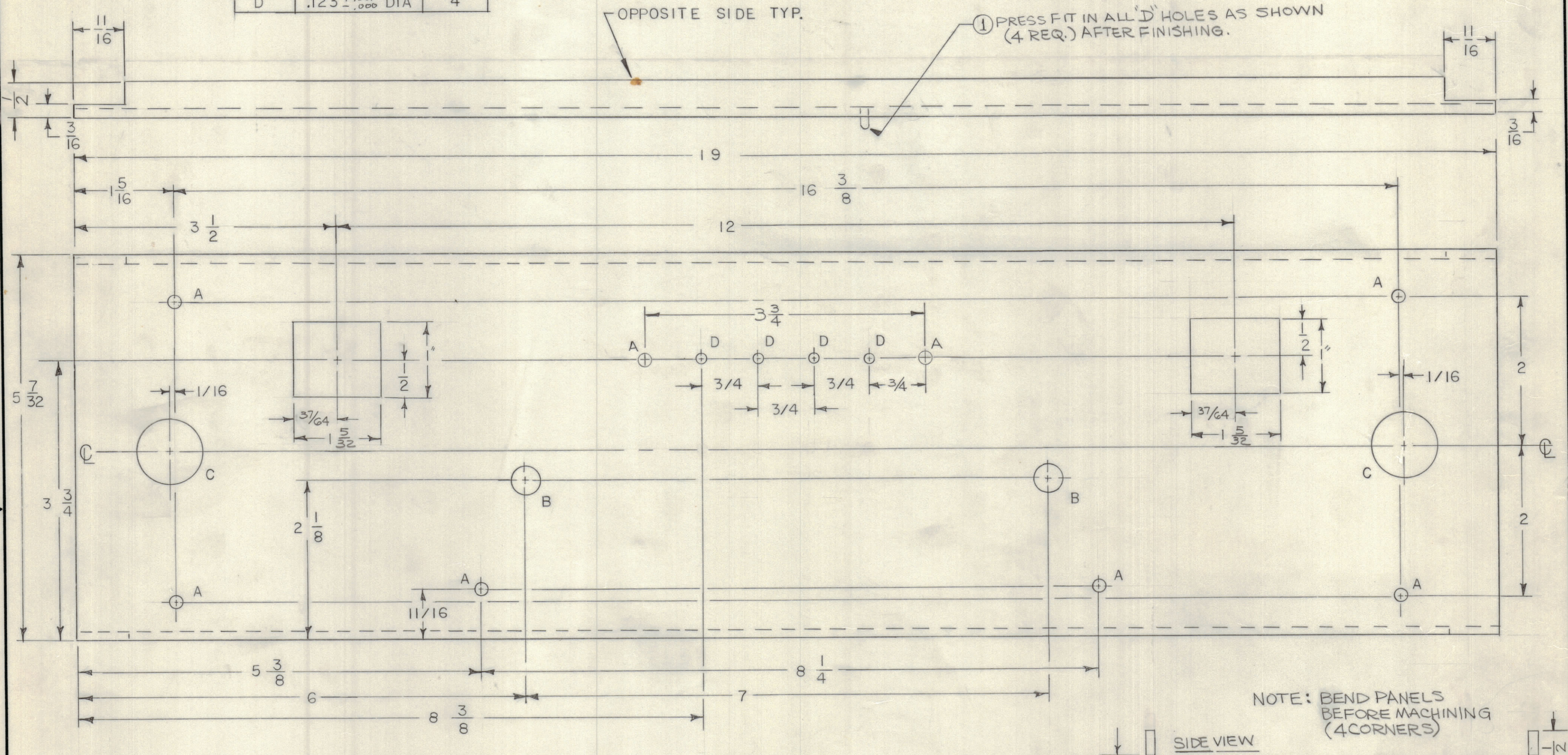


HOLE	DESCRIPTION	REQD
A	11/64 DIA	8
B	3/8 DIA	2
C	7/8 DIA	2
D	.123 ± .001 DIA	4

REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	RF			X	EXP RELEASE	2-5-71	
	W			Ø	ORIGINAL RELEASE FOR PRODUCTION	6/18/71	P. E. J.



FRONT VIEW SHOWN

NOTE: BEND PANELS BEFORE MACHINING (4 CORNERS)

NOTES:
UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90 DEGREES.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

5. FINISH NOTES:
1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	AX5130	
APPLICATION		
	CODE	

NOTICE TO PERSONS RECEIVING THIS DRAWING
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REF. LD 2468
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES
TOLERANCES ON
DECIMALS .X ± .05
.XX ± .01
.XXX ± .005
FRACTIONS ± 1/64
ANGLES ± 0° -30'

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	1	PX998	ILLUMINATOR, BAND	D
LIST OF MATERIAL				
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE	PANEL, FRONT	
SIZE	CODE IDENT NO.	DWG NO.	ISSUE	
C	82679	MS6202	Ø	
SCALE		SHEET 1 OF 1		