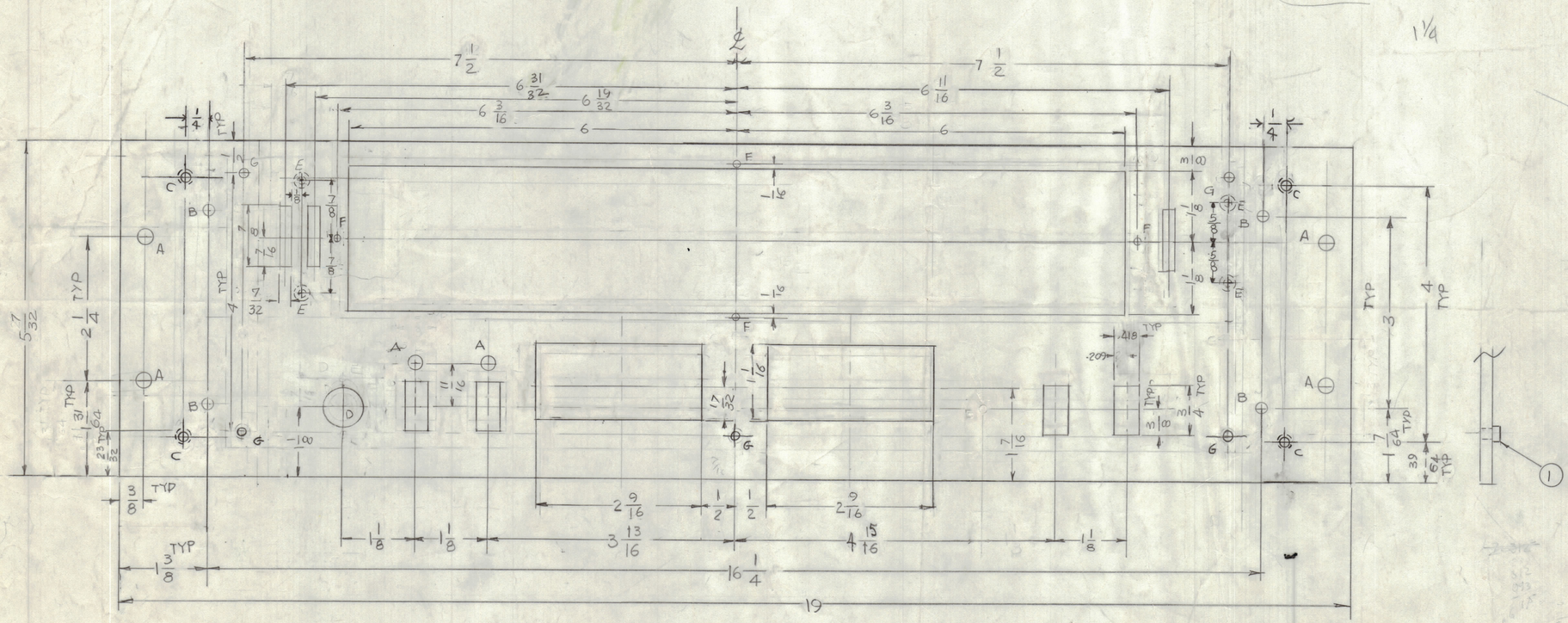
MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFI
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERA
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
OR
BRUSH AND PAINT PER CUSTOMER'S SPECIFICATIONS

REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
				X1	MODIFIED	1-2-85	
				X2			
				X3	SIMILAR .418 WAS 7/32 moved Handles 1/4 OUT	4-16-85	
				X4	"D" HOLES WAS 19/32	2-26-86	



HOLES

A - 1/4 DIA		6 REQ'D
B - 11/64 DIA		4 REQ'D
C - .169 DIA C'SHK 82° TO .337 DIA		4 REQ'D
D - 1/2 DIA		
E - DRILL & TAP 440 BLIND FROM REAR		
F - 7/64		4 REQ'D
G - 5/32		5 REQ'D
H - .190 DIA		2 REQ'D

REF LD3162

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3	1	NT129-0632-4	NUT, ROUND	H

LIST OF MATERIAL

QTY / UNIT	MODEL USED ON	ASS'Y NO.
	MMX-4A	

APPLICATION

CODE

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TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

MATERIAL 3/16 THK ALUM 2024 - T3

FINISH SEE NOTE

FINAL APPROVAL		DATE
MECH. DES.		DATE
ELECT. DES.		DATE
CHECKED		DATE
DRAWN	G.D.L	DATE 10-11-84

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, FRONT

SIZE	CODE IDENT NO.	DWG NO.	ISSU
D	82679	MS 7159	X

SCALE 1:1 SHEET OF