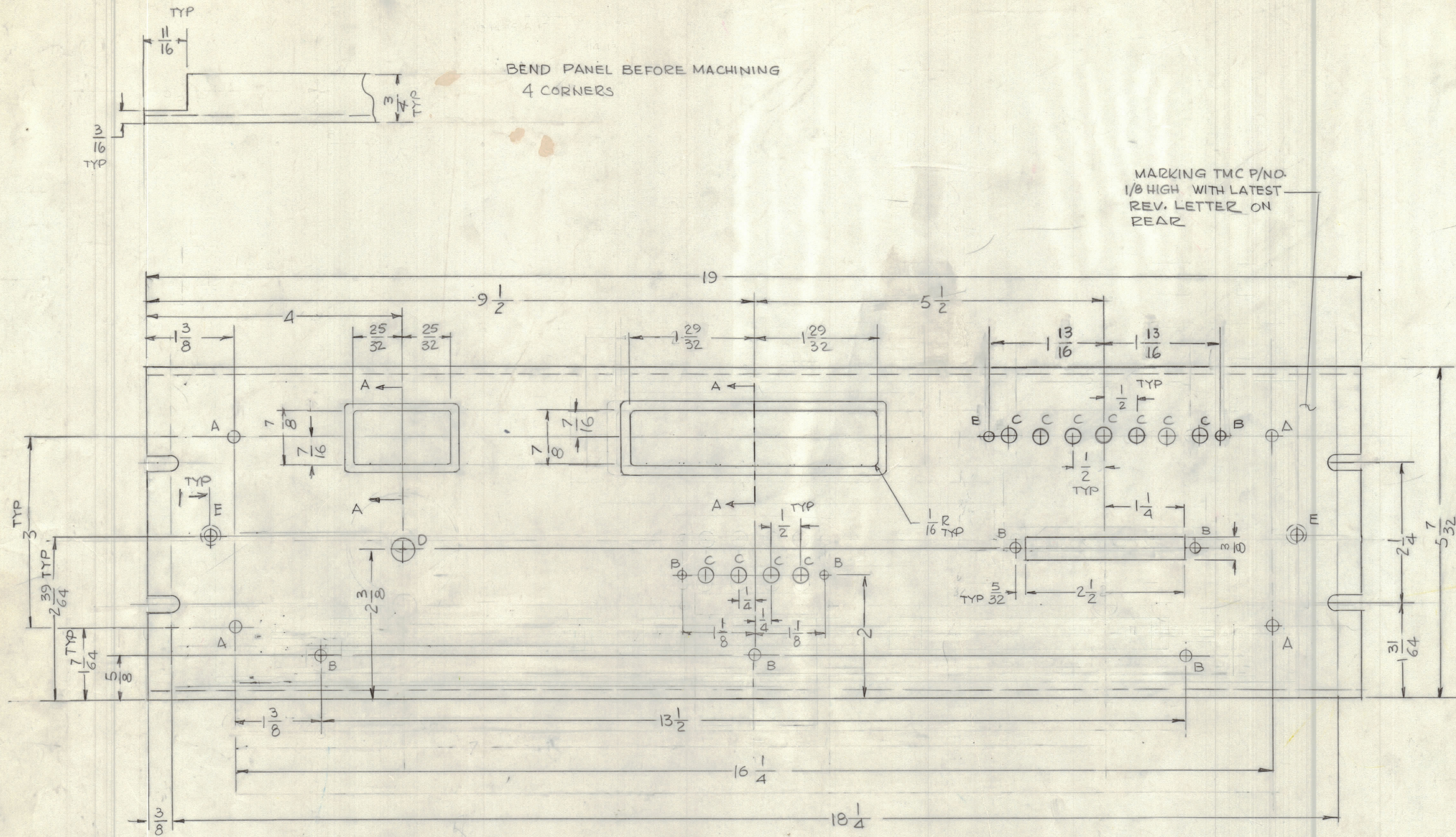
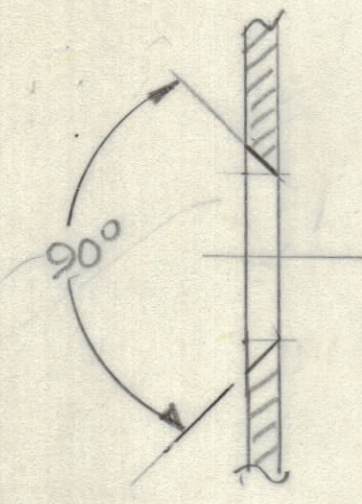


REVISIONS							
E.M.N.O	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GDL			Ø	ORIGINAL RELEASE FOR PRODUCTION	1-4-83	



MARKING TMC P/NO.
1/8 HIGH WITH LATEST
REV. LETTER ON
REAR

- HOLE
- A - 13/64 DIA .4 REQ'D
 - B - 1/64 DIA 7 REQ'D
 - C - 1/4 DIA 11 REQ'D
 - D - 3/8 DIA
 - E - .196 DIA C'SNK 82° TO .390 DIA 2 REQ'D



SECTION "A-A"
(TYP)

MACHINING:
 1-MILL ALL EDGES
 2-HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED
 3-LATERAL MUST BE FREE OF ALL MACHINING MARKS, GOUGES
 AN SCRATCHES. IF NECESSARY, SAND FRONT PANEL WITH NO.120 GRIT SAND PAPER.

FINISH NOTES:
 1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER } FRONT AND
 3. S1365 SEMI-GLOSS LIGHT } EDGES ONLY
 GRAY BAKING ENAMEL
 PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

REF: 3142

1	AX5255	RCST-2
QTY / UNIT	MODEL USED ON	ASS'Y NO.
	APPLICATION	CODE

NOTICE TO PERSONS RECEIVING THIS DRAWING
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL <i>S. De Marco</i>	DATE 2-2-83
	MECH. DES. <i>G.D. Loid</i>	DATE 1-4-83
	ELECT. DES.	DATE
	CHECKED	DATE
	DRAWN <i>G.D.L</i>	DATE 6-8-82

TOLERANCES ON
 DECIMALS .X ± .05
 .XX ± .01
 .XXX ± .005
 FRACTIONS ± 1/64
 ANGLES ± 0° -30'

MATERIAL 1/8 THK
 ALL .5052-1432
 FINISH S404
 VEL-IRIDITE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL, FRONT PROGRAMMER				
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D	82679	MS7085		Ø
SCALE 1:1				SHEET OF