



HOLE CHART		
LET.	DESCRIPTION	QUAN.
A	1 13/16 DIA THRU.	2
B	1 1/16 DIA THRU.	2
C	11/32 DIA THRU.	8
D	9/32 DIA THRU.	6
E	.246 ^{+0.002} _{-0.000} DIA THRU.	4
F	1/32 DIA THRU.	8
G	DRILL & C'SINK FOR 6-32	8

* MUST BE REAMED TO SIZE

NOTES:

- MATERIAL: ALUMINUM, 3/16 THK - 2024-T4
- BISECT PLATE AFTER MACHINING, ON CENTER LINE.
- FINISH: ~~SMOOTH~~ ~~IRIDITE~~ ~~14-2 AL-COAT~~ ~~FRONT & EDGES ONLY~~
- | | |
|------------------------------|--------------------|
| A. 5404-IRIDITE 14-2 AL-COAT | FRONT & EDGES ONLY |
| B. S114-ZINC CHROMATE PRIMER | |
| C. S115 SMOOTH GRAY ENAMEL. | |
- ENGRAVING (REF. T.M.C. DWG. NO. LD80179)
- INSTALL OILITE BEARING FROM REAR OF PANEL

4	1	COMM	BB-115 BEARING (OILITE)	
			PLATE, MOUNTING	
QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL DATE 9/10/67	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
TOLERANCES ON		MECH. DES. DATE 8/25/67	PLATE, MOUNTING	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0°-30'	ELECT. DES. DATE	FIELD ANT.	
MATERIAL SEE NOTE 1		CHECKED DATE 4-29-68	SIZE CODE IDENT. NO. DWG. NO.	
FINISH SEE NOTE 3		DRAWN DWAJIN	D 82679	MS80375
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		SHEET		OF