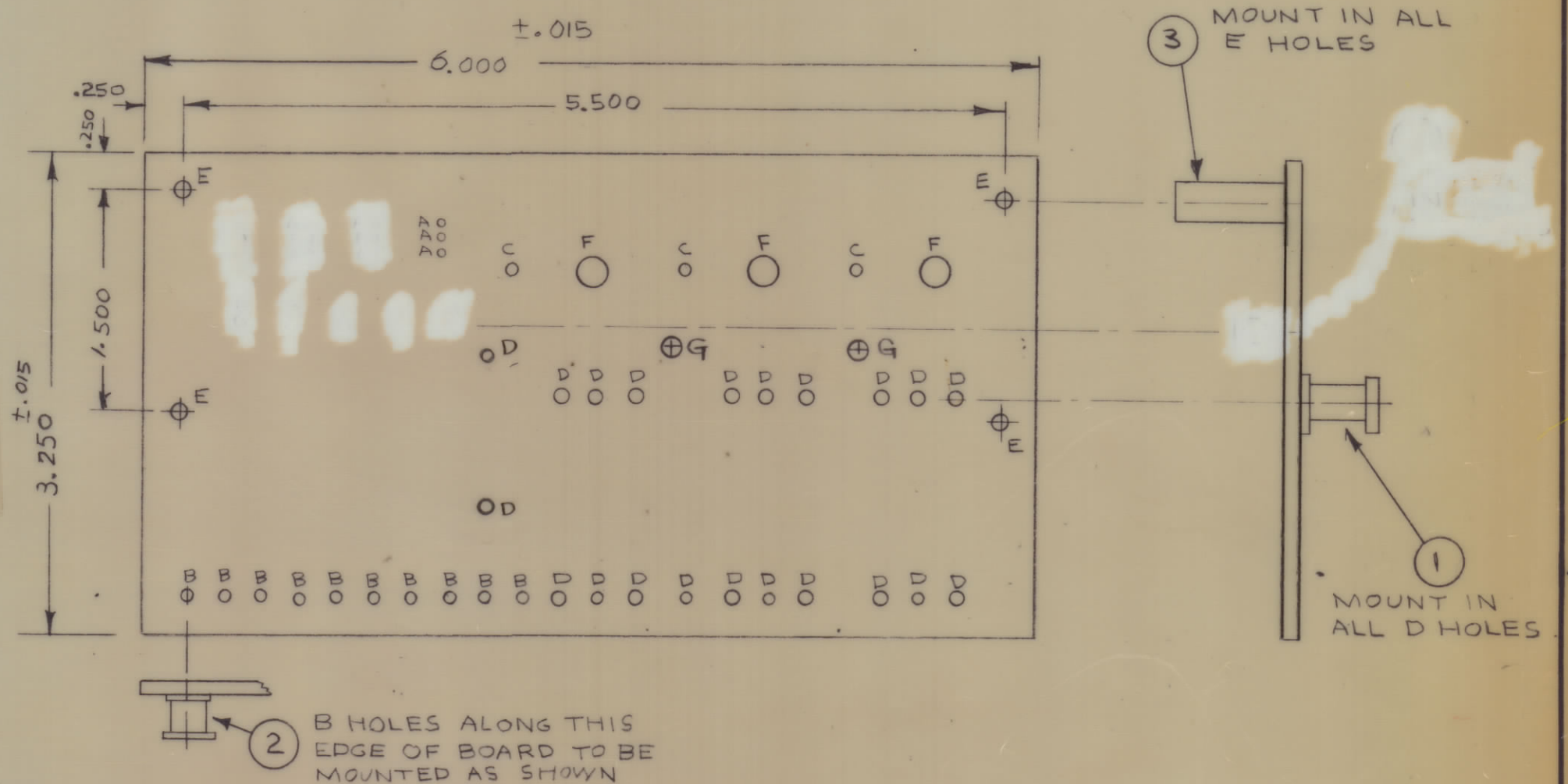


REVISIONS						
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE
	KD			X	EXPERIMENTAL PCB PART	
	RG			0	ORIGINAL RELEASE FOR PRODUCTION	9/16/71



THIS IS NOT ORIGINAL ARTWORK  
THIS IS TO BE USED FOR REFERENCE ONLY

FABRICATION NOTES:

TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY

- OVERALL MATERIAL THICKNESS  $.093 \pm .0062$  AS PER (pp 3.1, 3.2)
- CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp 4.1) PLATING TO BE TIN LEAD AS PER (pp 13.2.2, 13.
- MIN FINISHED CONDUCTOR PATTERN WIDTH SHALL NOT BE LESS THAN  $.020$   
MAX FINISHED CONDUCTOR PATTERN WIDTH SHALL BE DETERMINED BY ARTWORK LINE WIDTH  $\pm .008$
- ALL HOLES TO BE PLATED THRU AS PER (pp 8.9.5) UNLESS OTHERWISE SPECIFIED
- ALL UNMARKED HOLES TO BE NO. 60 ( $.040$ ) DRILL (SEE INDIVIDUAL ARTWORK FOR LOCATIONS)
- MATERIAL: G10 GLASS EPOXY, LAMINATE 2 OZ. COPPER CLAD, BOTH SIDES

HOLE	DESCRIPTION	REQ'D
A	.036 DIA	3
B	.081 DIA	10
C	.140 DIA	3
D	.147 DIA	21
E	.189 DIA	4
F	.386 DIA	3
G	.11/64 DIA	2

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	3	TE 164-17	CLINCH NUT, 3/4" LTH	E
10	2	TE 127-3	TERMINAL, TURRET	B
21	1	TE 127-10	TERMINAL, TURRET	D

BUDETTI LIST OF MATERIAL				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i>	DATE 9/16-71	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
TOLERANCES ON		MECH. DES. <i>[Signature]</i>	DATE 9-16-71	
DECIMALS		ELECT. DES. <i>[Signature]</i>	DATE 9-16-71	
FRACTIONS		CHECKED	DATE	
X $\pm .05$				PRINTED CIRCUIT BOARD BIAS CONTROL
.XX $\pm .01$		DRAWN <i>[Signature]</i>	DATE 8-15-71	
.XXX $\pm .005$				SIZE
ANGLES				CODE IDENT NO.
$\pm 0^\circ - 30'$				DWG NO.
MATERIAL				ISSUE
SEE NOTES				C
FINISH				82679
SEE NOTES				PC612
				SCALE
				SHEET OF

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	HFLM10K / AX513-2	A4893
APPLICATION		
	CODE	
NOTICE TO PERSONS RECEIVING THIS DRAWING		
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