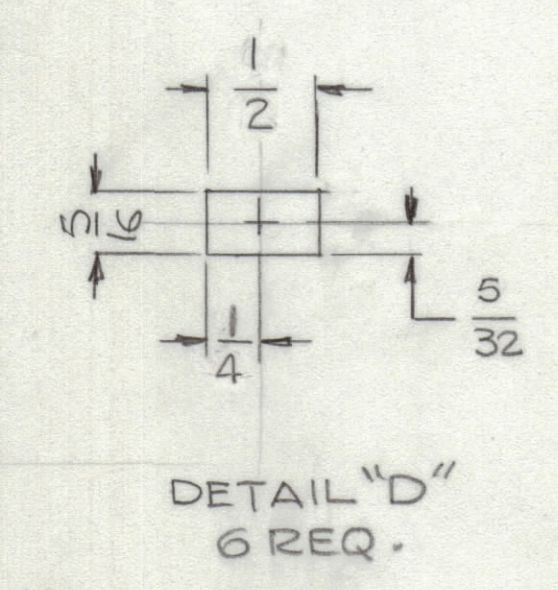
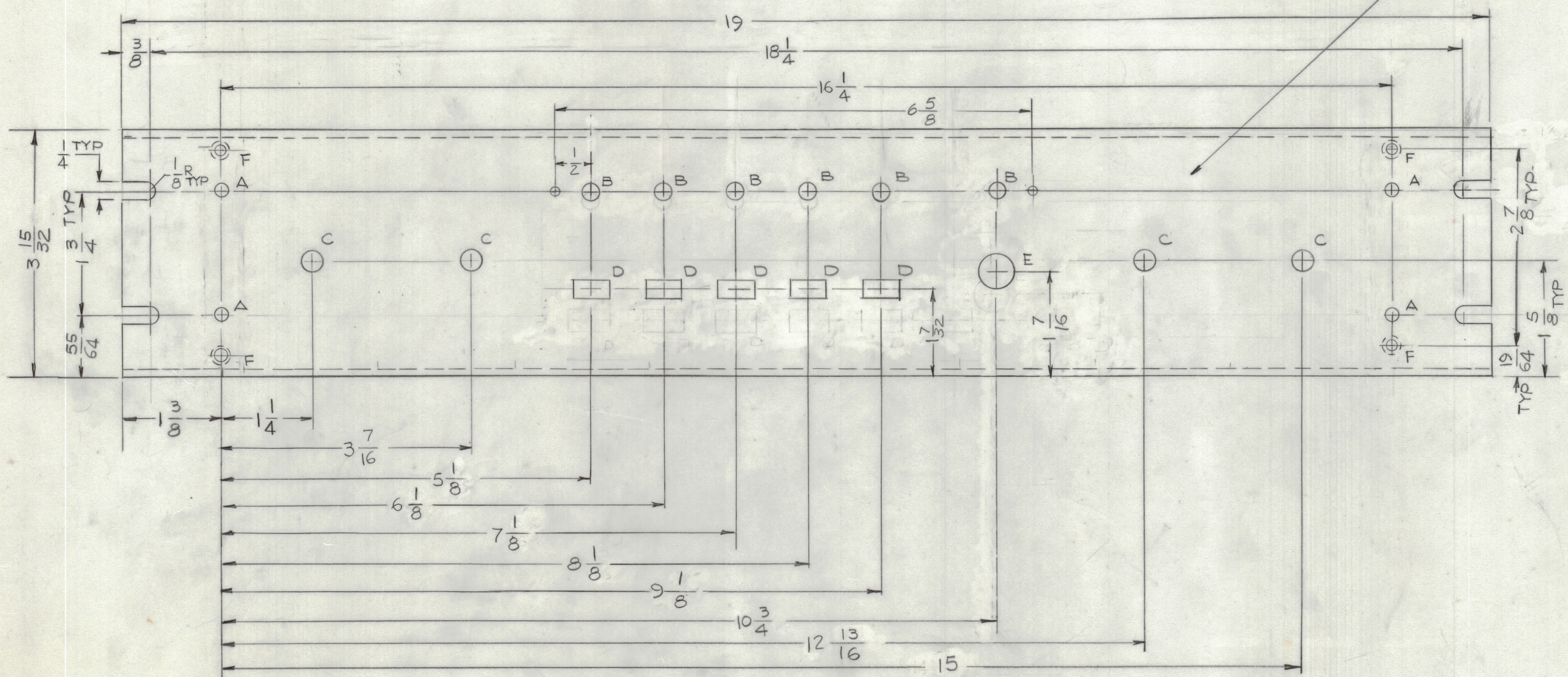


BEND PANEL BEFORE MACHINING
(4 CORNERS TYP)

MARK TMC PART NUMBER
1/8 HIGH GOTHIC WITH LATEST
REVISION LETTER ON REAR OF PANEL



FINISH NOTES:
 1. S104 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER } FRONT AND
 3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
 OR
 PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

MACHINING:
 1. MILL ALL EDGES.
 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES
 AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL
 WITH NO. 120 GRIT SANDPAPER.

HOLE	DESCRIPTION	REQ
A	11/64 DIA	4
B	1/4 DIA	6
C	3/8 DIA	4
D	SEE DETAIL	5
E	1/2 DIA	1
F	.144 DIA CSK 82° TO .244 DIA	4

1	AX 5220	RCMT-1
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
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REF: LD 3053		QTY. REQ.		ITEM	PART NO.	DESCRIPTION		SYMBOL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL		DATE		LIST OF MATERIAL		
TOLERANCES ON		MECH. DES.		DATE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
DECIMALS .X ± .05		ELECT. DES.		DATE		FRONT PANEL PROGRAMMER		
FRACTIONS ± 1/64		CHECKED		DATE		SIZE CODE IDENT NO. DWG NO.		
ANGLES .XX ± .01		DRAWN GDL		DATE 3-18-77		D 82679 MS 6738		
.XXX ± .005		MATERIAL .081 THK ALY 5052-H32				SCALE 1:1 SHEET OF		
FINISH SEE NOTES						ISSUE X		