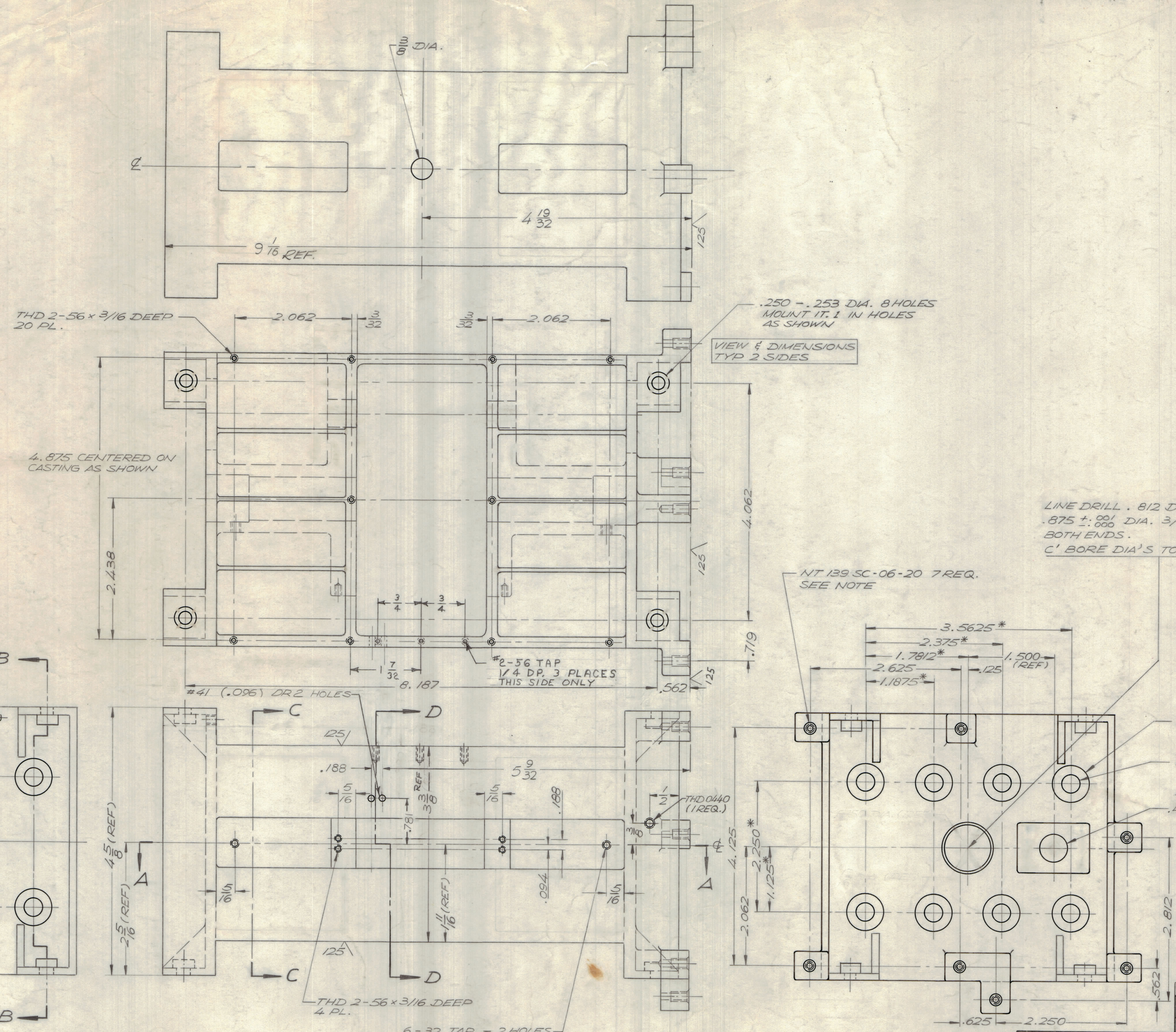


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
X		EXP. RELEASE	10/1/68		K.H.	
		ORIGINAL RELEASE FOR PRODUCTION	1/8/68		R.G.	
A		5 THD 0.440 HOLES & IT. 1 ADDED	1/22/68	19229	L.H.	OP
B		.250 - .253 DIA. ON MTG. HOLES WAS 3/16	3/20/69	19366	GE	OP
C		REVISED & UPDATED	5/13/69	19417	GE	OP
D		REVISED & UPDATED	7/15/69	19505	GE	OP
E		DIM. 562 WAS 1/2	4/23/70	19826	K.H.	OP
F		DELE 4 0.440 TAPPED HOLES	6/22/70	19899	K.H.	OP
G		ADD 3 HOLES 2-56 X 1/4 DP	11/17/70	20098	R.F.	OP



NOTE:  
 #25 (.1495) DR. 1/2 DEEP  
 C' SINK 120° TO .170 - .200 DIA.  
 TAP .310 MIN. DEPTH  
 USING HELICOIL ST1-06 C S B - H2 TAP  
 INSTALL HELICOIL INSERT  
 WITH TOOL # 7552-4  
 3/4 TO 1/2 PITCH BELOW SURFACE  
 \*\* IRIDITE BEFORE MOUNTING INSERTS

NOTE:  
 1 - MAKE FROM CASTING CS 135  
 2 - TOLERANCE: FRACTIONS = ± 1/64  
 .XXX = ± .005  
 3 - ONLY ON SIDE SHOWN, SHOW (3) DR. &  
 TAPPED 2-56 X 1/4 DP. HOLES.  
 \* INDICATES ± .001  
 REF: CS 135

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	NT 129-1032-6		NUT, PLN., SPLINE	

LIST OF MATERIAL			
FINAL APPROVAL		DATE	
MECH. DES.		11/16/68	
ELECT. DES.		11/4/68	
CHECKED		DATE	
DRAWN		DATE	
MATERIAL		SIZE CODE IDENT. NO. DWG NO.	
FINISH		D 82679 PM 1371	
SCALE 1:1		SHEET 1 OF 2	

APPLICATION		
QTY / UNIT	MODEL USED ON	ASS'Y NO.
CODE		
MATERIAL		
FINISH		
** S 404 YEL. IRIDITE		

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