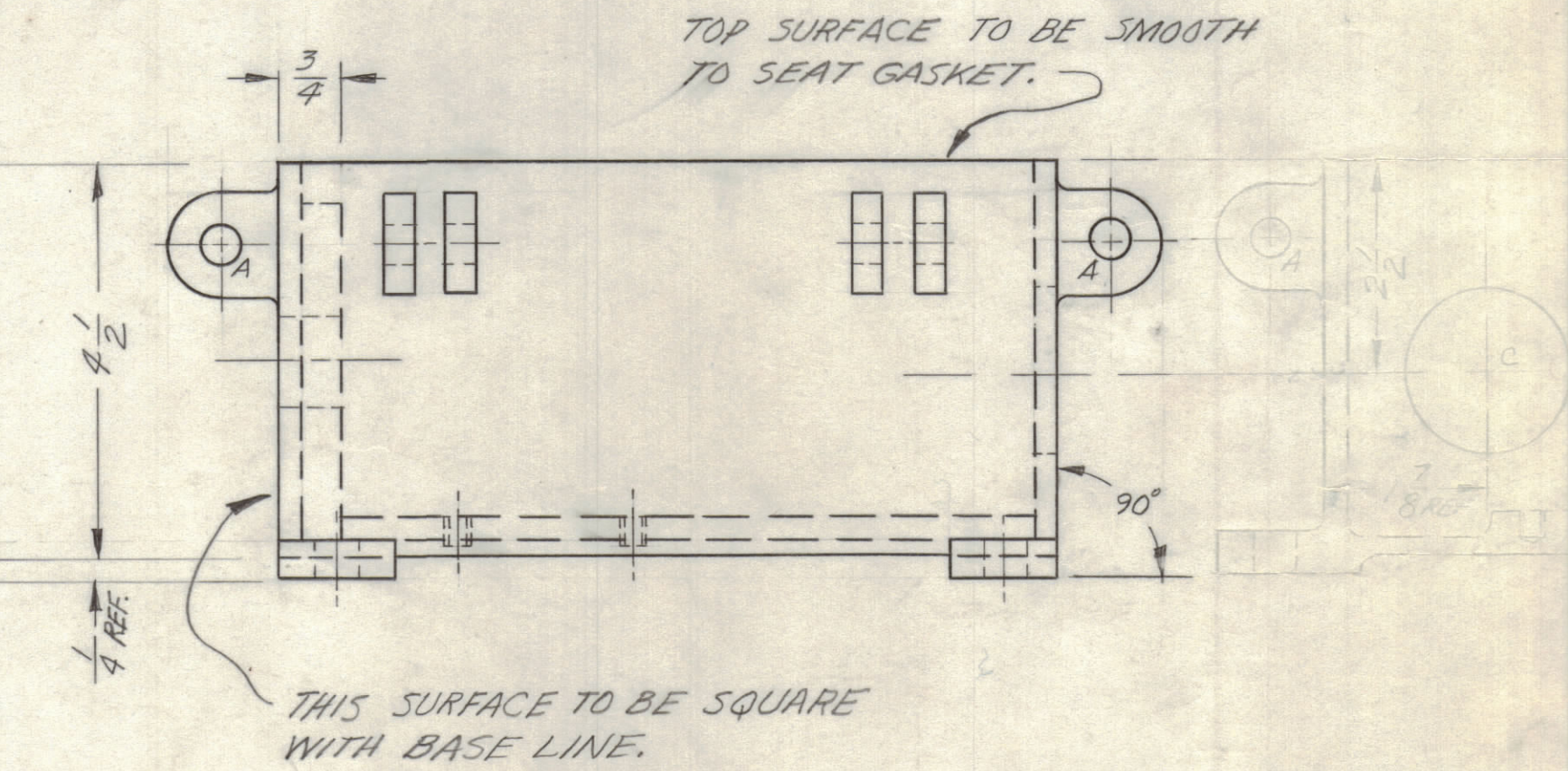
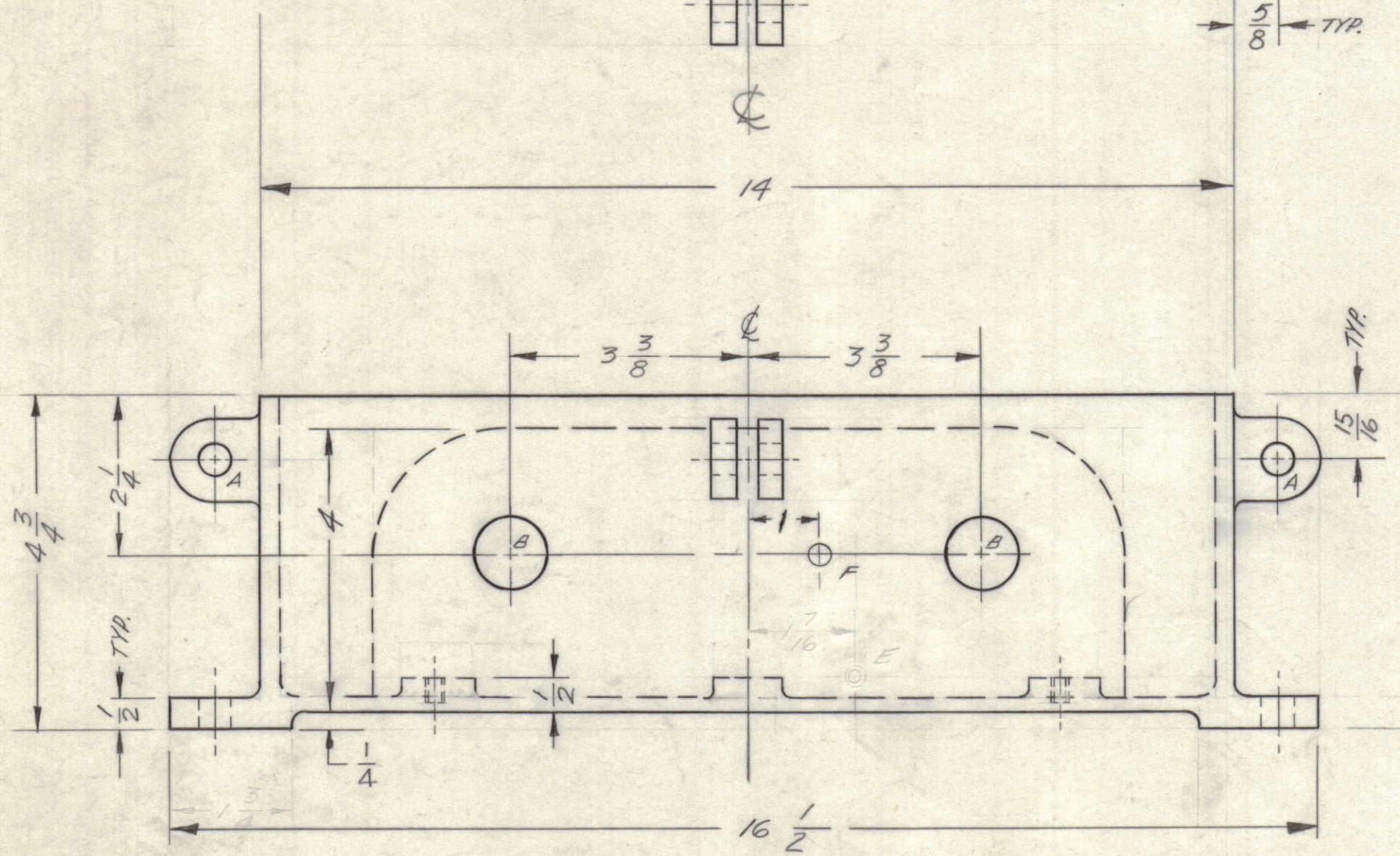


- HOLES:
- A - 33/64 DIA. 16 REQ.
 - B - 1.000 DIA. 2 REQ.
 - C - 1 7/8 DIA. 1 REQ.
 - D - 8-32 BLIND TAP 3/8 DEEP 4 REQ.
 - E - 17/64 DIA. TAP 3/8 DEEP 1 REQ.
 - G - 3/16 DIA. 1 REQ.



TOP SURFACE TO BE SMOOTH TO SEAT GASKET.

THIS SURFACE TO BE SQUARE WITH BASE LINE.

NOTE: FINISH
 5-404 YEL IRIDITE
 5-114 ZINC CHROMATE PRIMER
 5-115 SMOOTH GRAY ENAMEL

REF: CS-103

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	H-6	TOP VIEW, "G" HOLE ADDED	11-22-61	5942	GDL	[Signature]	[Signature]
	BZ-C1	"E" HOLE 10-32 TAP 3/8 DEEP DELETED, RIGHT END VIEW DELETED					

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE DO NOT SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	TER 250/300 U		A-2229	11-7-61

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	CASTING		THE TECHNICAL MATERIEL CORP.	
	STOCK SIZE		MAMARONECK, NEW YORK	
	ALUMINUM		CASE MACHINING	
	MATERIAL		(TER 250/300 U)	
	356-T6	STRESS RELIEVED	WA	RUZZO
	TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
	SEE NOTE		FINAL APPROVAL	
	FINISH & SPEC. NO.		PM-728	A
			ELEC. DES. APP.	MECH. DES. APP.
			SHEET	OF