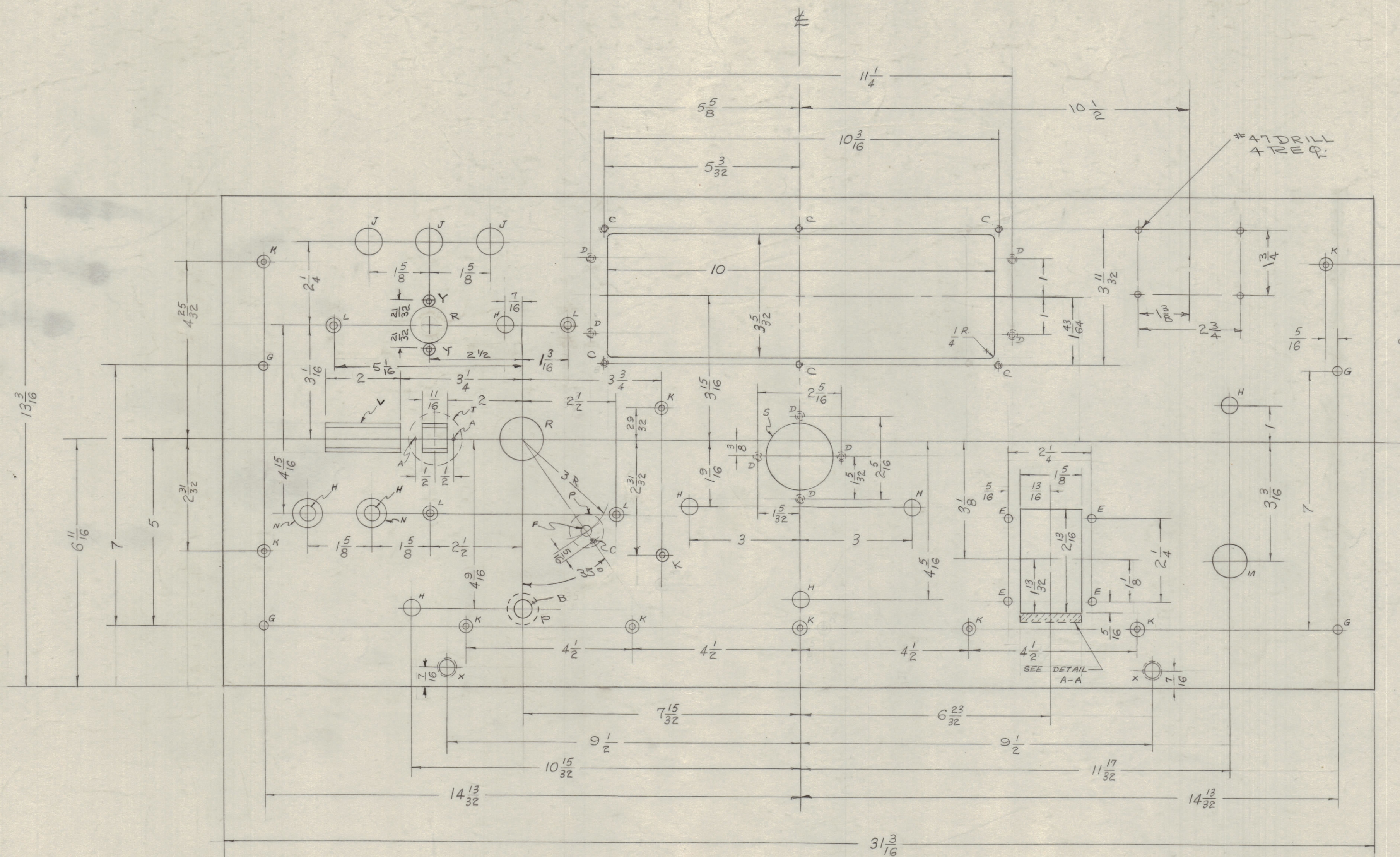
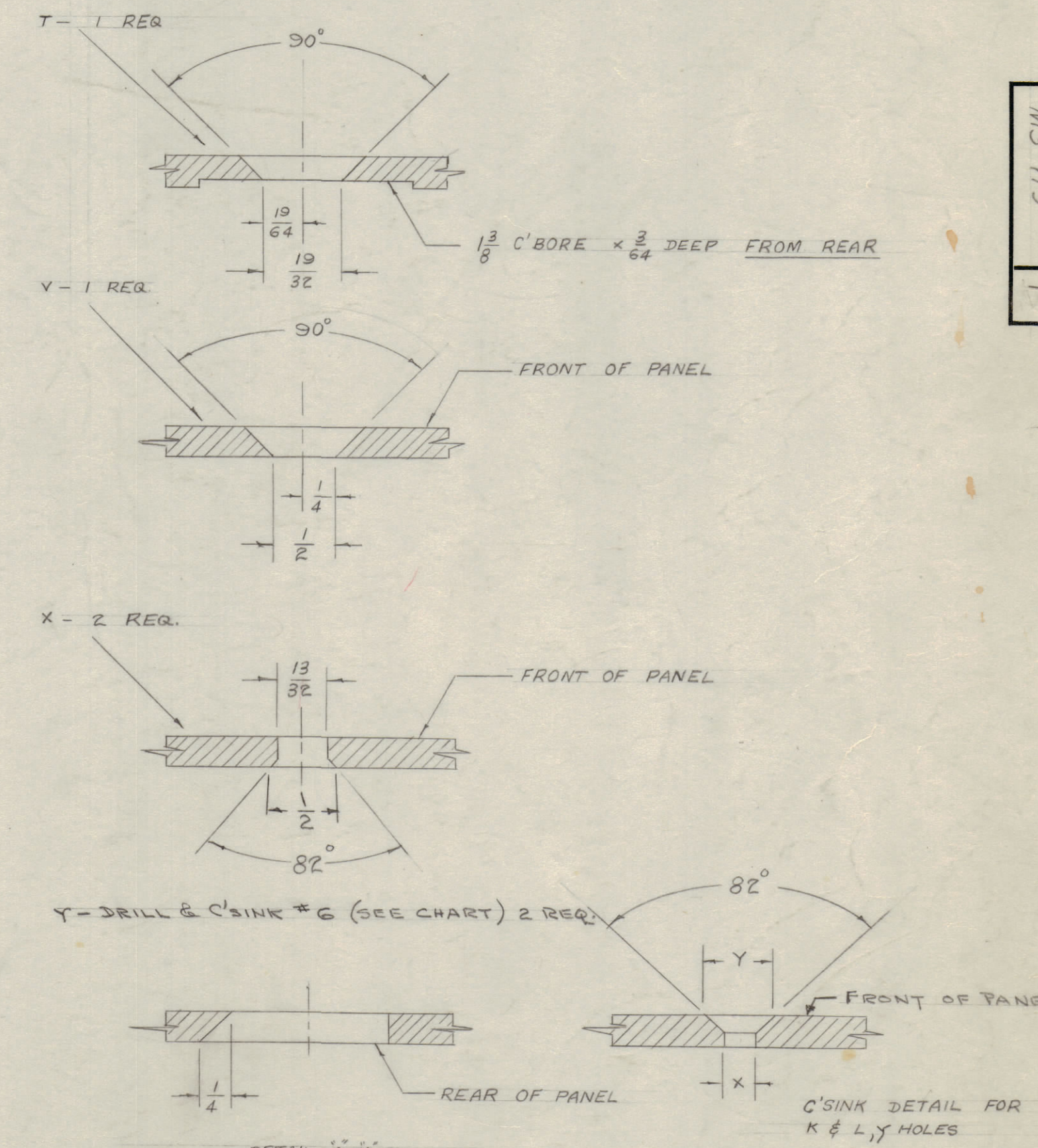


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



FRONT OF PANEL

- A -  $\frac{55}{64}$  (.052) D. x  $\frac{7}{64}$  FROM REAR AFTER C'BORE 2 REQ'D.
- B -  $\frac{3}{16}$  (.1875) DIA. 1 REQ.
- C - DRILL & TAP 4-40 7 REQ.
- D - " " " 6-32 x  $\frac{1}{8}$  DEEP FROM REAR 8 "
- E -  $\frac{3}{16}$  (.1875) D. 4 REQ.
- F - 6.4 (.25) MM. DRILL 1 "
- G -  $\frac{7}{32}$  (.21875) D. 4 "
- H -  $\frac{25}{64}$  (.390625) D. 8 "
- J -  $\frac{15}{64}$  (.234375) D. 3 "
- K - DRILL & C'SINK FOR 8-32 F.H.S. 10 REQ. } SEE DETAIL BELOW
- L - DRILL & C'SINK FOR 10-32 F.H.S. 4 "
- M -  $\frac{7}{8}$  (.875) D. 1 REQ.
- N -  $\frac{3}{4}$  (.750) D. C'BORE x  $\frac{1}{16}$  DEEP 2 "
- P -  $\frac{7}{8}$  (.875) D. " x  $\frac{3}{32}$  DEEP FROM REAR 2 REQ.
- R -  $\frac{11}{16}$  (.6875) D. 2 REQ.
- S -  $\frac{11}{16}$  (.6875) D. 1 "



NOTE FINISH -  
 S-404 YEL. IRIDITE  
 S-105 ZINC CHROMATE PRIMER  
 S-115 SMOOTH GRAY ENAMEL  
 OR PRIMER & PAINT TO CUSTOMERS SPECIFICATION.

PAINT FRONT & EDGES OF PANEL ONLY.

DIM.	8-32	10-32	6-32
X	.165	.196	.214
Y	.337	.390	.284

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
F	1	5-404 YEL. IRIDITE WAS 5-101 CAUSTIC DIP	1/29/54	1001	AB	EMN	
E	1	Name Plate Holes Added	7/15/57	5	AB	EMN	
D	2	4" WAS 1 REQ.	8/2/54	4	AB	WDC	
C	1	8" HOLE ADDED	8/2/54	4	AB	WDC	
B	1	1 1/16" D WAS 1 1/8" D	5/19/56	3	AB	WDC	
A	1	2 1/2" HOLES ADDED	4/10/56	2	AB	WDC	
	4	8 HOLES DELETED CHANGED TO 'C' HOLES	4/10/56	2	AB	WDC	
	2	2 3/32 WAS 1/8					
	3	2 3/32 WAS 3/16					
	2	2 3/32 WAS 3					
	1	4 25/32 WAS 4 3/4	2-1-54	1	AB	WDC	

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 THE TECHNICAL MATERIEL CORPORATION  
 MAMARONECK, NEW YORK

REF: LD-240

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3	16	THICK	
STOCK SIZE			
ALUMINUM - #1			
FRONT PANEL, MACHINING			
MATERIAL WEIGHT PER PC			
2024-T3			
TYPE & TEMPER			
13 12-29-55			
DRAWN			
ELEC. DES. APP.			
MECH. DES. APP.			
HEAT TREAT. SPEC.			
CHECKED			
FINAL APPROVAL			
MS-719 F			

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	RTF			12/27/55

MS-719 F