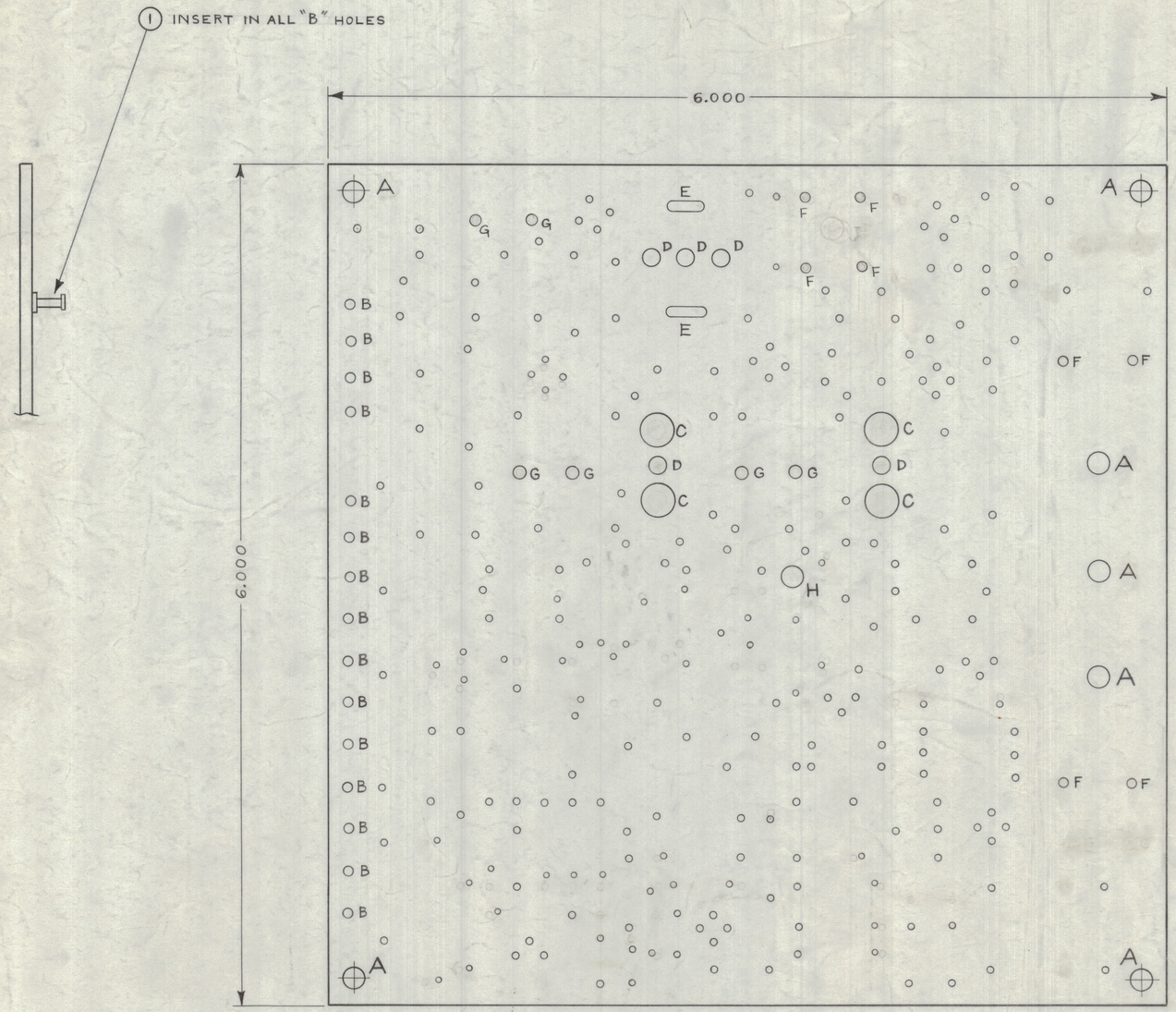
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X	EXPERIMENTAL RELEASE	11-19-64		NP		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	11-24-64	Ø	[illegible]		
F86-88	A	C10, C12, C13 DELE; C20, CR1, C48, C19 REVISED; R39 LOCATION WAS C11; SEE	3-3-65	13553	[illegible]	[illegible]	[illegible]
	B	SEE SHEET 1 OF 2	11-24-66	15561	[illegible]	[illegible]	[illegible]
	C	ON B/M IT. 1 WAS TE127-3 PLATED-THRU HOLES DELETED, NOTE REVISED, L10 ADDED (G) HOLES WERE 4 REQ	5-21-66	16181	HLA	[illegible]	[illegible]
	D	.201 DIA (J) HOLE DELETED, (4) F HOLES ADDED, SEE SHT 1	7-6-66	16504	[illegible]	[illegible]	[illegible]
	E	TWO UNMARKED HOLES ADDED	8-21-66	17066	BDL	[illegible]	[illegible]



MACHINING

HOLE LEGEND		
HOLE	DESCRIPTION	REQD
A	3/16 DIA	7
B	#47 DR (.078)	15
C	1/4 DIA	4
D	1/8 DIA	5
E	SLOT 1/16 X 5/16 LG	2
F	1/16 DIA	8
G	#37 DR (.104)	6
UN-MARKED	#55 DR (.052)	255
H	5/32 DIA	1
J	DELETED	—

NOTE:
MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY:
1. OVERALL MATERIAL THICKNESS .062 ± .0062 AS PER (PP 3.1, 3.2)
2. CONDUCTIVE PATTERN TO BE COPPER FOIL AS PER (PP 4.1)
PLATING TO BE TIN-LEAD AS PER (PP 13.2.2, 13.2.1)

REF: A4020

PC190 B

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
15	1	TE127-2	TERMINAL, STUD	B

T. AALTONEN — LIST OF MATERIAL

MATERIAL: SEE NOTE

FINISH: —"—

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: PRINTED CIRCUIT BOARD

Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.
1	STR-2	

SCALE 2:1 — CODE A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64, ANGLES ± 0° 30'

DRAWN N. Peters — DATE 11-19-64 — FINAL APPROVAL — DATE
CHECKED [illegible] — DATE 11-24-64
ELECT. DES. [illegible] — DATE 11/24/64 — PC190 — E
MECH. DES. — DATE — SHEET 2 OF 2 — REV. LTR.

NOTES

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TMC FORM 111 — REPROVEL NO. 440H