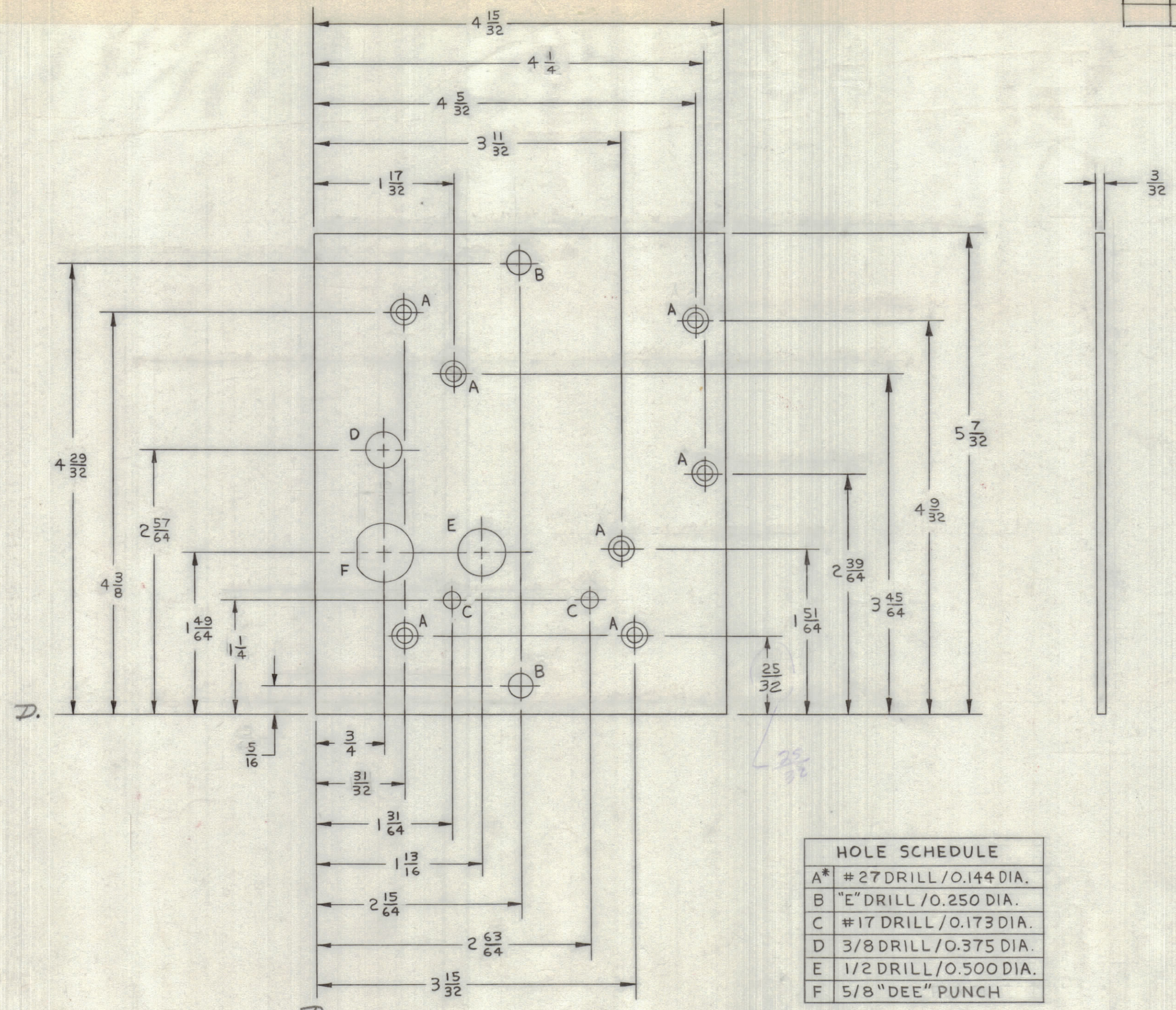


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	DWG. No. WAS 40M12C7119	8-21-68		C. GREGG	
		ORIGINAL RELEASE FOR PRODUCTION	8/27/69		CG	



D. - FRONT VIEW -

HOLE SCHEDULE	
A*	#27 DRILL / 0.144 DIA.
B	"E" DRILL / 0.250 DIA.
C	#17 DRILL / 0.173 DIA.
D	3/8 DRILL / 0.375 DIA.
E	1/2 DRILL / 0.500 DIA.
F	5/8 "DEE" PUNCH

*.279 DIA. $\pm .005$ C'SK AT 82°

NOTE

1. BREAK ALL SHARP EDGES AND REMOVE BURRS.
2. CAUSTIC ETCH AND GOLD IRIDITE, PAINT GREY VINYL CORTEX NO. 63K-L10744 PER T.M.C. SPEC. S-54

REF: LD 8078

1	SPT-3KVHF	4AP13715E
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION LD 8078		
CODE		

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON	
DECIMALS	FRACTIONS
.X $\pm .05$	$\pm 1/64$
.XX $\pm .01$	ANGLES
.XXX $\pm .005$	$\pm 0^\circ - 30'$

MATERIAL 3/32 ALUM ALLOY 5052-H32

FINISH SEE NOTE 2

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK FRONT PANEL, MACHINING				
SIZE	CODE IDENT. NO.	DWG. NO.	ISSUE	
C	82679	40M12C7119 MS8382	Ø	
SCALE 1:1			SHEET	OF

FINAL APPROVAL	DATE
JFP [Signature]	7-1-68
MECH. DES.	DATE
JFP	5-13-68
ELECT. DES.	DATE
[Signature]	8-17-69
CHECKED	DATE
[Signature]	5-15-68
DRAWN	DATE
CB	5-13-68