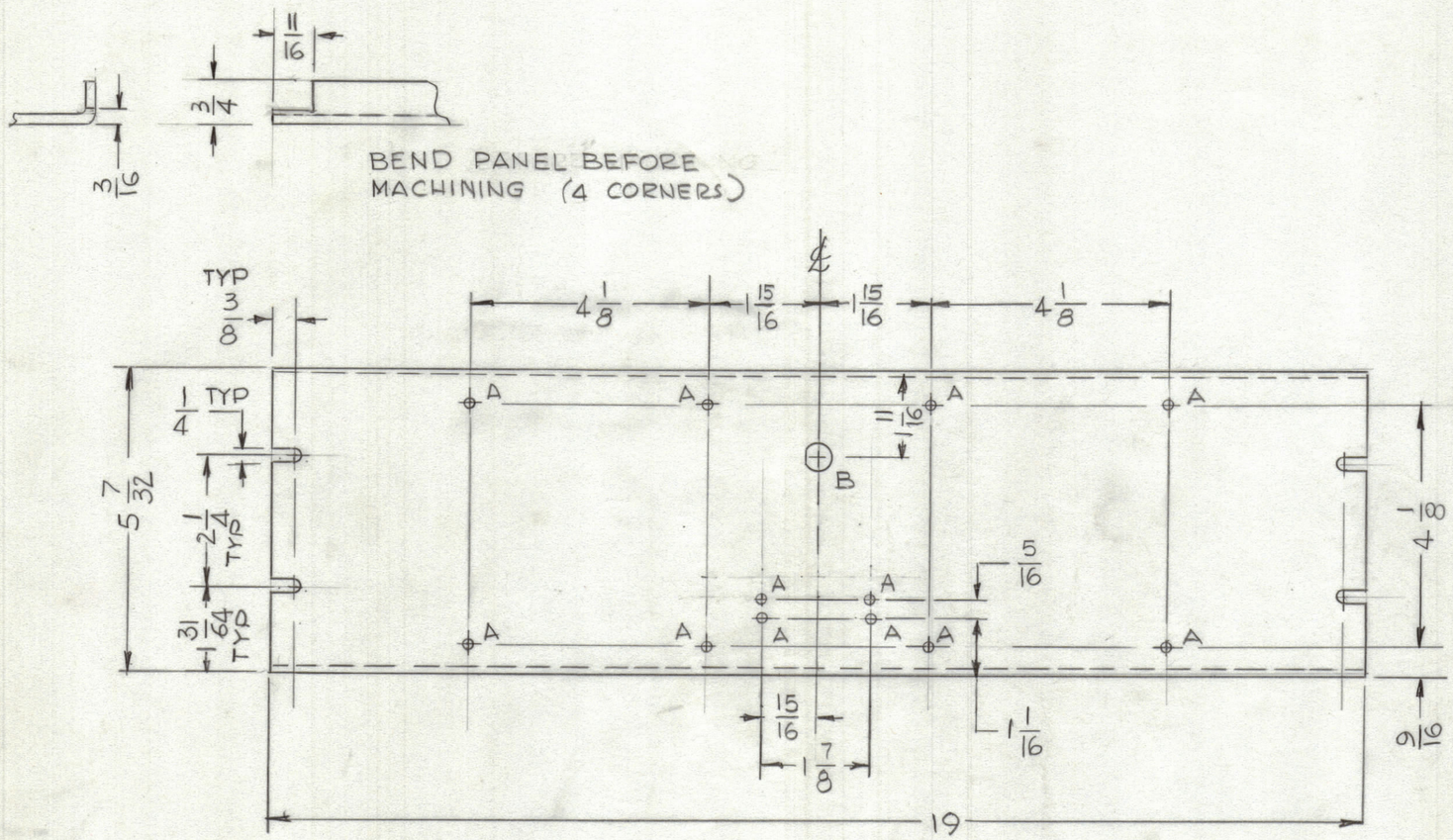
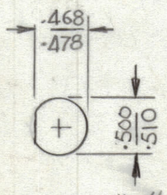
ENGINEERING SKETCH

NOT FOR PRODUCTION

REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	Ø		9-76				



HOLES:
A - 11/64 DIA 12 REQ
B - SEE DETAIL 1 REQ



DETAIL "B"

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

LIST OF MATERIAL

1	GPTA-IKJ	AX5210
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° ·30′

MATERIAL .125 ALUM 5052-H32

FINISH AS NOTED

FINAL APPROVAL		DATE 8-12-76
MECH. DES.		DATE
ELECT. DES.		DATE
CHECKED		DATE
DRAWN	G.D.L	DATE 2-12-76

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, BLOWER ASSY

SIZE	CODE IDENT.NO.	DWG NO.	ISSUE
C	82679	MS6678	Ø
SCALE 1/2		SHEET	OF

FCI-10-170 (10-66)