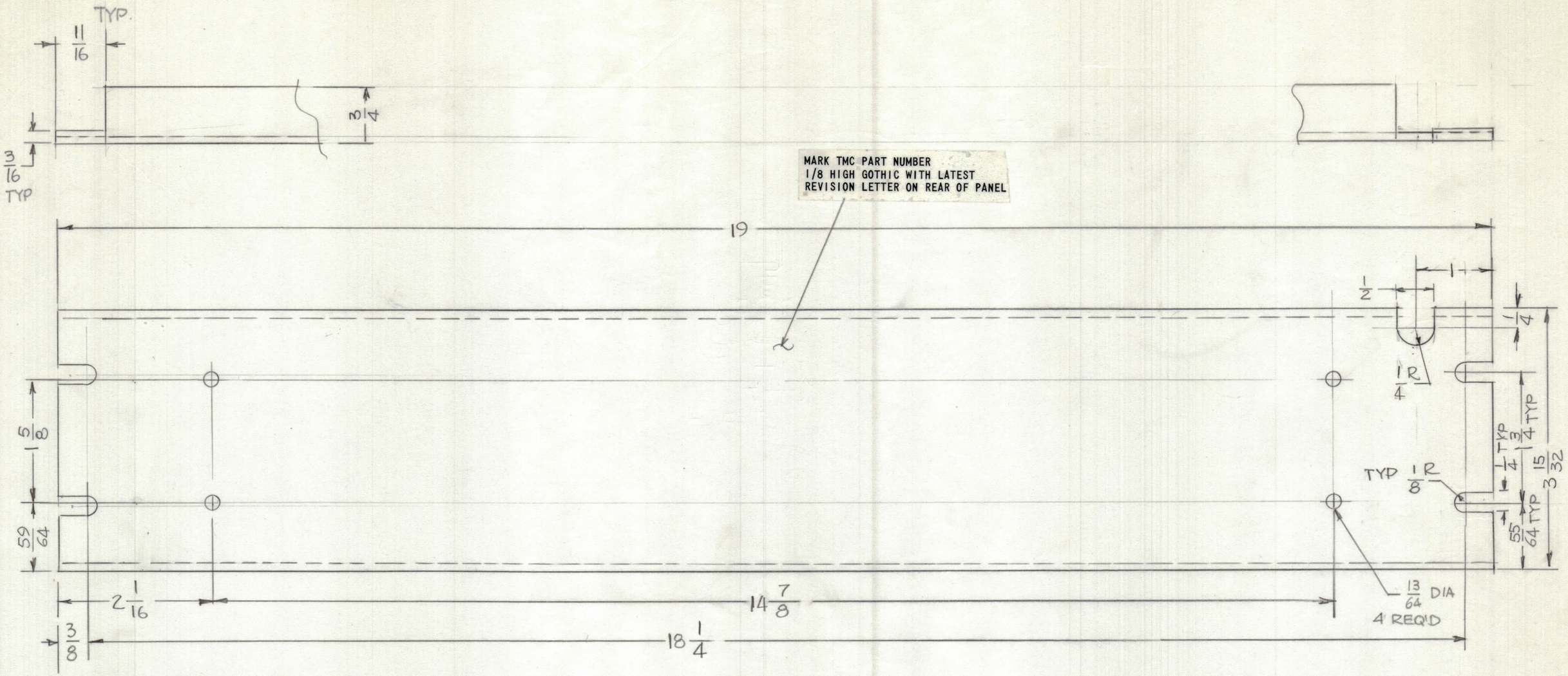
REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD

MACHINE CORNERS BEFORE BENDING



MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR

PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	TCS-11	

APPLICATION

CODE

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL

FINISH

		DATE
FINAL APPROVAL		
MECH. DES.		
ELECT. DES.		
CHECKED		
DRAWN	G.D.L	7-24-78

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

LIST OF MATERIAL

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, MTG. PROG. (3 15/32)

SIZE	CODE IDENT.NO.	DWG NO.	ISSUE
C	82679	MS 6928	X

SCALE | SHEET | OF

FCI-10-170 (10-66)

N39990