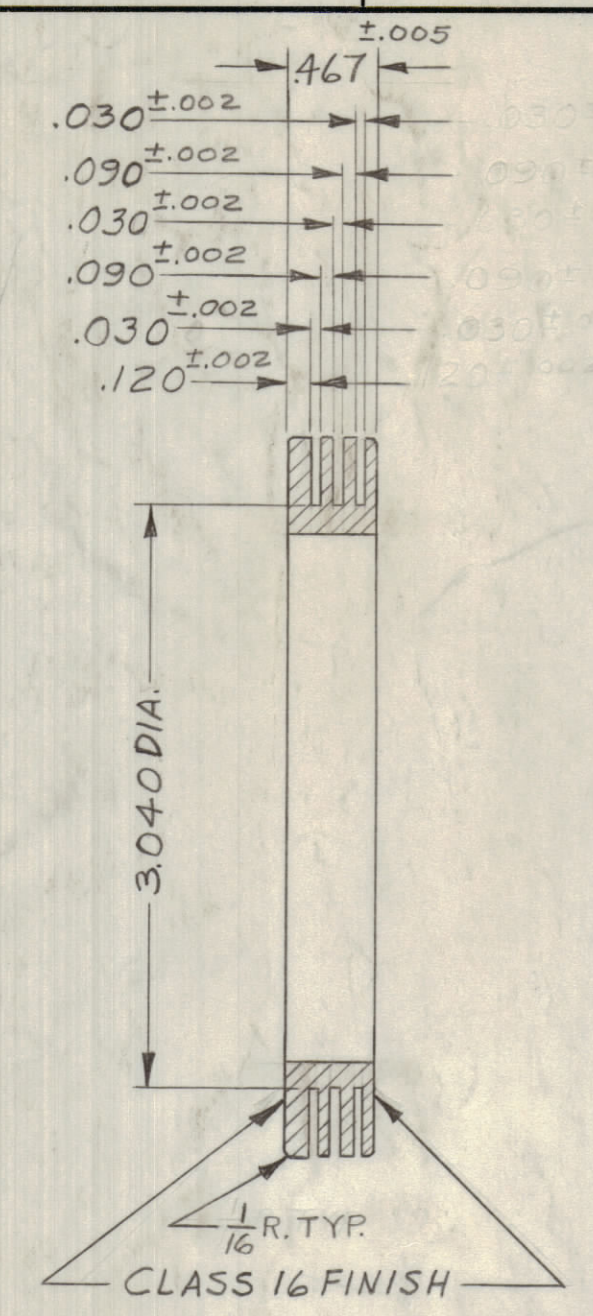


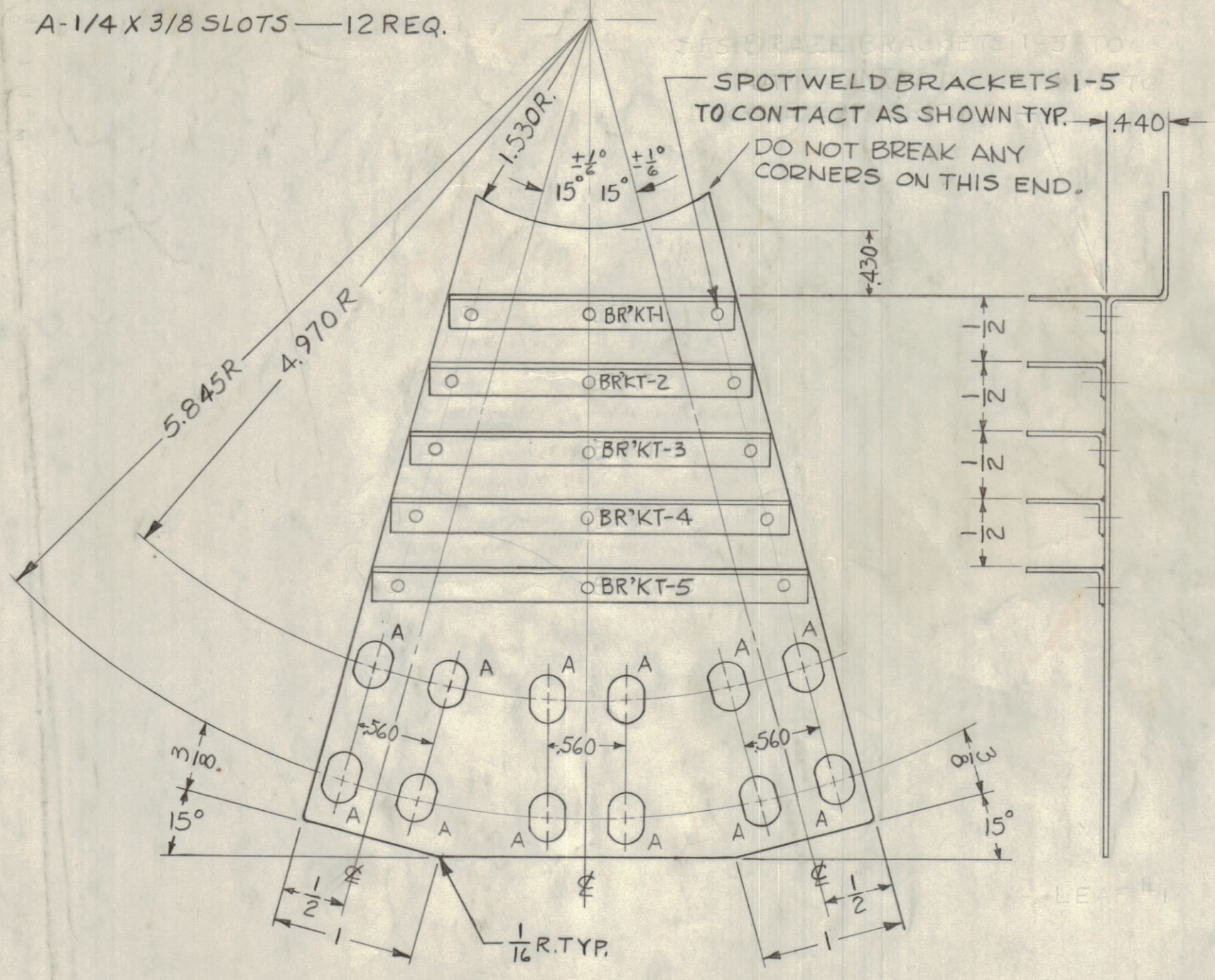
STOCK SIZE: AS NOTED  
 MATERIAL: BRASS TYPE: FREE MACHINING  
 FINISH: NATURAL

RING  
 BANDSWITCH



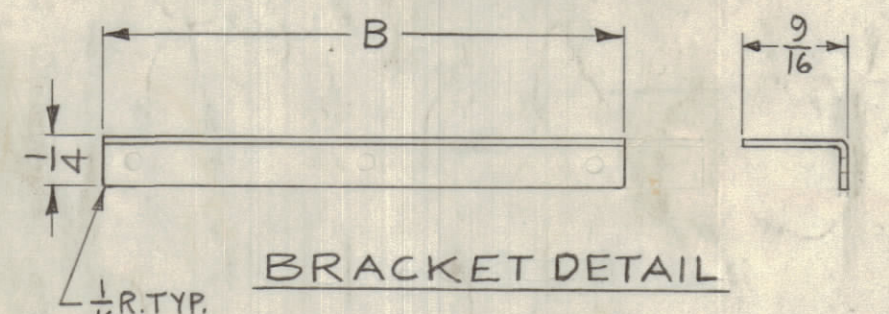
SECTION A-A  
 CLASS 16 FINISH

HOLES  
 A-1/4 X 3/8 SLOTS — 12 REQ.



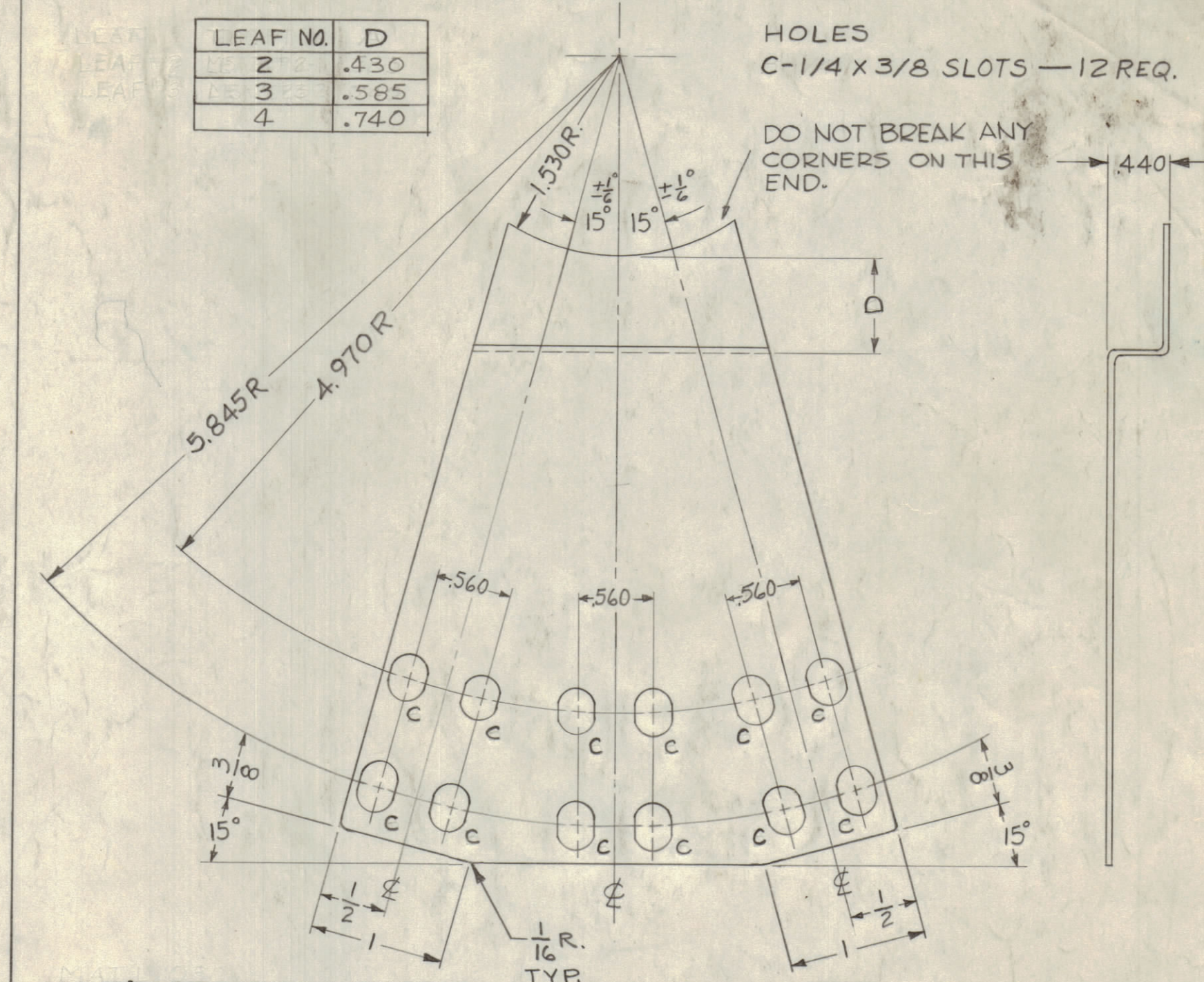
LEAF CONTACT #1

BRACKET NO.	"B"
1	2-1/32
2	2-3/32
3	2-17/32
4	2-29/32
5	3-3/32



BRACKET DETAIL  
 SPECIFICATIONS FOR LEAF & BRACKET  
 MAT'L: .030 THICK, COPPER  
 TYPE: SOFT  
 FINISH: NONE (NATURAL)

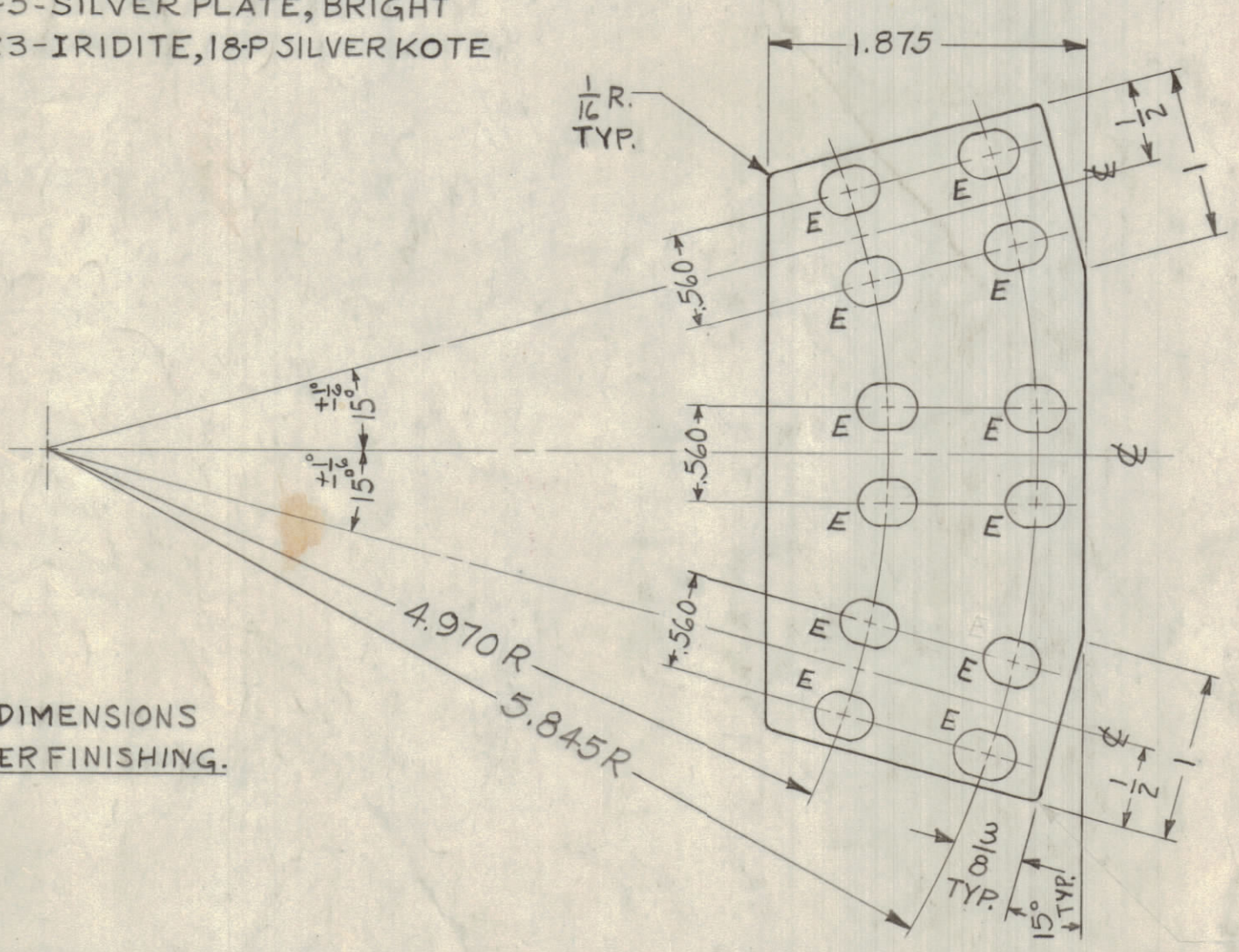
LEAF NO.	D
2	.430
3	.585
4	.740



MAT'L: .030 THICK, COPPER  
 TYPE: SOFT  
 FINISH: NONE (NATURAL)

LEAF CONTACT #2, 3 & 4

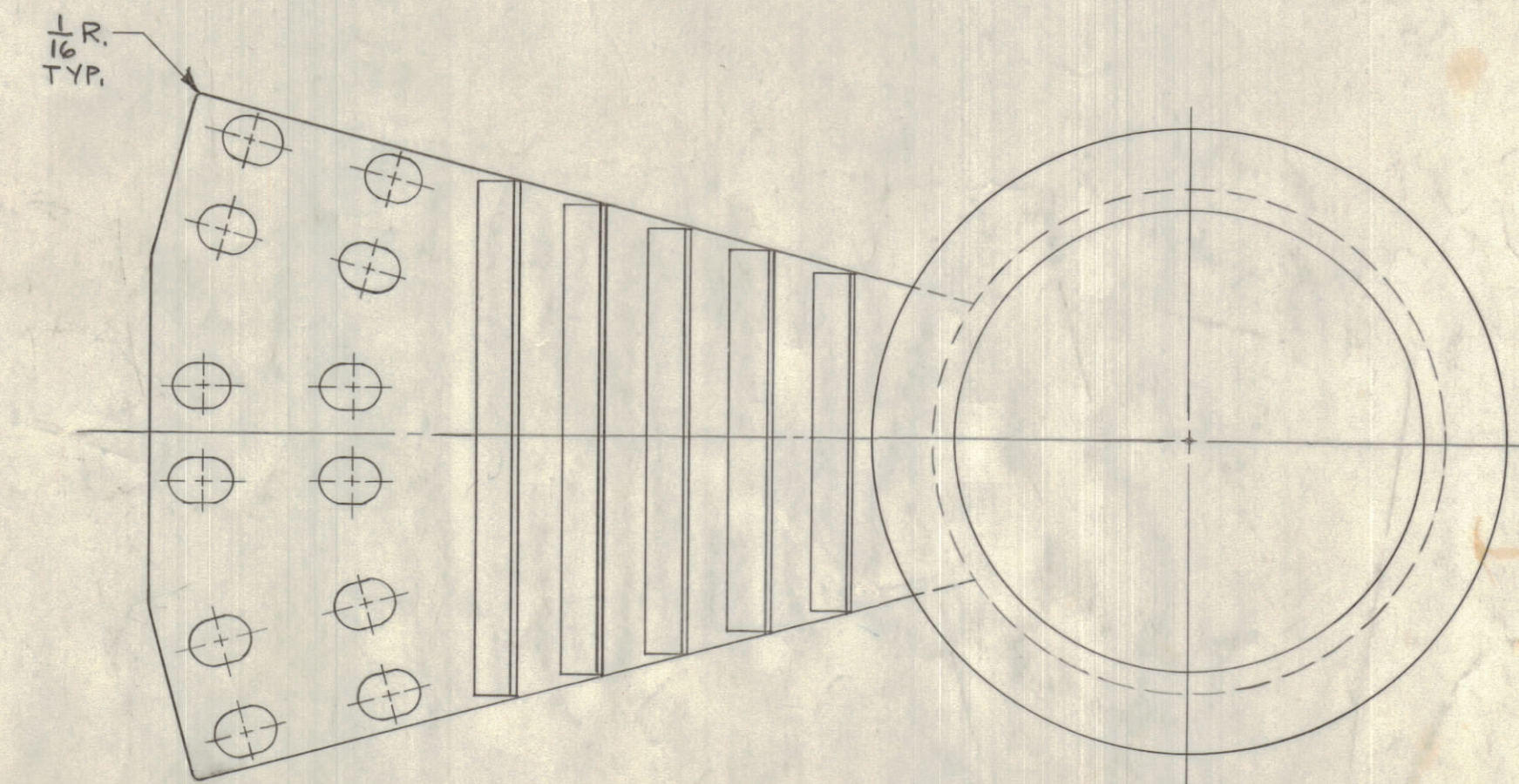
HOLES  
 E-1/4 X 3/8 SLOT — 12 REQ.  
 FINISHING NOTES:  
 S-245-SILVER PLATE, BRIGHT  
 S-423-IRIDITE, 18-P SILVER KOTE



NOTE: ALL DIMENSIONS APPLY AFTER FINISHING.

MAT'L: .060 THICK, COPPER  
 TYPE: SOFT  
 FINISH: SEE NOTE

SPACER #1, 2 & 3



SPOTWELD SPACERS AND LEAVES UPON ASSEMBLY.

FOR PM-709-1, USE LEAF #1  
 FOR PM-709-2, USE LEAF #2  
 SPACER #1  
 SPACER #2  
 LEAF #3  
 SPACER #3  
 LEAF #4

FINISH NOTE:  
 S-245 SILVER PLATE, BRIGHT.  
 S-423 IRIDITE, 18-P SILVER KOTE.  
 SEMI-BUFF BRASS RING (AFTER PLATING)  
 ALL DIMENSIONS APPLY AFTER PLATING.

FINAL ASSEMBLY

TMC NO.	USE LEAF NO.
PM-709-1	1-3-4
PM-709-2	2-3-4

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 MAMARONECK, NEW YORK

REV.	DATE	DESCRIPTION	BY	CHKD.	APP.
B	2-14-62	DRAWING CLARIFIED TO INCLUDE PM-709-2	WJ	WJ	WJ
A	11/21/61	2.810 DIM. WAS 2.781	WJ	WJ	WJ

UNLESS OTHERWISE SPECIFIED:  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ±

SCALE DO NOT SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASSY. NO.	DATE
2	GPT-40K	BANDSWITCH	AX-268	7-25-61

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
—	—	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	—
—	—	CONTACT, WIPER, BANDSWITCH	—
—	—	MATERIAL	—
—	—	J. GUARAGNO	—
—	—	TYPE & TEMPER	—
—	—	HEAT TREAT. SPEC.	—
—	—	FINISH & SPEC. NO.	—

DEFIANCE NO. 1020 34523

PM-709 B