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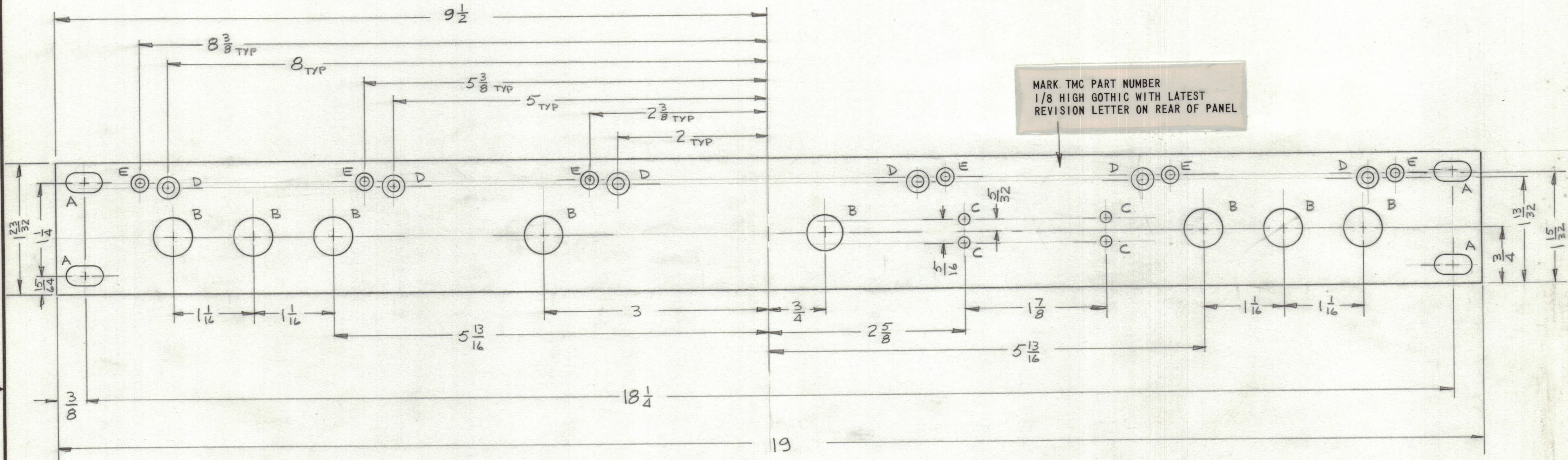
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ENGINEERING SKETCH PHOTO REPRODUCTION

REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	7-11-72		εj	



FRONT VIEW

- A ~ 1/4 x 23/64 SLOT 4 REQ'D.
- B ~ 1/2 DIA. 8 REQ'D
- C ~ 3/64 DIA 4 REQ'D
- D ~ DRILL .144 DIA & CTSK 82° TO .284 DIA 6 REQ'D
- E ~ DRILL & TAP FOR 0348 CTSK 82° TO .204 DIA. 6 REQ'D

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

1	KIT 376	AX5146
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL, SWITCHING				
MATERIAL 3/16 ALUM 2024-T3		SIZE CODE IDENT.NO DWG NO. ISSUE		
FINISH SEE NOTES		C 82679 MS6366 Ø		
		SCALE SHEET OF		