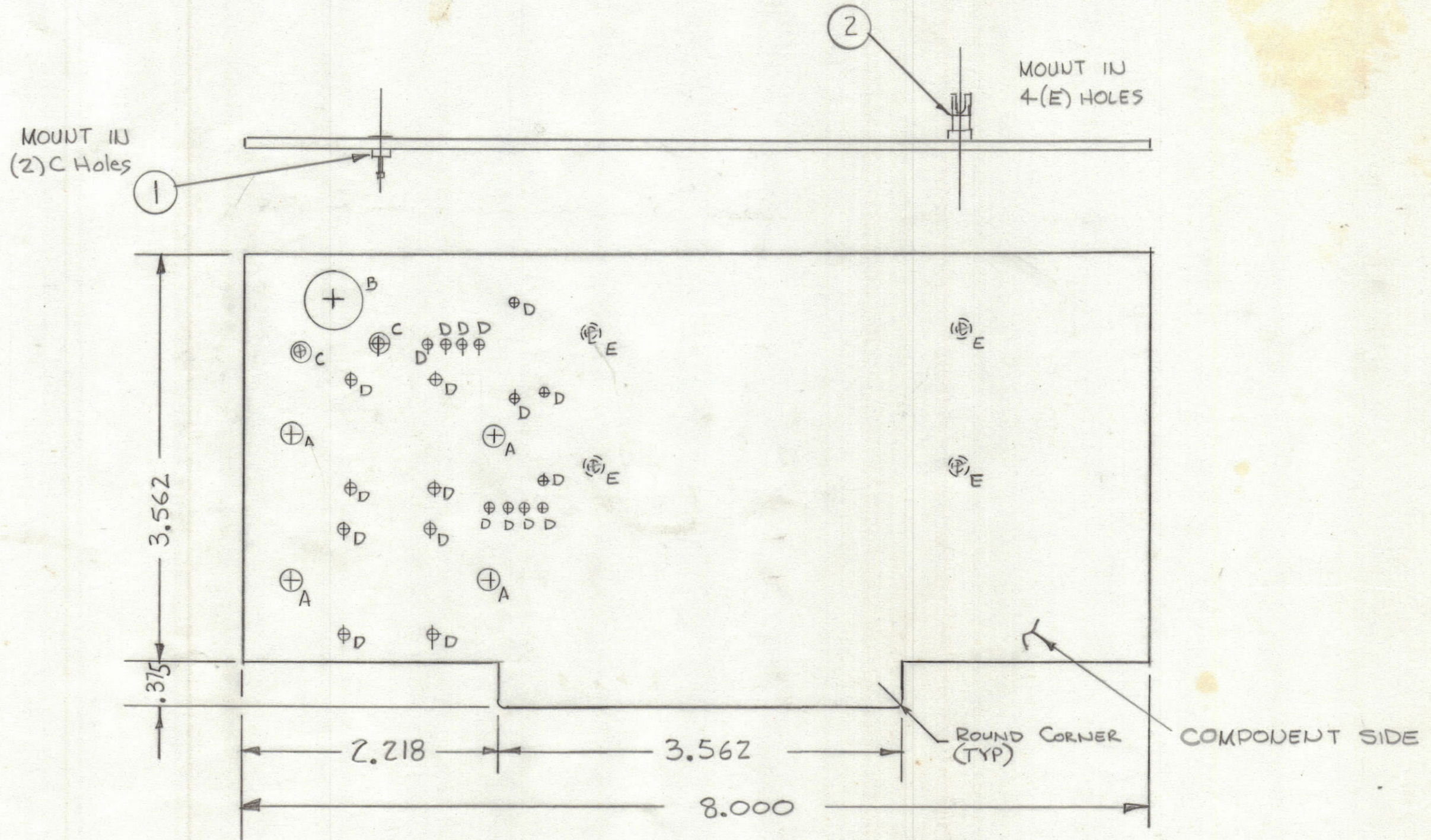


REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.O.	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9-19-79		MAC		F.B.



FABRICATION NOTES
TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC 5735 AND SPECIFICALLY.

1. OVERALL MATERIAL THICKNESS $.062 \pm .006$ (pp3.1, 32)
2. CONDUCTOR PATTERN TO BE COPPER FOIL AS PER PP4.1 PLATING TO BE TIN LEAD AS PER (pp13.2.2, 13.2.1)
3. ALL HOLES TO BE PLATED THRU AS PER (pp8.9.5)
4. EDGE BOARD CONNECTOR (FINGER) SHALL BE GOLD PLATED (10)
5. MATERIAL: G10 GLASS EPOXY, LAMINATE 20Z. COPPER CLAD, BOTH SIDES.

Hole	Description	Req.
A	11/64 DIA.	4
B	1/2 DIA	1
C	.081 DIA	2
D	.062 DIA	20
E	.120	4
Unmarked Holes .042 DIA		

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	2	TE109-1	SPLIT TERMINAL	E
2	1	TE127-2	TERMINAL, STANDOFF	C

LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
PRINTED CIRCUIT Bd.			
SERVO CONTROL			
SIZE	CODE IDENT. NO.	DWG. NO.	ISSUE
C	82679	PC811	Ø
SCALE			SHEET OF

TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	MFT-10K/5	AXS240
APPLICATION		
	CODE	
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REF
A5768

PC811