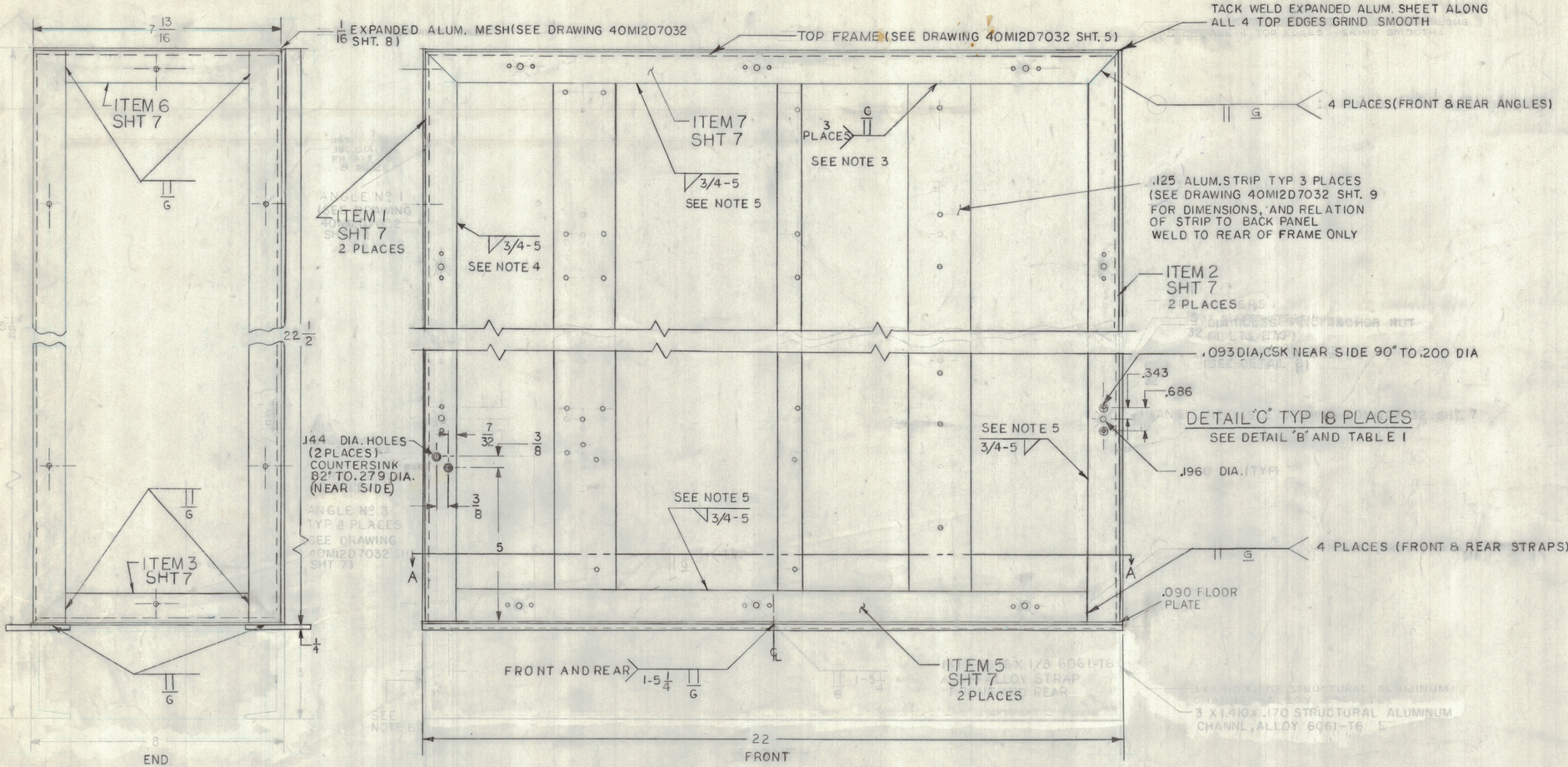
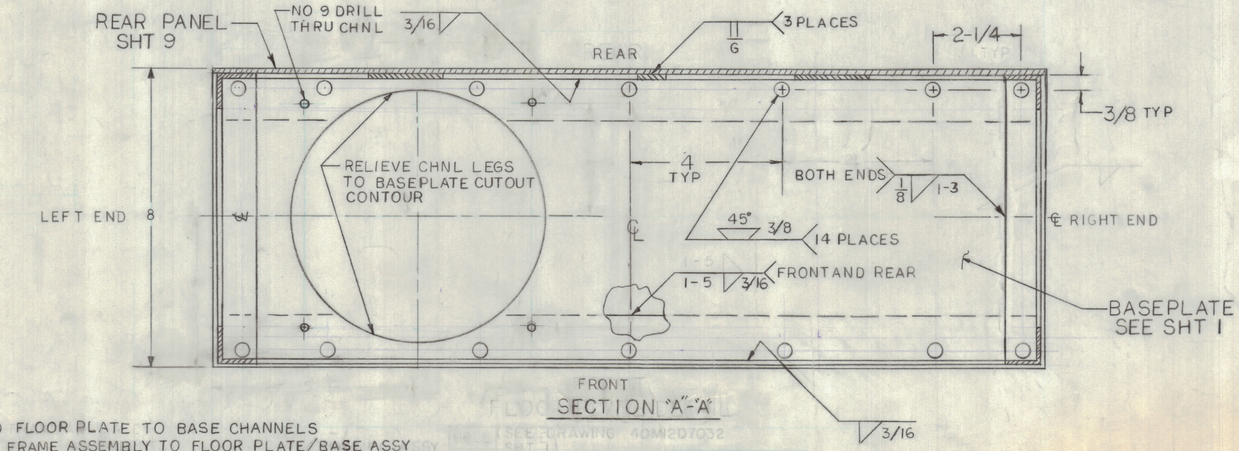
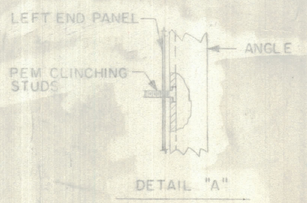
REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	A	GENERAL REV TO NOTES AND CALLOUTS	18 MAR 68	—	PRL	PRL	PRL
	X	DWG. No. WAS 40M12D7032	8-22-67		C.G.R.B.		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	8-15-67	—	HJT		







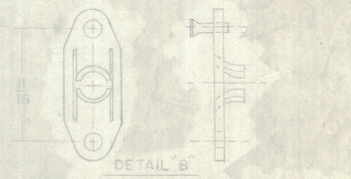


TABLE I

HOLES DATA FOR FRAME ASSEMBLY

FRONT - DRILL PER DETAIL "C" AND INSTALL DETAIL "B" NUT
10 PLACES SEE FRONT PANEL DRAWING FOR DIMENSIONS

RIGHT END - DRILL PER DETAIL "C" AND INSTALL DETAIL "B" NUT
8 PLACES SEE RIGHT END PANEL DRAWING FOR DIMENSIONS

BACK - NO. 8 DRILL
14 PLACES SEE BACK PANEL DRAWING FOR DIMENSIONS

LEFT END .189 .192 DIA. HOLES FOR NO. FHS 1032-10 PEMCO STUDS
8 PLACES SEE LEFT END PANEL DRAWING FOR DIMENSIONS
SEE DETAIL VIEW "A"

NOTE:
1. WELD FLOOR PLATE TO BASE CHANNELS
2. WELD FRAME ASSEMBLY TO FLOOR PLATE/BASE ASSY
3. WELD VERT STRAPS TO REAR OF FRAME (SEE SHT 9 FOR DIM AND LOCATION)
4. WELD REAR PANEL (SHT 9) WITH 3/4 FILLET WELDS ON APPROX 5 INCH CENTERS
5. WELD TOP COVER IN PLACE
6. PAINT GREY VINYL CORITEX NO 63K-L10744 PER TMC SPEC S-521 AFTER ETCHING AND IRIDITING AND MASKING OFF PANEL MOUNTING, CONNECTOR MOUNTING AND GROUND STRAP MOUNTING SURFACES

1	SPT-3KVHF	AP140
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

MATERIAL NOTED

FINISH (NOTE 6)

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

LIST OF MATERIAL

FINAL APPROVAL	JFP	DATE 2-27-68
MECH. DES.	JFP	DATE 1-16-68
ELECT. DES.		DATE 8-14-68
CHECKED		DATE 1-15-68
DRAWN	CRH	DATE 11/16/68

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

FRAME & BASE ASSEMBLY
SCREEN SUPPLY

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
D	82679	MS8341	Ø

SCALE 1/2 SHEET 6 OF

FCI-10-179 (10-68)