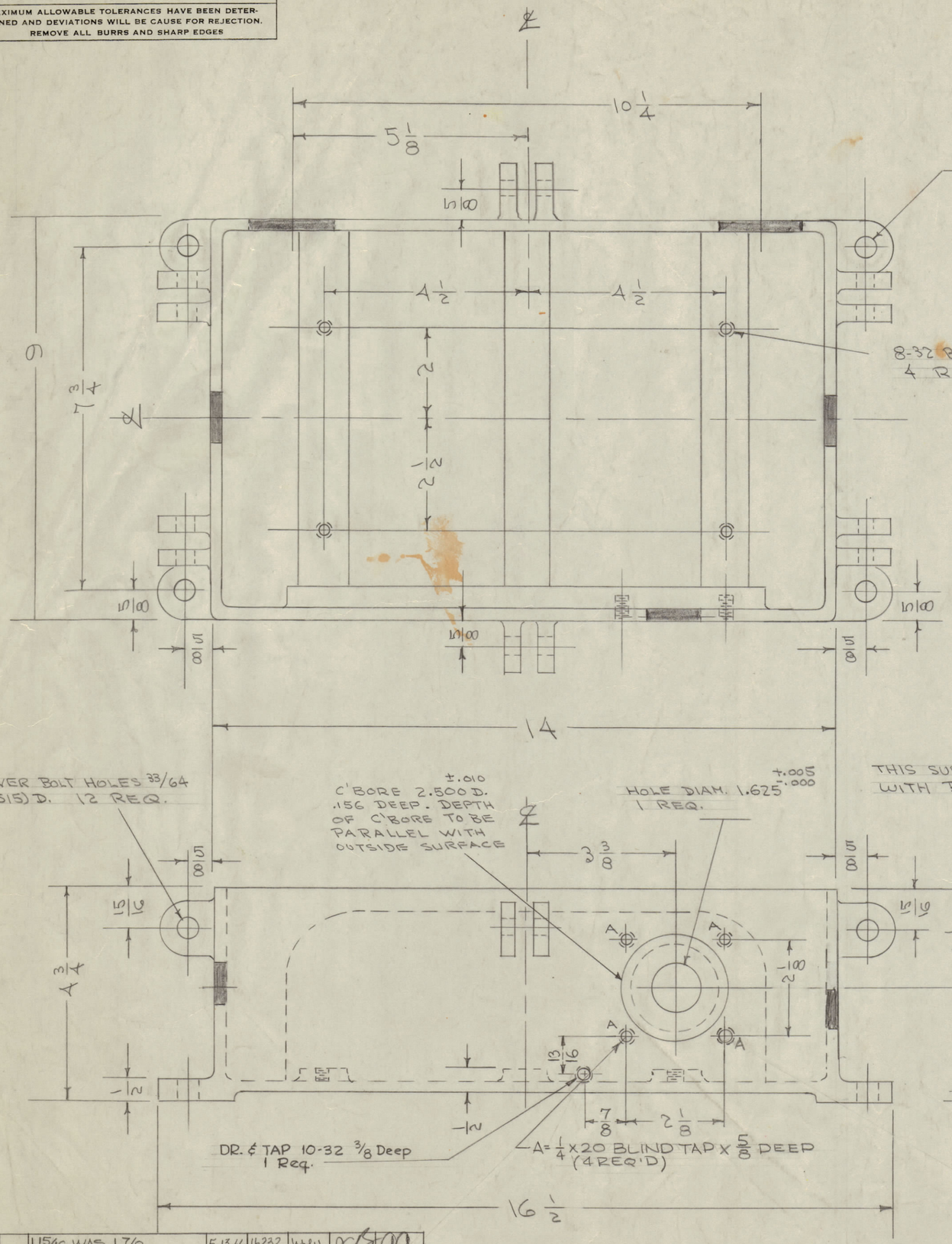
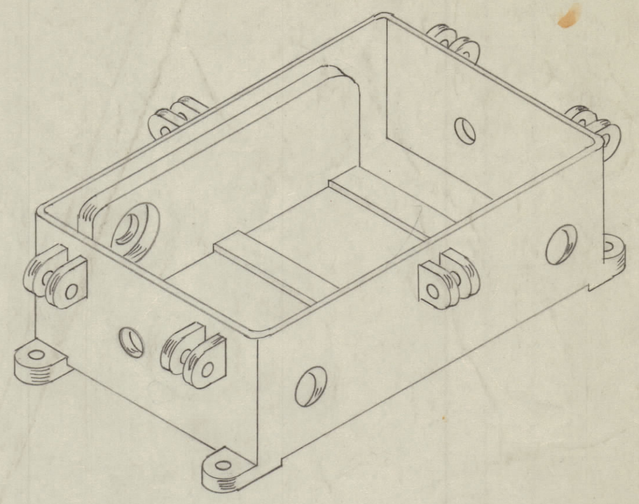
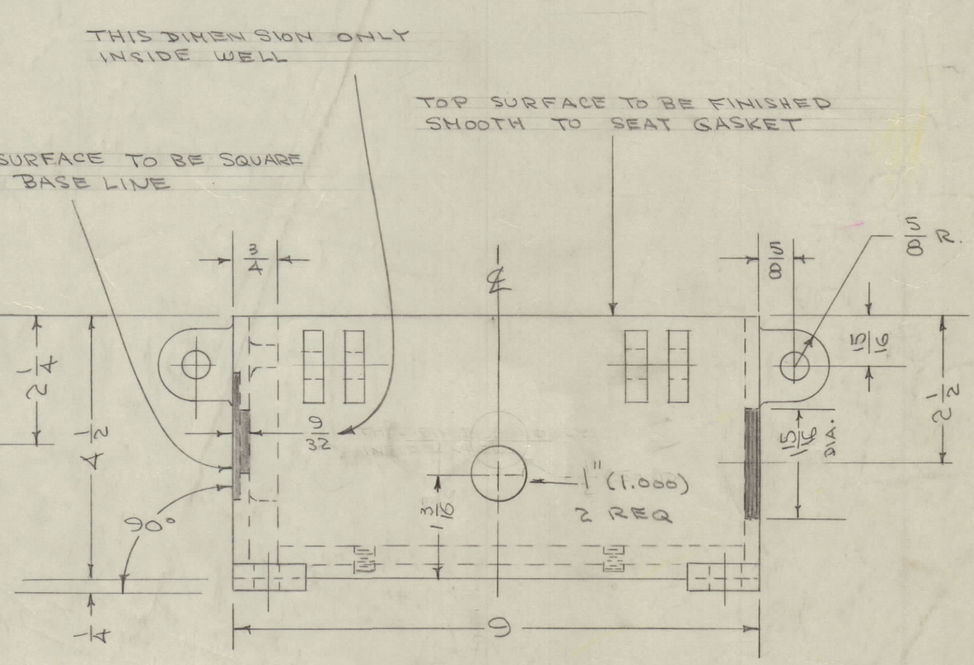
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES





NOTE: FINISH
S-404 YELLOW IRIDITE
S-114 ZINC CHROMATE PRIMER
S-115 SMOOTH GRAY ENAMEL



REF: CASTING DWG. NO. CS-103

ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
4	Added 10-32 Dr. & Tap Hole	7/31/61	5348	DM	JCB	
3	Ø"A" Hole was .257 DIA.					
2	Dia. 1.625 was 1.133					
1	DRILL THRU NOTE DELETED	12/10/59	1001	HB		EMN
	S-404 YEL. IRIDITE WAS S-101 CAUSTIC DIP					
	115/16 WAS 17/8	5.13.66	16232	WJW	JCB	

TOLERANCES
DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

SCALE:
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		CASTING	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE	CASE MACHINING	
		ALUMINUM — MATERIAL / WEIGHT PER PC.		
		356-T6 TYPE & TEMPER	CDD 8/29/55 DRAWN	BB ELEC. DES. APP. / WDC MECH. DES. APP.
		STRESS RELIEVED HEAT TREAT. SPEC.	JAB CHECKED	ARB FINAL APPROVAL
		SEE NOTE FINISH & SPEC. NO.		PM-357 C

QUANTITY PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	TRC-3500			8-29-55
USED ON				

PM-357 C

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