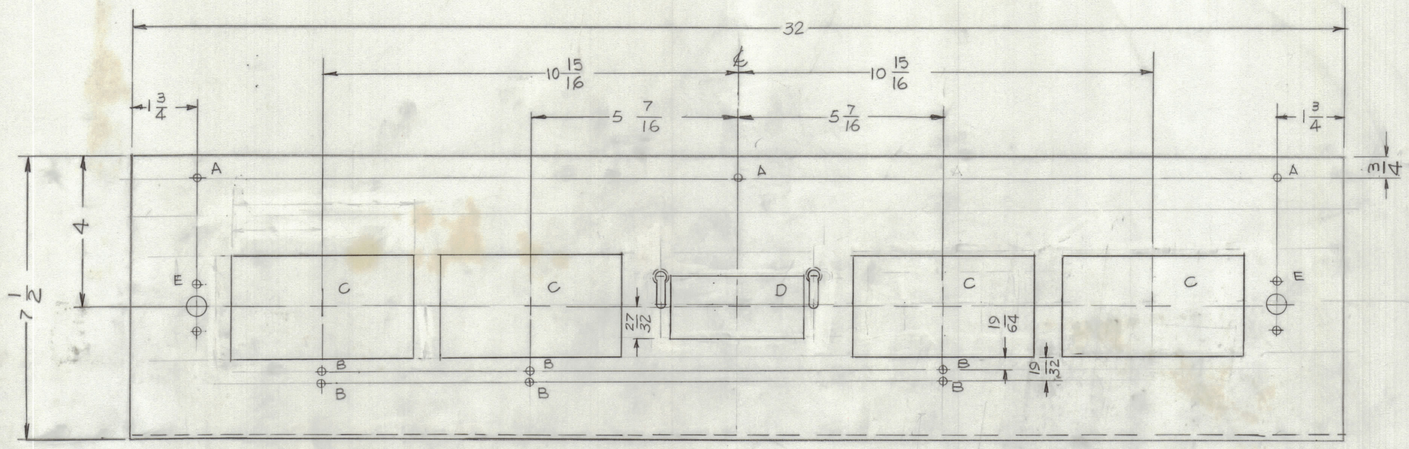
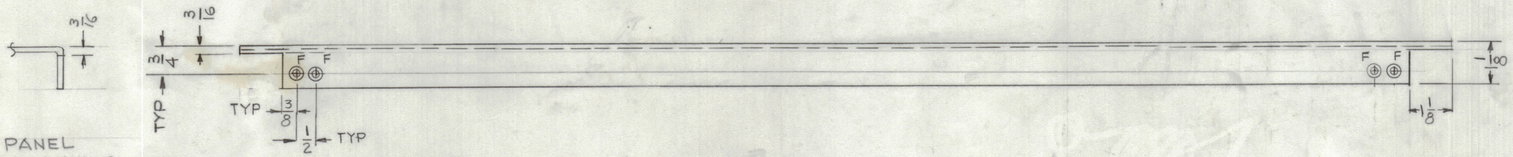
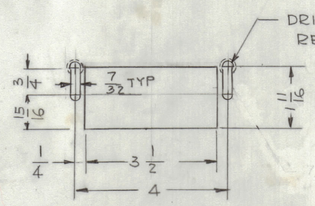
REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GDL			X1	CALL OUT 7/32 x 3/4 SLOT DELETED	3.24.76	
				Ø		9-76	

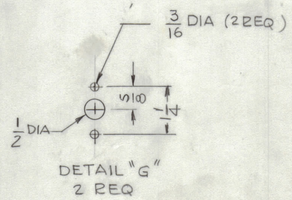




BEND PANEL
BEFORE MACHINING



DETAIL "D"



DETAIL "G"
2 REQ

HOLE	DESCRIPTION	QTY
A	11/64 DIA	3
B	3/16 DIA	6
C	2 3/4 X 4 13/16	4
D	SEE DETAIL	1
E	SEE DETAIL	2
F	.169 DIA C'SINK 82° TO .337D	4

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. MATT BLACK (NO GLOSS) } EDGES ONLY

PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

REF : LD3047

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			LIST OF MATERIAL	

1	HFLM-10K/1	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL 1/8 ALUM 5052 H32

FINISH SEE NOTES

FINAL APPROVAL		DATE 8-12-76
MECH. DES.		DATE
ELECT. DES.		DATE
CHECKED		DATE
DRAWN	G.D.L	DATE 3-2-76

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, METER

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS6692	Ø1
SCALE 1/2		SHEET	OF

BRUNING 40-22

N9907