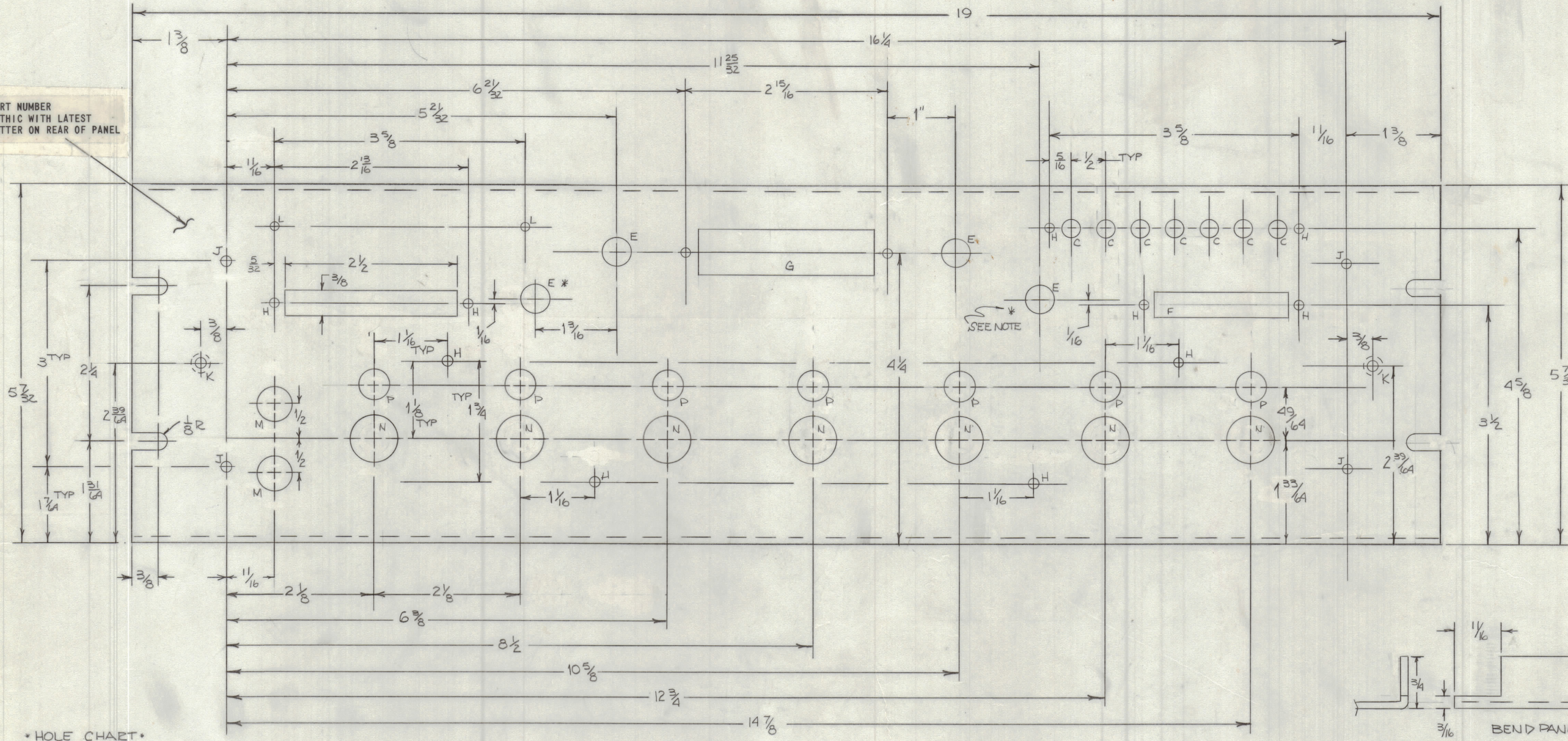


REVISIONS					DATE	APPROVED
E.M.N.O.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	
	RS	WB			ORIGINAL RELEASE FOR PRODUCTION	6-6-78 *

MARK TMC PART NUMBER
1/8 HIGH GOTHIC WITH LATEST
REVISION LETTER ON REAR OF PANEL

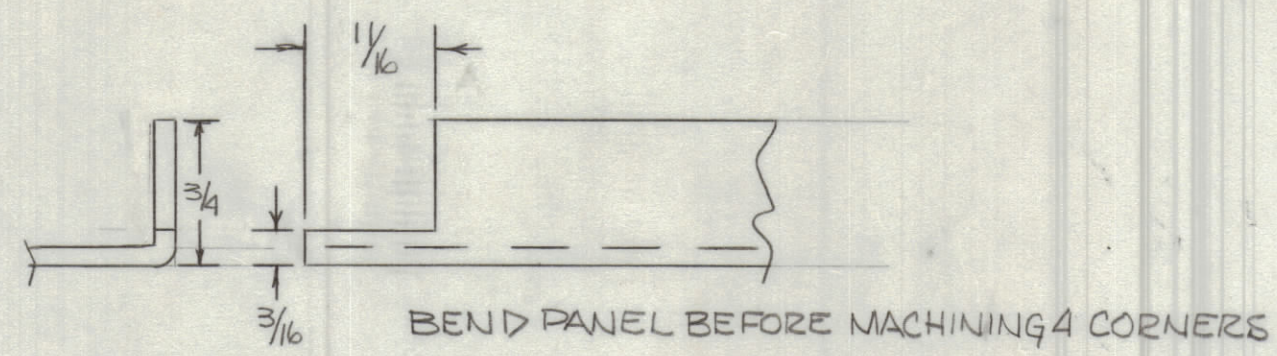


MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

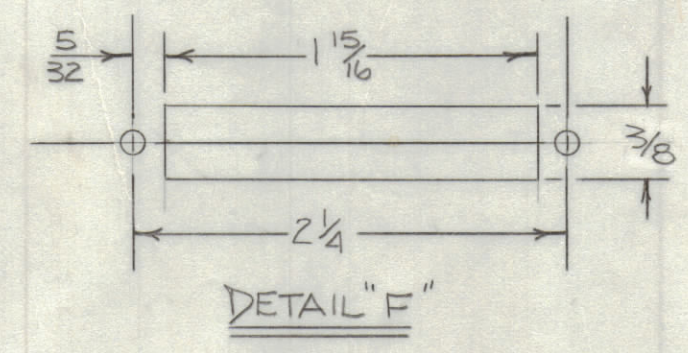
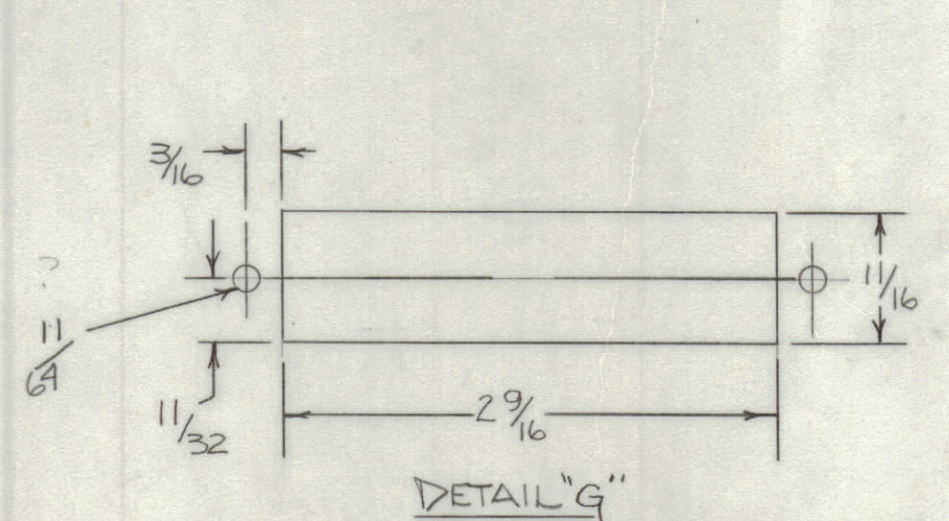
- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY
- S115 SMOOTH TMC GRAY/BE OR PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS



* HOLE CHART *

A - DEL.	7 REQ
B - DEL.	1 REQ
C - 1/4 DIA.	4 REQ
D - 5/8 DIA.	1 REQ
* E - 13/32 DIA.	4 REQ
F - SEE DETAIL	1 REQ
G - SEE DETAIL	1 REQ
H - 11/64 DIA.	10 REQ
J - 13/64 DIA.	4 REQ
K - .196 DIA. 82° C SNK TO .390 DIA.	2 REQ
L - 7/64 DIA.	2 REQ
M - 1/2 DIA.	9 REQ
N - 1/16 DIA.	7 REQ
P - 7/16 DIA.	7 REQ

NOTE - TWO HOLES NOT REQ FOR MODEL CHG. 2 (MS 6814-2)



QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	MMX () 2B	BMA 535
APPLICATION		
CODE		
<small>NOTICE TO PERSONS RECEIVING THIS DRAWING</small> <small>THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</small>		

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
FINAL APPROVAL: * [Signature] 6/2/78 MECH. DES. DATE ELECT. DES. DATE CHECKED DATE DRAWN: [Signature] DATE: 2-21-78				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES				
TOLERANCES ON DECIMALS: X ± .05, XX ± .01, XXX ± .005 FRACTIONS: ± 1/64, ANGLES: ± 0°-30'				
MATERIAL: 1/8 THK ALUM 5052 H32 FINISH: SEE NOTE				

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
FRONT PANEL				
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D	82679	MS6814		1
SCALE FULL				SHEET 1 OF 1