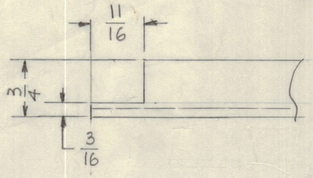
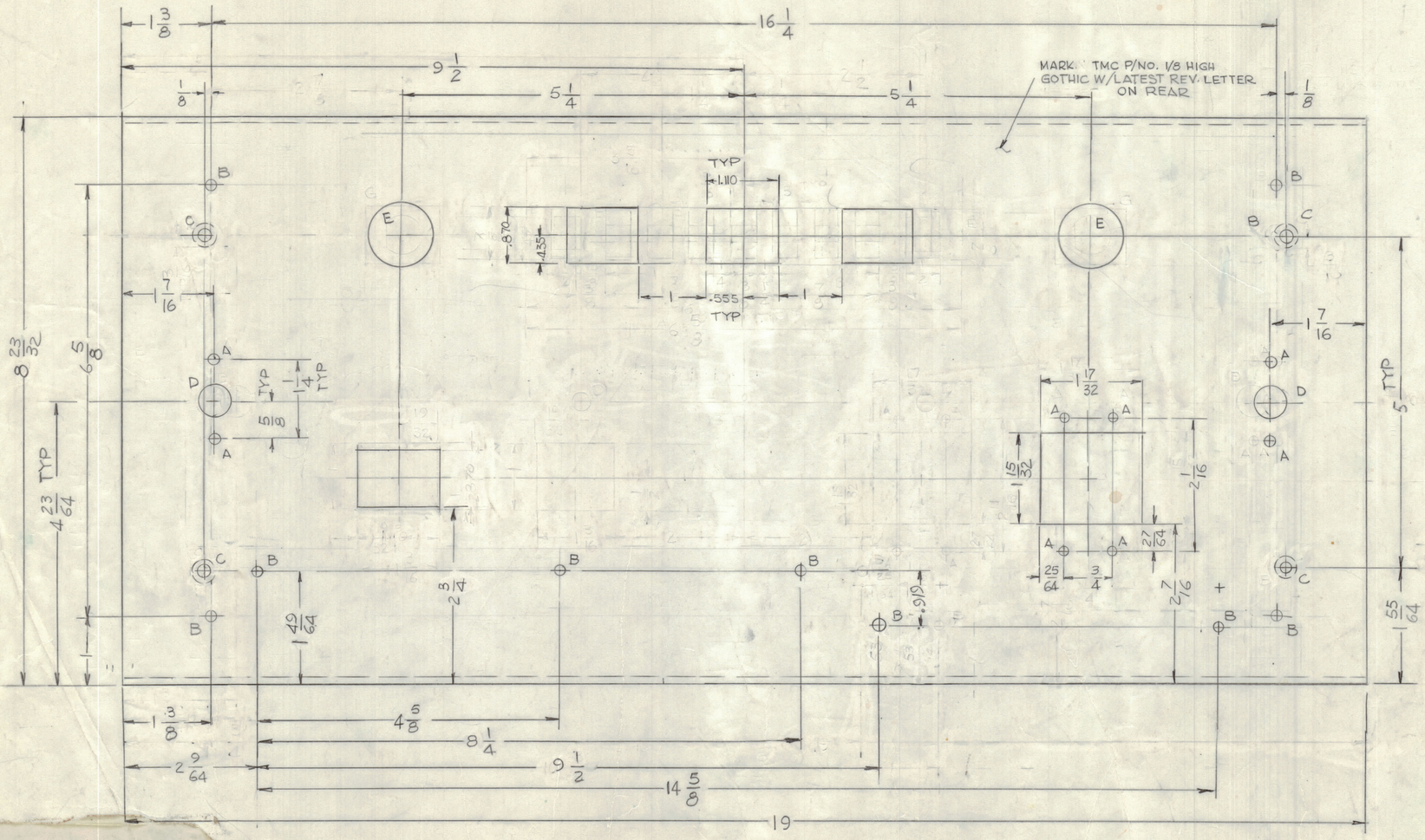
REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED

MACHINE CORNERS AFTER BENDING





HOLES –

A - 11/64 DIA	8 REQ'D
B - 13/64 DIA	9 REQ'D
C - .169 DIA C'SHK 82° TO .337 DIA	4 REQ'D
D - 1/2 DIA	2 REQ'D
E 1" DIA	2 REQ'D

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S-404 - IRIDITE 14-2 AL-COAT.
2. S-114 - ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY

3 - MIL-E-10509 TYPE 3 CL-2 LIGHT GRAY SEMIGLASS, BAKING GRAY

REF: LD

QTY / UNIT	MODEL USED ON	ASS'Y NO.
	GPT-1K/(C8)	

APPLICATION

CODE

NOTICE TO PERSONS RECEIVING THIS DRAWING
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL 1/8 THK ALUM 6052-H32

FINISH SEE NOTE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

LIST OF MATERIAL

FINAL APPROVAL		DATE
MECH. DES.		DATE
ELECT. DES.		DATE
CHECKED		DATE
DRAWN	G.D.L	DATE 10-4-80

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, FRONT POWER SUPPLY

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS 7047	

SCALE 1:1 SHEET OF