

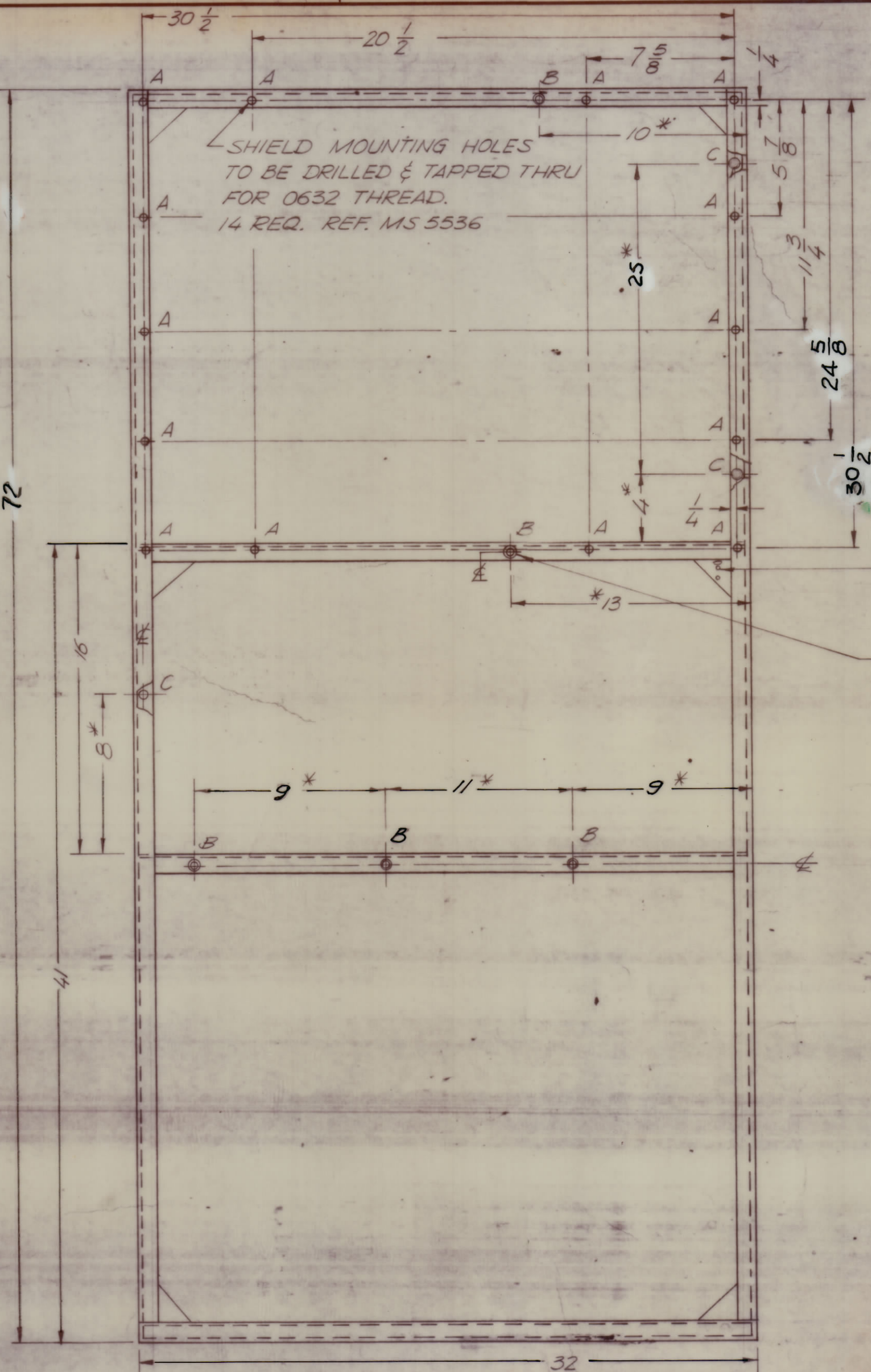
4

3

2

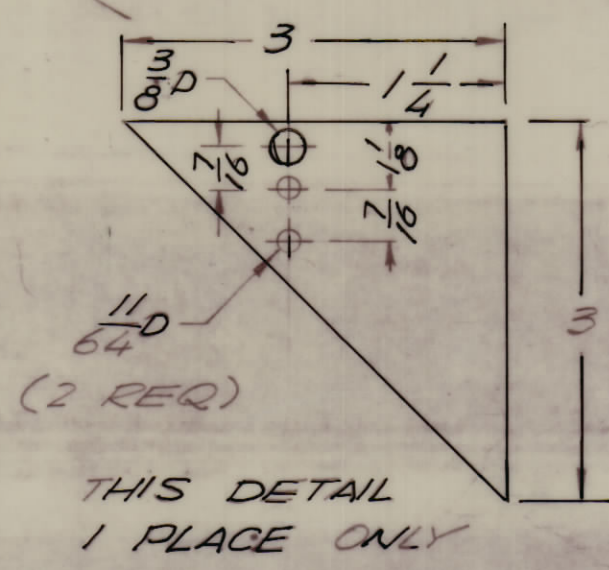
1

REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
						9-76	



HOLE	DESCRIPTION	REQ.
A	TAP THRU 0632	14
B	DRILL & C'SINK #8 FHS	5
C	13/64 DIA.	3

DRILL & C'SINK FOR #8 FHS 5 REQ. (B)



- NOTE
1. ALL CHANNELS ARE 1 X 1 X 13 GA. STEEL UNLESS OTHERWISE NOTED.
 2. GRIND ALL EXTERNAL WELDS FLUSH.
 3. DIMENSIONS WITH ASTERISKS ARE NON CRITICAL TOLERANCE $\pm 1/16$

SHEETS 1, 2, 3, 5 & 6 ARE D SIZE

REAR VIEW

1	HFLM-10K-1	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X \pm .05	$\pm 1/64$
.XX \pm .01	ANGLES
.XXX \pm .005	$\pm 0^\circ -30'$

MATERIAL 13 GA CRS EXCEPT AS NOTED

FINISH COPPER FLASH & CLEAR IRIDITE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
F. BUDETTI LIST OF MATERIAL				
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE		
G.D.L.		6-28-76	FRAME 10K REAR	
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
C	82679		MS6704	
SCALE NTS				SHEET 4 OF 6

4

3

2

1

MS6704

B

A