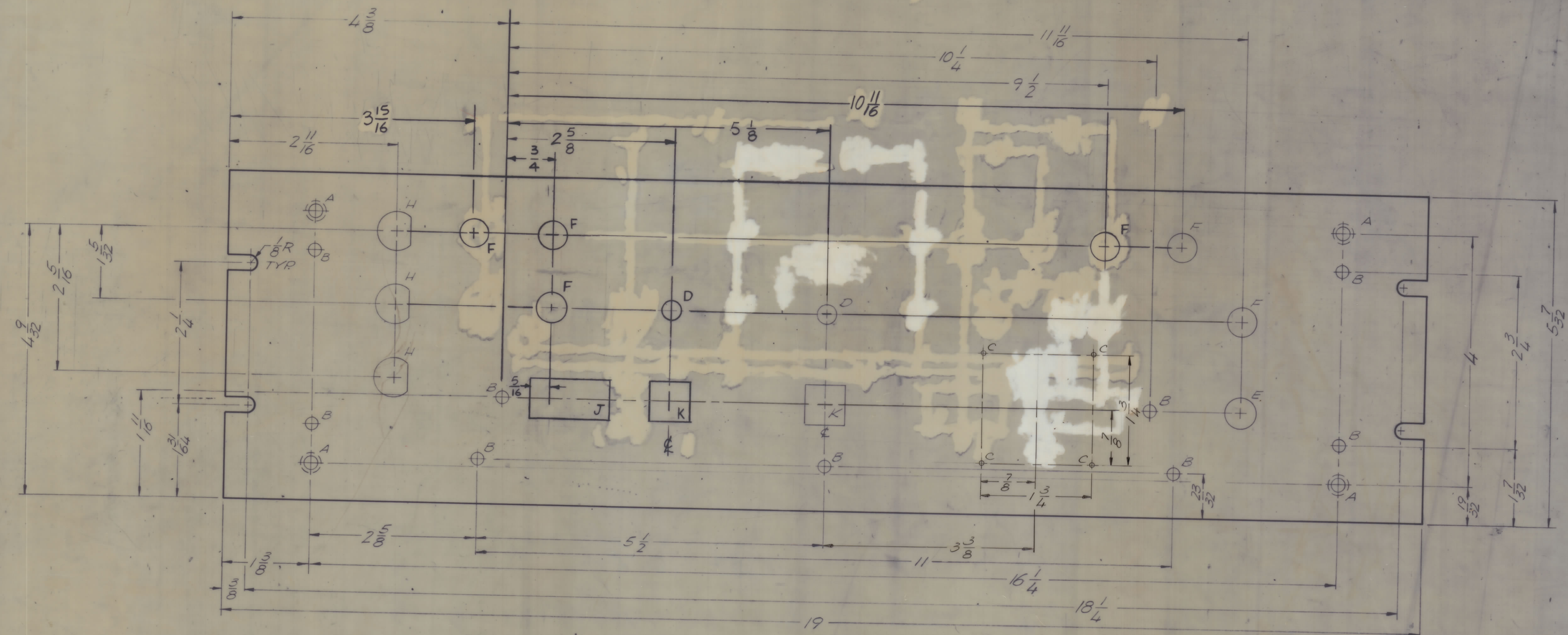


REVISIONS					DATE	APPROVED
E.M. NO.	DRAFT	CHKD	ZONE	LSR	DESCRIPTION	



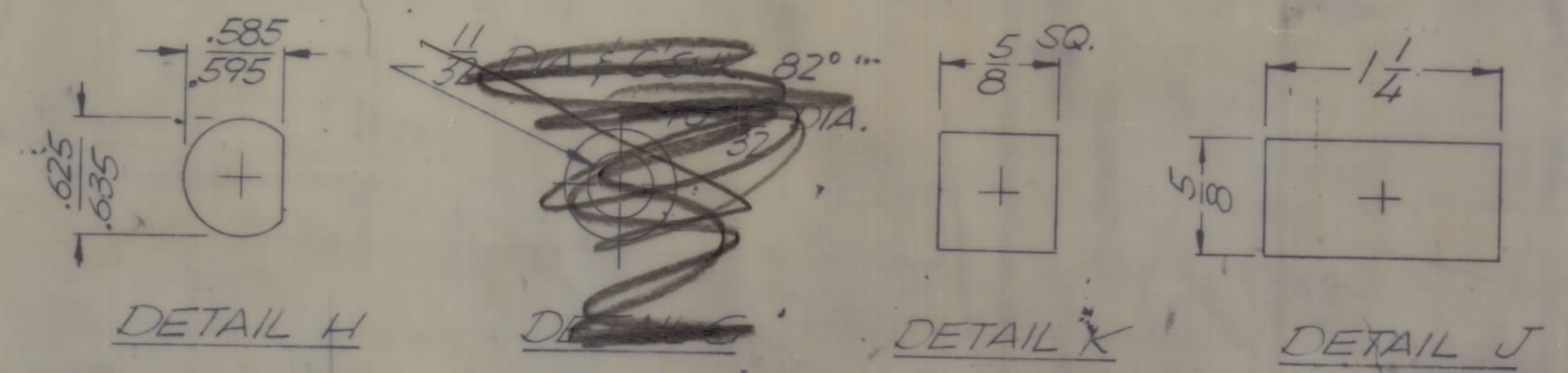
**MACHINING:**

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND
- S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

HOLE	DESCRIPTION	QTY.
A	.178 DIA & C SUR TO .390 DIA REAR	4
B	13/64 DIA.	9
C	.070 DIA.	4
D	3/8 DIA.	2
E	1/2" DIA.	1
F	15/32 DIA.	6
G	DELETED	
H	SEE DETAIL	3
J	SEE DETAIL	1
K	SEE DETAIL	2



RTPR-1YB		
QTY / UNIT	MODEL USED ON	ASSY NO.
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
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REF: LD3006

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
X ± .05	± 1/64
XX ± .01	ANGLES
.XXX ± .005	± 0°-30'

MATERIAL 2024-T3  
.187 THK. ALUMINUM  
FINISH AS NOTED

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL, FRONT				
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D	82679		MS 6481	
SCALE 1:1				
SHEET OF				