUFACTURER	DESCRIPTION	SYM

PARTS LIST

NEXT ASSY	USED ON
APPLICATION	

INTERPRET DRAWING PER LISTED DOCUMENTS

DIMENSIONING MIL-STD-8
SURFACE ROUGHNESS MIL-STD-10
ABBREVIATIONS MIL-STD-12
ELECTRONIC SYMBOLS MIL-STD-15
WELDING SYMBOLS JAN-STD-19

NOTICE TO PERSONS RECEIVING THIS DRAWING
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES
REMOVE ALL BURRS AND SHARP EDGES

TOLERANCES ON
FRACTIONS ± 3/32 ANGLES DECIMALS

MATERIAL NOTED

FINISH

DRAWN	MITCH	DATE 10-23-72
CHECKED		DATE
D. ENG.		DATE
P. ENG.	CRB	DATE NOV 72
P. MGR.		DATE
CHIEF, ENG. DEPT.		DATE

THE TMC SYSTEMS AND POWER CORPORATION
SPRINGFIELD, VIRGINIA

CONTROL CABINET
FABRICATION ASSEMBLY
277/480 VOLT SYSTEM FAA

SIZE	CODE IDENT NO	DWG. NO.	REV
D	24146	MS6139	A
SCALE		SHEET 2 OF 3	