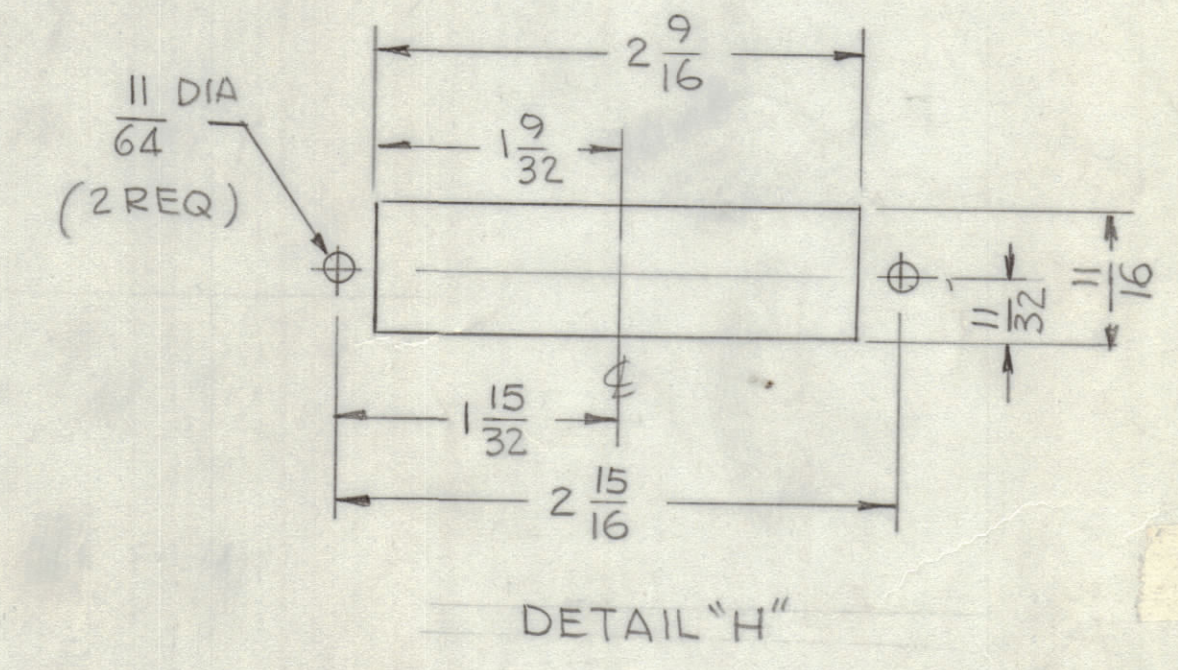
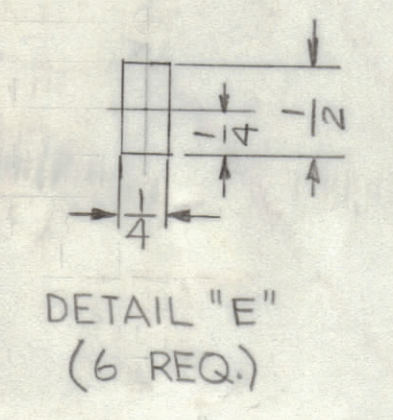
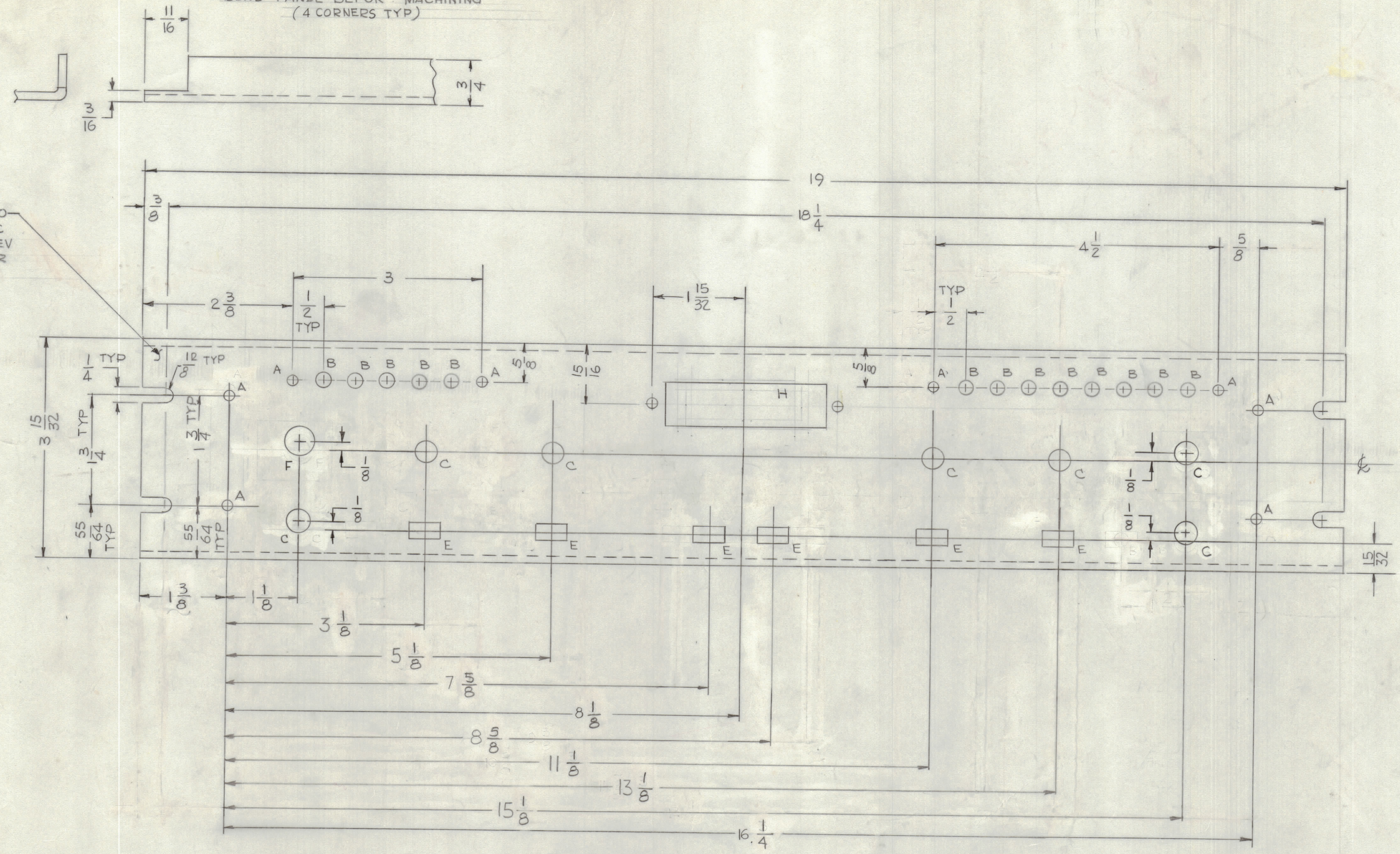


REVISIONS				DATE	APPROVED
E.M.N.O.	DRAFT	CHKD	ZONE	LTR	
				X	EXP. RELEASE
					ORIGINAL RELEASE FOR PRODUCTION

BEND PANEL BEFORE MACHINING
(4 CORNERS TYP)



FINISH NOTES:
 1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY
 3. S115 - SMOOTH GRAY ENAMEL }
 OR
 PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

UNLESS OTHERWISE SPECIFIED:
 1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 2. ALL ANGULAR BENDS 90 DEGREES.
 3. REMOVE ALL BURRS AND SHARP EDGES.

HOLE	DESCRIPTION	REQ
A	11/64 DIA	8
B	1/4 DIA	14
C	13/32 DIA	7
D	~	
E	SEE DETAIL	6
F	1/2 DIA	1
G	~	
H	SEE DETAIL	1

0.030 DIA ± 0.0025
 ON REAR
 DO NOT BREAK THEM

(REF: LD3031)

1	BMA-523	ΔX5189
QTY / UNIT	MODEL USED ON	ASSY NO.
	APPLICATION	
	CODE	

NOTICE TO PERSONS RECEIVING THIS DRAWING
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
TOLERANCES ON DECIMALS	FRACTIONS
X ± .05	± 1/64
XX ± .01	ANGLES ± 0° - 30'
XXX ± .005	
MATERIAL	Q81 THK ALUM 5052-H32
FINISH	SEE NOTES

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL, FRONT				
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D	82679	MS6603		
SCALE 1:1		SHEET OF		