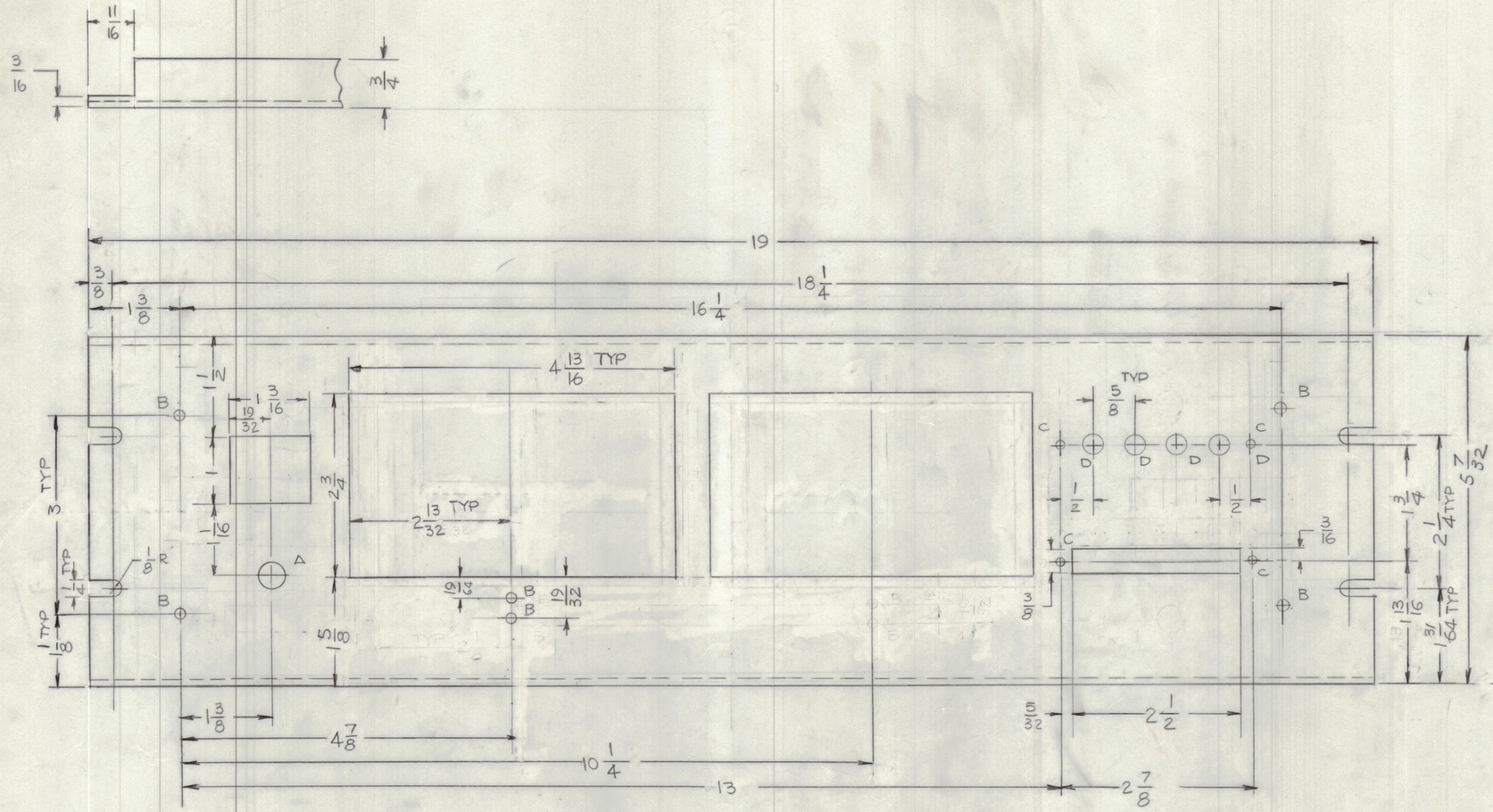
REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
[illegible]	GDL	WB		Ø	ORIGINAL RELEASE FOR PRODUCTION	7-7-78	*
21701	GDL				DIM 19/32, 3/16 & 1/2 ADD	8-8-79	[illegible]



HOLES
A- 13/32 DIA 1 REQ'D
B -3/16 DIA 8 REQ'D
C- 11/64 DIA 4 REQ'D
D- 1/4 DIA 4 REQ

FINISH NOTES:
1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY
MIL-E-10509 TYPE 3-CL.2
LIGHT GRAY. SEMI-GLASS, BAKING ENAMEL

MACHINING:
1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

REF: LD 3106

QTY / UNIT	MODEL USED ON	ASS'Y NO.
	AX789	/

APPLICATION

CODE

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL 1/8 THK. ALUM - 5052-H32

FINISH SEE NOTES

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

LIST OF MATERIAL

FINAL APPROVAL	[illegible]	DATE 7/5/78
MECH. DES.		DATE
ELECT. DES.		DATE
CHECKED		DATE
DRAWN	G.D.L	DATE 5-8-78

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, FRONT

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS6895	A

SCALE 1:1 SHEET OF

MS6895 A

BRUNING 40-22