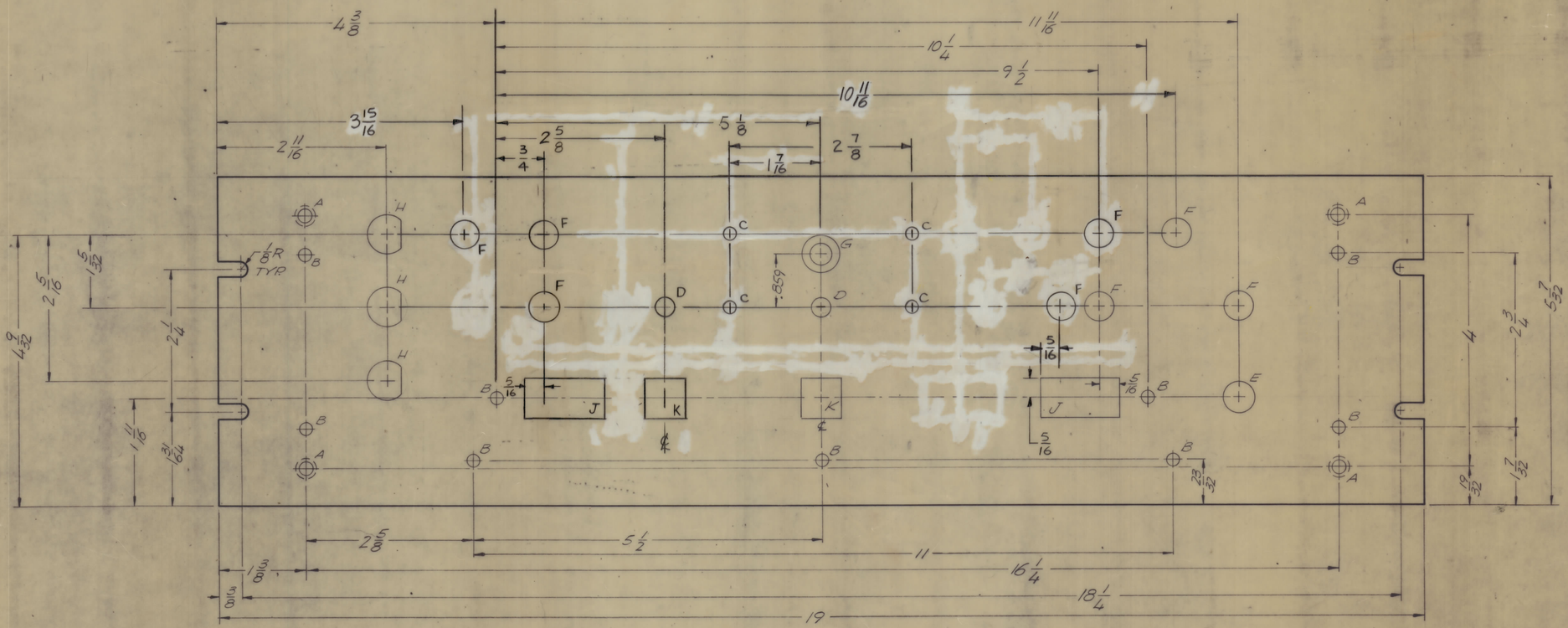
REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
					ORIGINAL RELEASE FOR PRODUCTION	1/2/72	



MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .081 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S 114 - ZINC CHROMATE PRIMER } FRONT AND
3. S 115 - SMOOTH GRAY ENAMEL } EDGES ONLY

HOLE	DESCRIPTION	QTY.
A	.196 DIA. & 2° C'SNK TO .390 ON REAR	4
B	13/64 DIA.	9
C	11/64 DIA.	4
D	3/8 DIA.	2
E	1/2 DIA.	1
F	15/32 DIA.	8
G	SEE DETAIL	1
H	SEE DETAIL	3
J	SEE DETAIL	2
K	SEE DETAIL	2

1	RTPR-1YA	A4912
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE

NOTICE TO PERSONS RECEIVING THIS DRAWING
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

REF. LD 2505

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

MATERIAL 2024-T3 .187 THK. ALUMINUM

FINISH AS NOTED

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
S. DE MARCO R.E.			LIST OF MATERIAL	

FINAL APPROVAL	S. De Marco	DATE 1-6-72
MECH. DES.	R Upp	DATE 11-10-71
ELECT. DES.		DATE
CHECKED	R Upp	DATE 11-10-71
DRAWN	R Uzzo	DATE 11-10-71

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, FRONT

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS6322	Ø

SCALE 1:1 SHEET OF

BRUNING 40-22