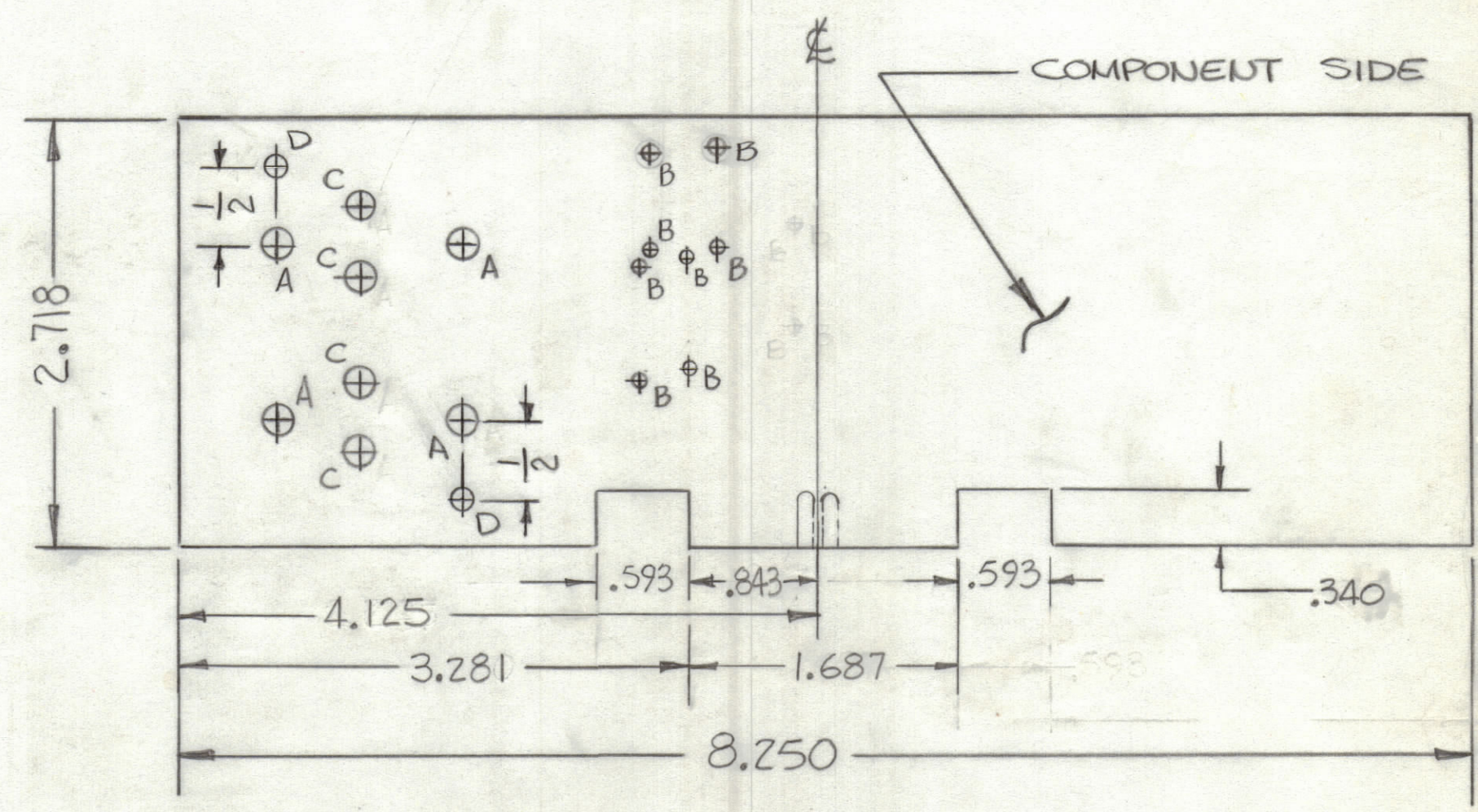


75210

REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	A	C24, C25, R15, R43, R38, Q8 DELETED ARTWORK REVISED	9-17-73				

FABRICATION NOTES:

- TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY
- OVERALL MATERIAL THICKNESS $.062 \pm .0062$ AS PER (pp 3.1, 3.2)
 - CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp 4.1) PLATING TO BE TIN LEAD AS PER (pp 13.2.2, 13.2.1)
 - MIN FINISHED CONDUCTOR WIDTH SHALL NOT BE LESS THAN $.020$
MAX FINISHED CONDUCTOR WIDTH SHALL BE DETERMINED BY THE ARTWORK LINE WIDTH $\pm .010$
 - ALL HOLES TO BE PLATED THRU AS PER (pp 8.9.5). UNLESS OTHERWISE SPECIFIED
 - EDGE BOARD CONNECTORS (FINGER) SHALL BE GOLD PLATED (pp 10)
 - ALL UNMARKED HOLES TO BE NO. 60 ($.040$) DRILL (SEE INDIVIDUAL ARTWORK FOR LOCATIONS)
 - MATERIAL: G10 GLASS EPOXY, LAMINATE 2 OZ. COPPER CLAD, BOTH SIDES



Hole	Description	Req.	
A	3/16 DIA.	4	Do Not Plate THRU
B	.052 DIA.	8	
C	.078 DIA	4	Do Not Plate THRU
D	1/8 DIA	2	
UNMARKED HOLES .040 DIA			

THIS IS NOT ORIGINAL ARTWORK
THIS IS TO BE USED FOR REF ONLY

1	BMA515	A4962
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed herein. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X $\pm .05$	$\pm 1/64$
.XX $\pm .01$	ANGLES
.XXX $\pm .005$	$\pm 0^{\circ} - 30'$

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
FINAL APPROVAL				
MECH. DES.				
ELECT. DES.				
CHECKED				
DRAWN				
MATERIAL				
FINISH				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PRINTED CIRCUIT BD. AUDIO, SQUELCH				
SIZE	CODE IDENT.NO.	DWG NO.	ISSUE	
C	82679	PC688	A	
SCALE	SHEET			OF