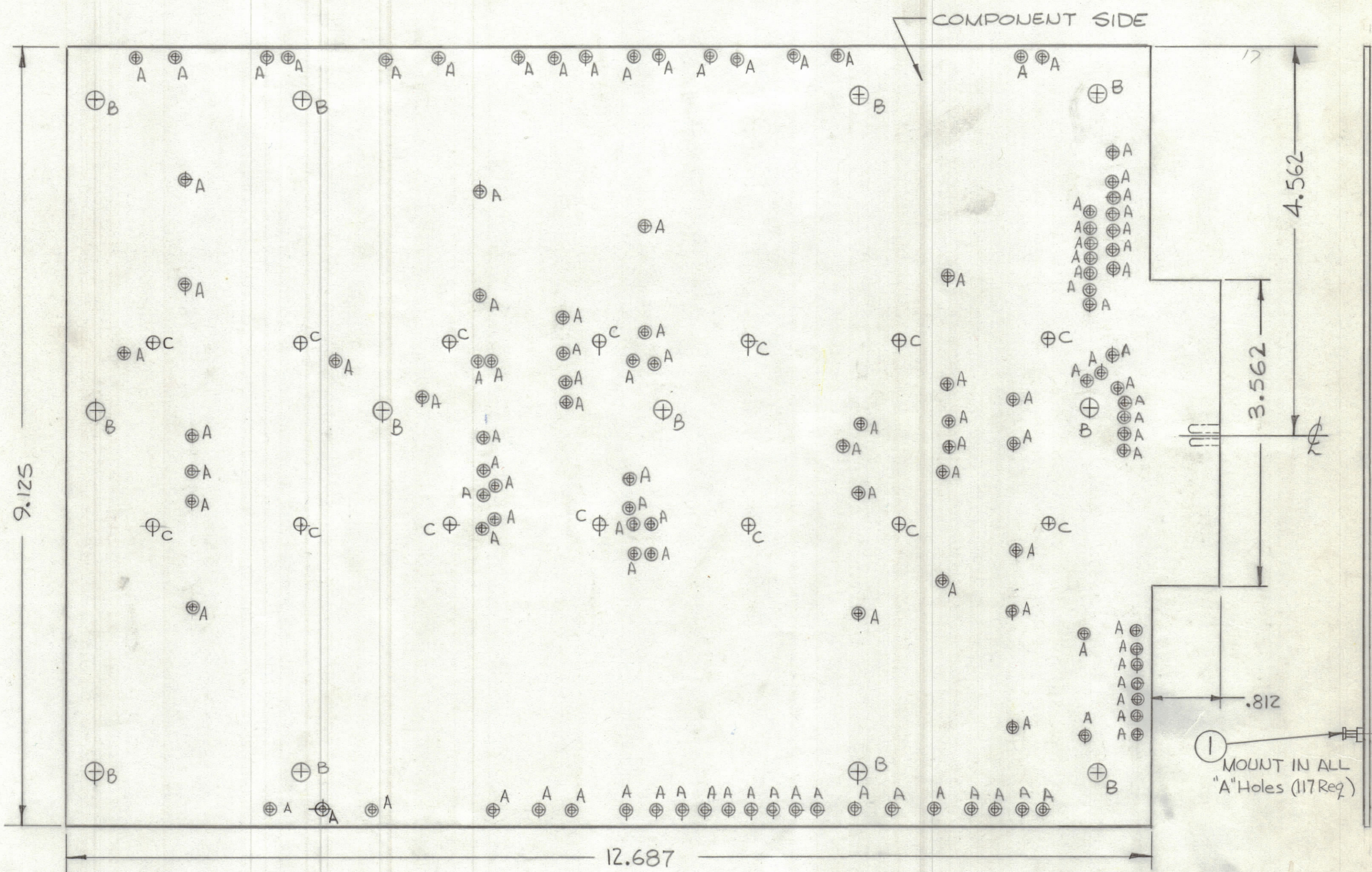


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	A	OUTPUT 67 Added	5-6-76			



FABRICATION NOTES:  
 TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY  
 1. OVERALL MATERIAL THICKNESS .062 ±.0062 AS PER (pp 3.1, 3.2)  
 2. CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp 4.1) PLATING TO BE TIN LEAD AS PER (pp 13.2.2, 13.2.1)  
 3. MIN FINISHED CONDUCTOR WIDTH SHALL NOT BE LESS THAN .020  
 MAX FINISHED CONDUCTOR WIDTH SHALL BE DETERMINED BY THE ARTWORK LINE WIDTH ±.010  
 4. ALL HOLES TO BE PLATED THRU AS PER (pp 8.9.5). UNLESS OTHERWISE SPECIFIED  
 5. EDGE BOARD CONNECTORS (FINGER) SHALL BE GOLD PLATED (pp 10)  
 6. ALL UNMARKED HOLES TO BE .062 DIA (SEE INDIVIDUAL ARTWORK FOR LOCATION)  
 7. MATERIAL: GIO GLASS EPOXY, LAMINATE 2 OZ. COPPER CLAD, BOTH SIDES

A ~ .081 DIA ~ 118 Req  
 B ~ 7/32 DIA. ~ 11 Req  
 C ~ 9/64 DIA ~ 14 Req  
 Unmarked Holes .062 DIA.

1	BMA515	A4966
QTY / UNIT	MODEL USED ON	ASSY NO.
APPLICATION		
CODE		

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118	1	TE127-2	TERMINAL, STUD	A
QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES				
FINAL APPROVAL		DATE		
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE		
R Ugo		12-28-73		
TOLERANCES ON				
DECIMALS		FRACTIONS		
.X ± .05		± 1/64		
.XX ± .01		ANGLES		
.XXX ± .005		± 0° -30'		
MATERIAL				
FINISH				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		PRINTED CIRCUIT BD. AUDIO, FILTER MOTHER BD.		
SIZE	CODE IDENT.NO.	DWG NO.	ISSUE	
C	82679	PC692	A	
SCALE				SHEET 1 OF 2

PC692