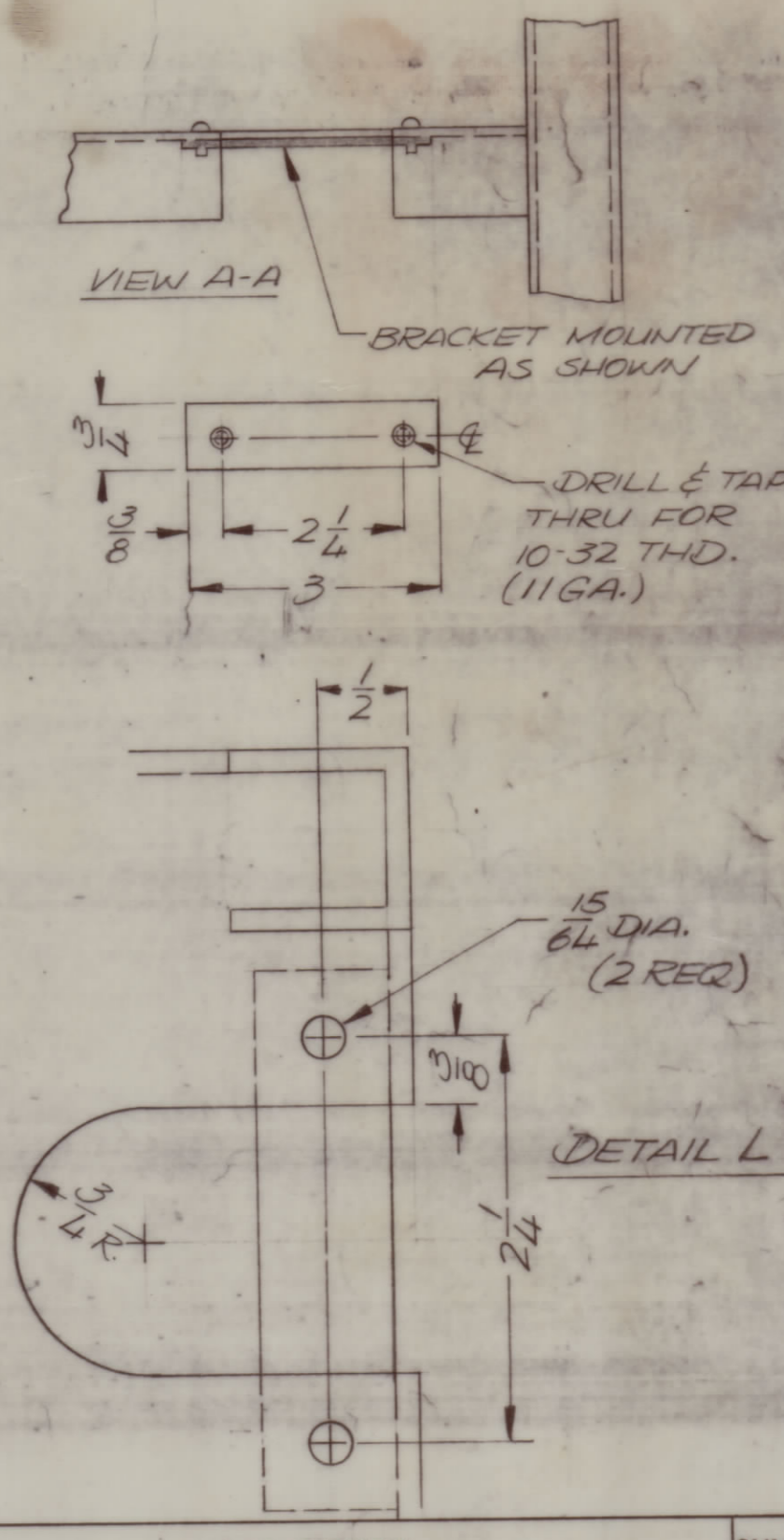
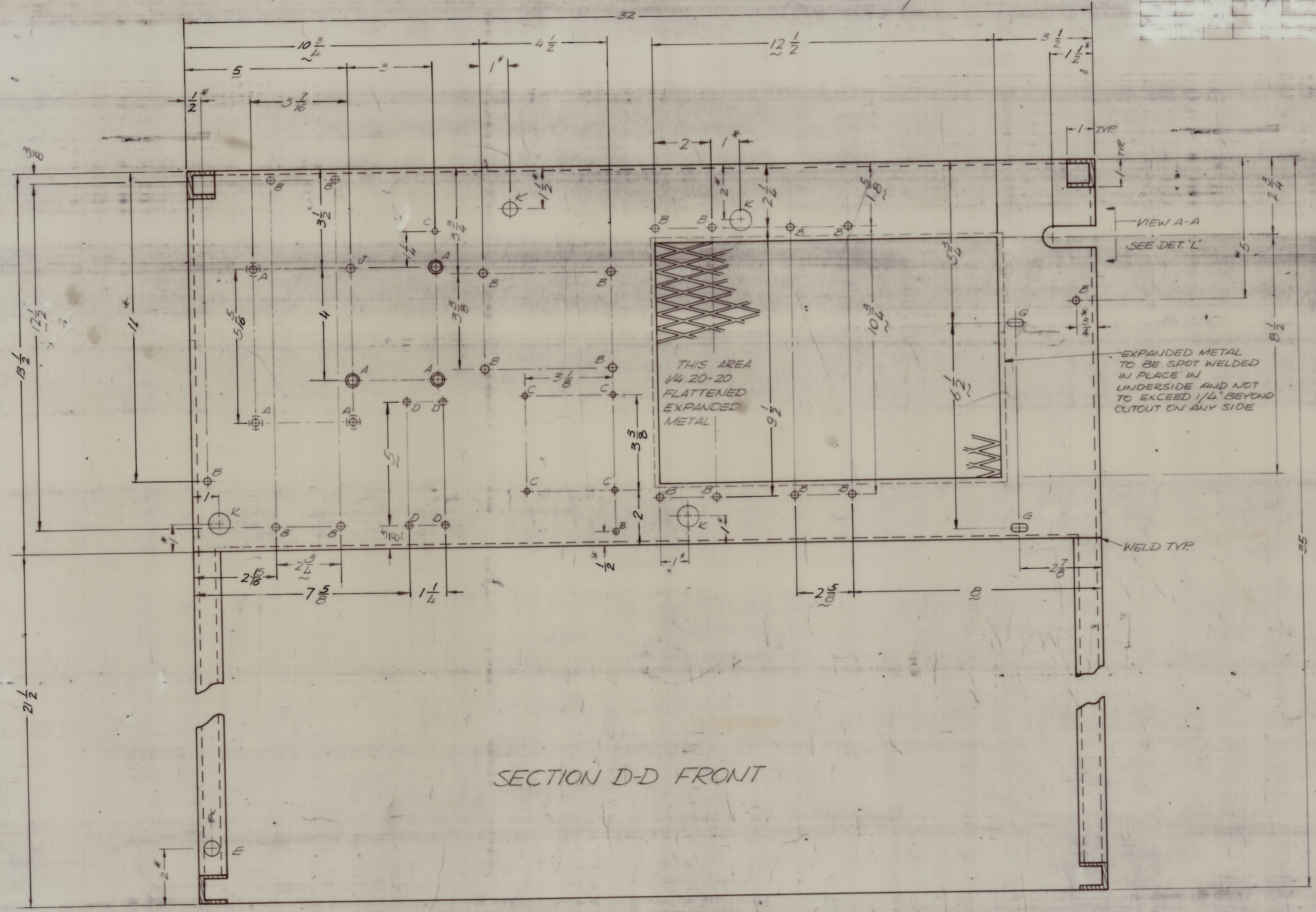


REVISIONS				
E.M.N. NO	DRAFT	CHKD	ZONE	LTR



SECTION D-D FRONT

HOLE	DESCRIPTION	QTY
A	1/4 20 WELD NUT	7
B	15/64 DIA.	15
C	11/64 DIA.	5
D	TAP THRU FOR 0632	4
E	1/2 DIA.	1
F	DELETED	
G	1/4 X 1/2 SLOT	2
H	DELETED	
J	9/32 DIA.	1
K	3/16 DIA.	4
L	SEE 'L' DETAIL	1

- NOTE 1. 1/4 20-20 FLATTENED EXPANDED METAL TO BE MOUNTED ON BOTTOM SURFACE AND TO EXTEND 1/4 INCH BEYOND EDGE.
2. WELD NUTS (HOLE A) TO BE MOUNTED AS SHOWN
3. DIMENSIONS WITH ASTERISKS ARE NON CRITICAL. TOLERANCE ± 1/16

1	HFLM-10K-1	
QTY / UNIT	MODEL USED ON	ASSY. NO.
	APPLICATION	
	CODE	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON  
 DECIMALS      FRACTIONS  
 .X ± .05      ± 1/64  
 .XX ± .01      ANGLES  
 .XXX ± .005      ± 0° -30'

MATERIAL 13 GA CRS  
 EXCEPT AS NOTED  
 FINISH COPPER FLASH & CLEAR IRIDITE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
F. BUDETTI				
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
FRAME 10K, BLOWER DECK				
SIZE		CODE IDENT NO.	DWG NO.	ISSUE
D		82679	M56704	
SCALE 1/2				SHEET 6 OF 7

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