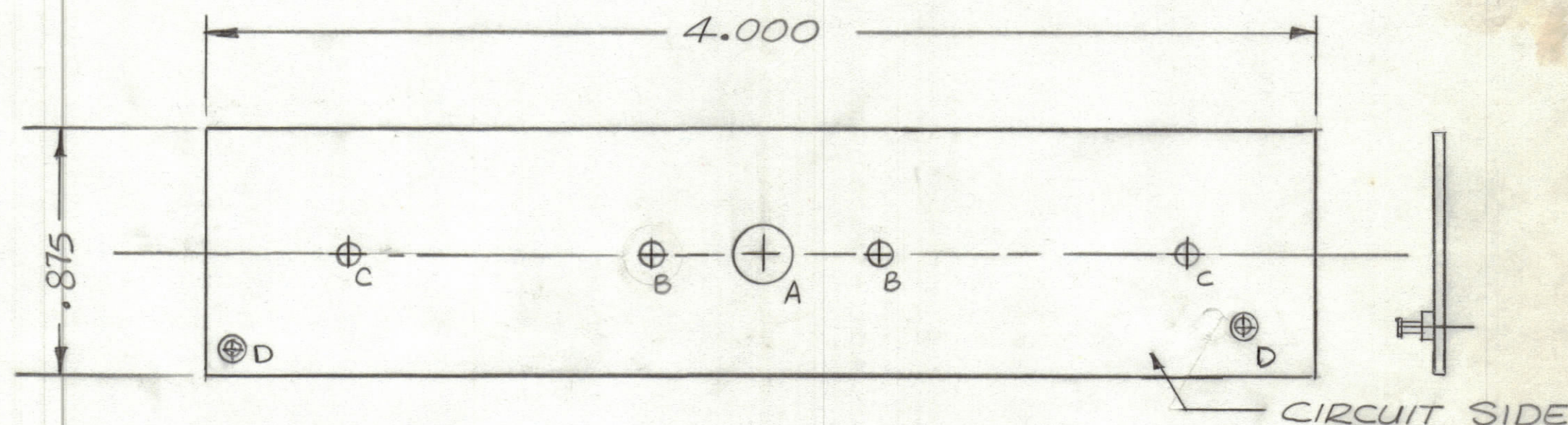


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
A		2'D Holes Added, Revised & UP-DATED	5-10-76			



MACHINING
SCALE 2:1

Hole	DESCRIPTION	REQ
A	7/16 DIA	1
B	1/8 DIA	2
C	5/32 DIA	2
D	.081 DIA	2
UNMARKED HOLES .042 DIA		

THIS IS NOT ORIGINAL ARTWORK
THIS IS TO BE USED FOR REF ONLY

- FABRICATION NOTES:
- TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY
 - 1. OVERALL MATERIAL THICKNESS $.062 \pm .0062$ AS PER (pp 3.1, 3.2)
 - 2. CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp 4.1) PLATING TO BE TIN LEAD AS PER (pp 13.2.2, 13.2.1)
 - 3. MIN FINISHED CONDUCTOR WIDTH SHALL NOT BE LESS THAN .020
MAX FINISHED CONDUCTOR WIDTH SHALL BE DETERMINED BY THE ARTWORK LINE WIDTH $\pm .010$.
 - 4. —
 - 5. —
 - 6. ALL UNMARKED HOLES TO BE NO. 60 (.042) DRILL (SEE INDIVIDUAL ARTWORK FOR LOCATION)
 - 7. MATERIAL: G10 GLASS EPOXY, LAMINATE 2 OZ. COPPER CLAD, SINGLE SIDE

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	BMA 316 (A4977)	A4999
APPLICATION		
	CODE	

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X $\pm .05$	$\pm 1/64$
.XX $\pm .01$	ANGLES
.XXX $\pm .005$	$\pm 0^\circ - 30'$

MATERIAL

FINISH

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	1	TE127-2	TERMINAL, STUD	D
LIST OF MATERIAL				
FINAL APPROVAL		DATE		
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE		
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK PRINTED CIRCUIT BD. VOLTAGE, DIVIDER				
SIZE	CODE IDENT.NO.	DWG NO.	ISSUE	
C	82679	PC717	A	
SCALE			SHEET	OF