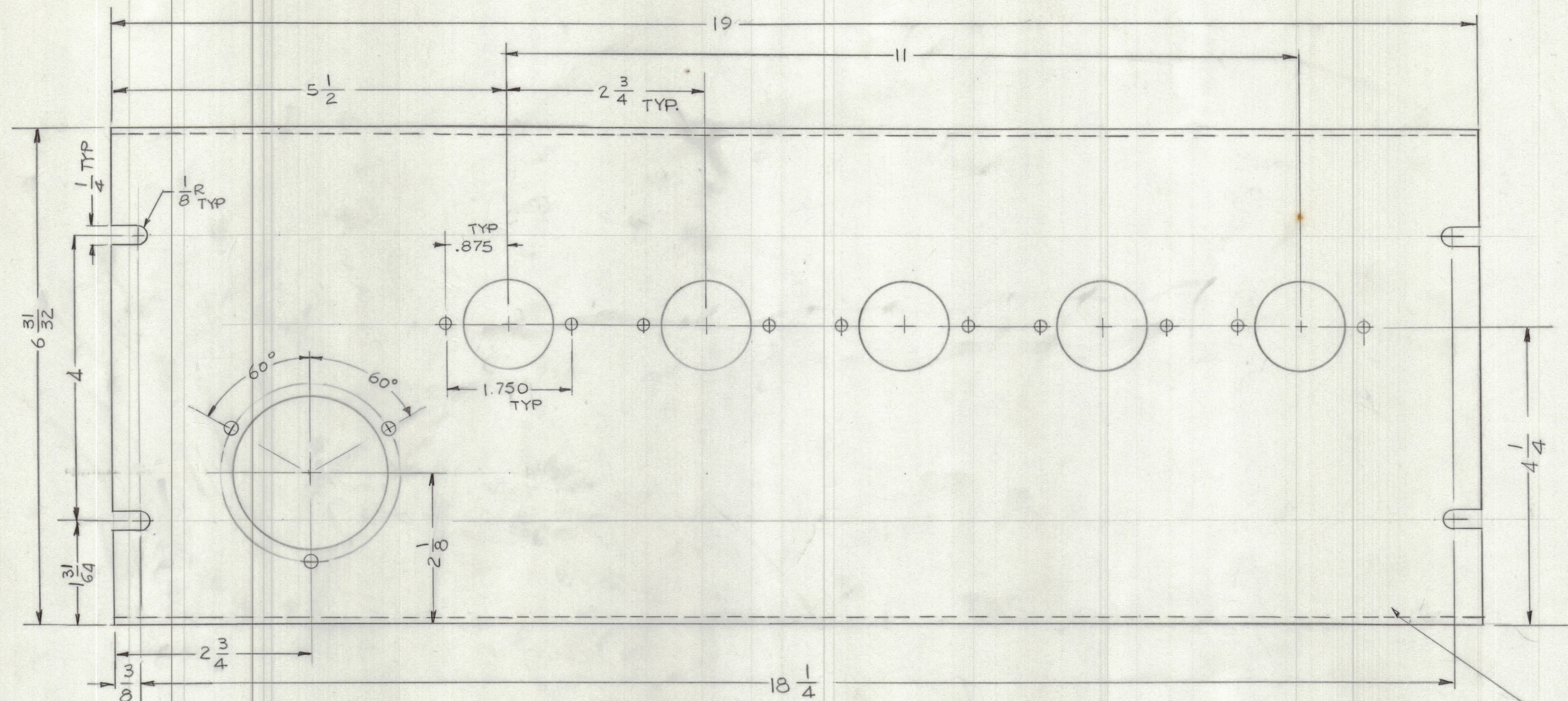


REVISIONS					DATE	APPROVED
E.M.N.O.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	
HA	GDL	✓	-	φ	ORIGINAL RELEASE FOR PRODUCTION	APR 24 1978 *



MARK TMC P/NO 1/8 HIGH GOTHIC W/LATEST REV. LETTER ON REAR OF PANEL

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER
- S115 - SMOOTH GRAY ENAMEL

FRONT AND EDGES ONLY
OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

REF: LD3105

1	TTR-1000J	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
<small>NOTICE TO PERSONS RECEIVING THIS DRAWING</small> <small>THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</small>		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES ± 0° -30'
.XXX ± .005	

MATERIAL .081 THK ALUM. 5052-H32
FINISH S404 YEL. IRIDITE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK AC, REAR PANEL	
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE		
		GDL	3-29-78	
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D	82679		MS 6886	0
SCALE 1:1			SHEET OF	