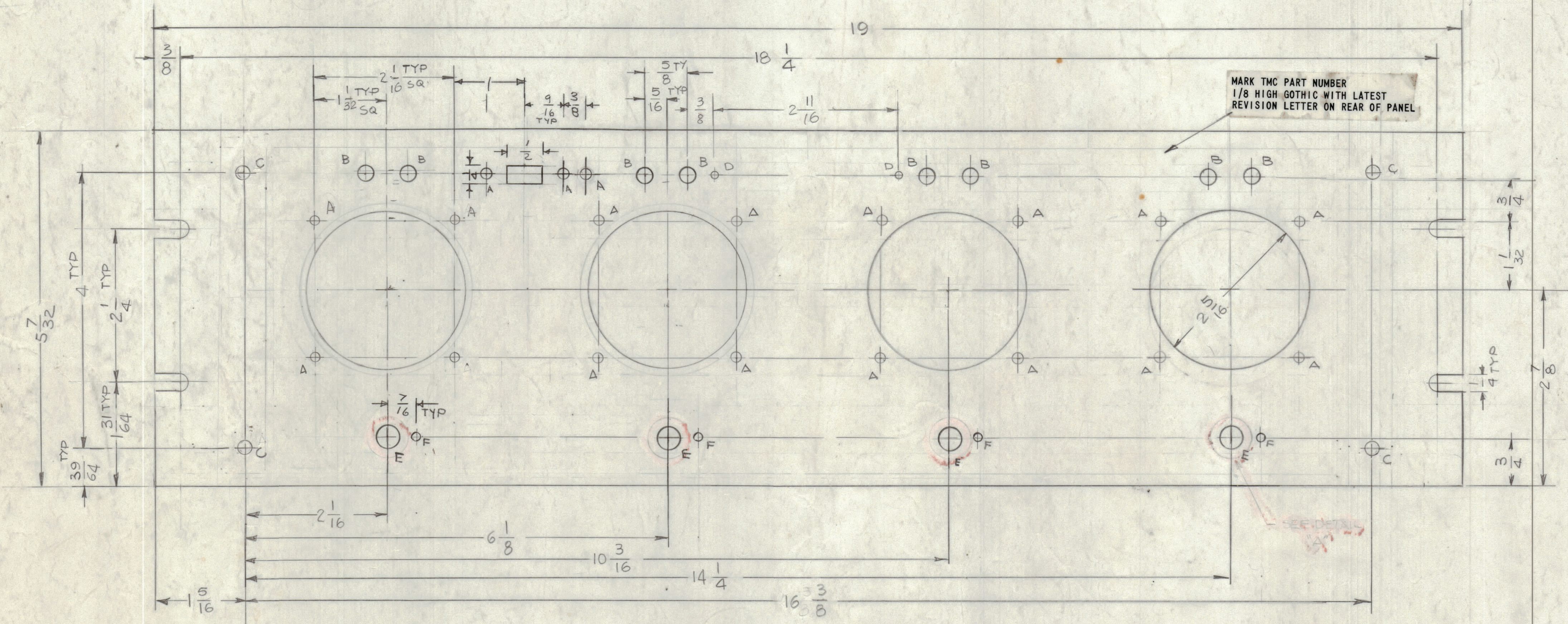


REVISIONS							
E.M.N.O	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GDL				ORIGINAL RELEASE FOR PROD.	1-3-90	
				A	ADDED AC SWITCHES	5-2-97	



HOLES

A	- 11/64 DIA	19 REQ'D
B	- 1/4 DIA	8 REQ'D
C	- 15/64 DIA	4 REQ'D
D	- DRILL FOR SELF TAP 2-56 THD	- 2 REQ'D
E	- 11/32 DIA	4 REQ'D
F	- 1/8 DIA	4 REQ'D

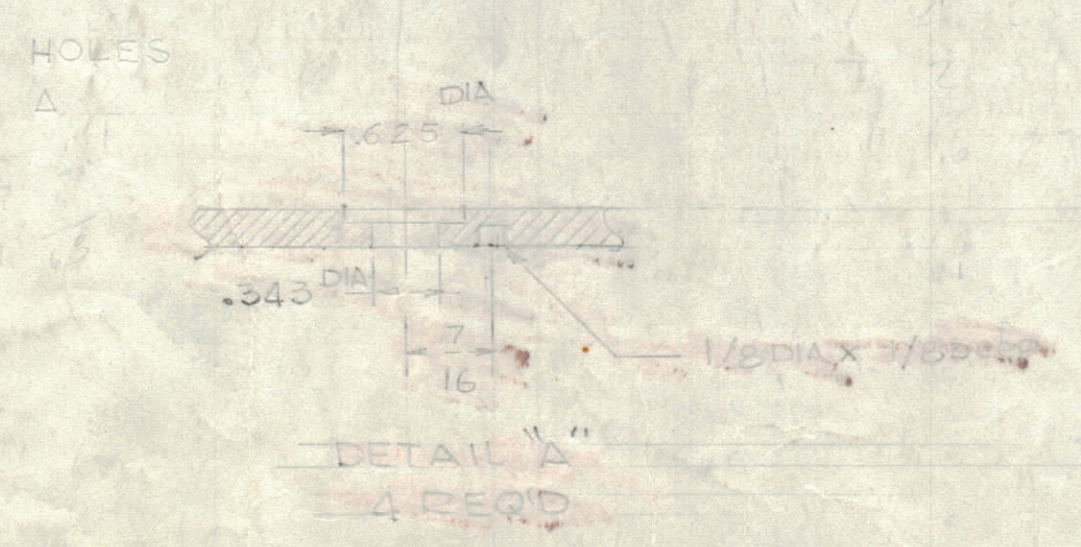
MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.	} FRONT AND EDGES ONLY
2. S114 - ZINC CHROMATE PRIMER	
3. S115 - SMOOTH GRAY ENAMEL	

OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS



REF: LD3168

BSP-7S		
QTY / UNIT	MODEL USED ON	ASS'Y NO.
	APPLICATION	
	CODE	

NOTICE TO PERSONS RECEIVING THIS DRAWING
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° -30'
TOLERANCES ON	
MATERIAL = 1/8 THK ALUM. 2024 - T3	
FINISH SEE NOTE	

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL, FRONT				
FINAL APPROVAL MECH. DES. ELECT. DES. CHECKED DRAWN G.D.L.		DATE 1/17/90 DATE DATE DATE 9-13-89		
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D	82679		MS 7214	A
SCALE 1:1				SHEET OF