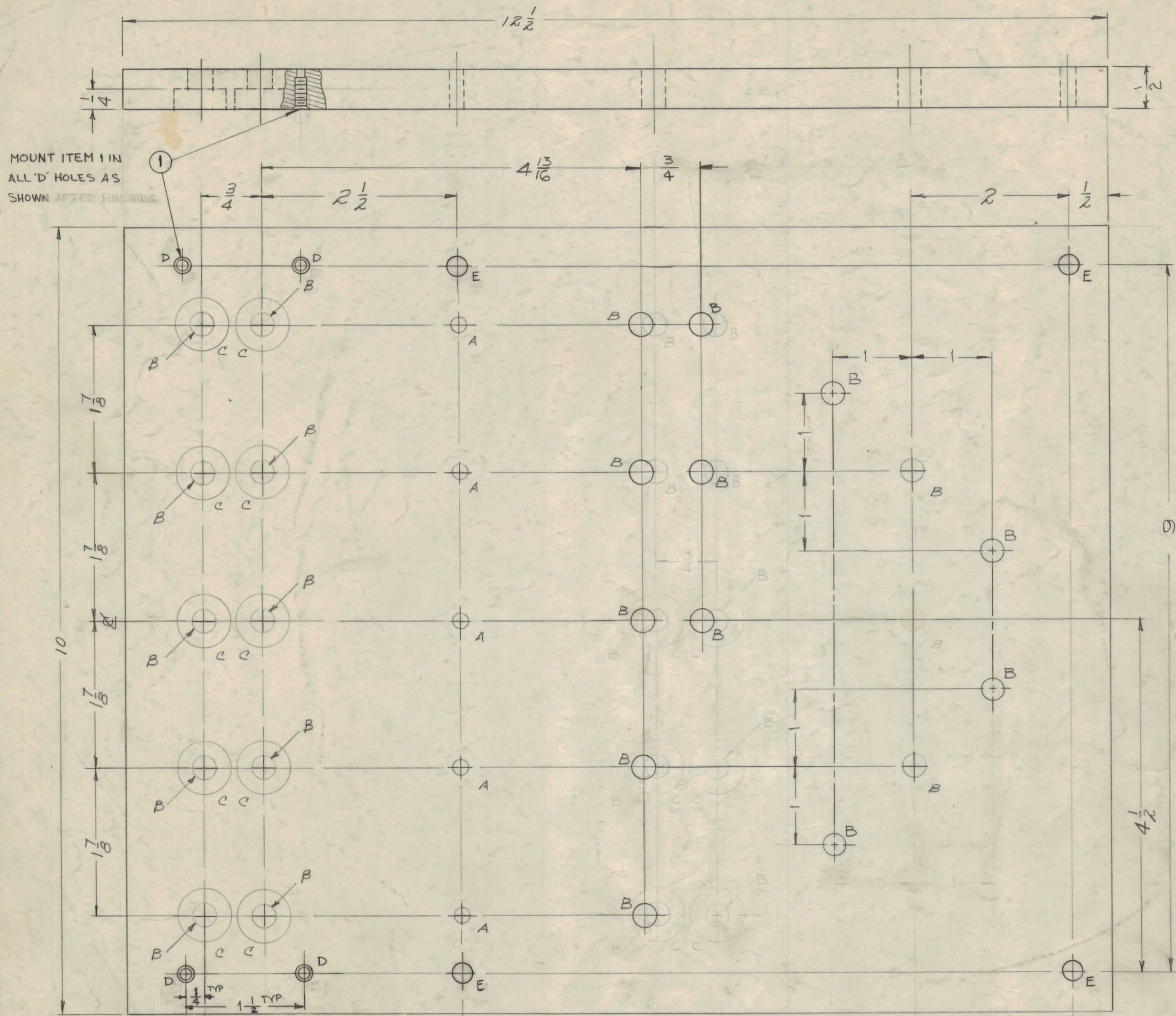


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



- HOLE LEGEND**
- A —  $\frac{13}{64}$  (.203) DIA 5 REQ.
  - B —  $\frac{9}{32}$  (.281) DIA 24 REQ.
  - C — C-BORE  $\frac{11}{16} \times \frac{1}{4}$  DEEP 10 REQ.
  - D — HOLES TO BE MACHINED AS FOLLOWS: 4-REQ.
    - 1- #16 DRILL (.174) TO .500 DP. 4-REQ.
    - 2- 120° C'SINK. .20-.23 DIA.
    - 3- TAP .360 MIN. DEPTH, USE HELICOIL TAP #2 CPA
    - 4- MOUNT ITEM 1  $\frac{3}{4}$  TO 1-1/2 PITCH BELOW SURFACE
    - 5- BREAK OFF DRIVING TANG.
  - E — 1/4 DIA 4-REQ.

285

PX-486 H

**NOTICE TO PERSONS RECEIVING THIS DRAWING**

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:  
THE TECHNICAL MATERIEL CORPORATION  
MAMARONECK, NEW YORK

REF: LD-609(B)

4	1	NT-139-SC08-20	INSERT, SCREW THREAD	
REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			1/2 THICK	
			STOCK SIZE	
			PHENOLIC	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
			LINEN BASE	TERMINAL BOARD, LINE FILTER
			TYPE & TEMPER	7/1/53
			HEAT TREAT. SPEC.	
			NATURAL	
			FINISH & SPEC. NO.	

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
H	1	DIM. 3/4 ADDED TO DIM 4 13/16 ON 'B' HOLES	7/16/64	11932			
G	1	RELICATED 'B' HOLES	10/29/63	10315			
F	1	C-BORES REVERSED (ERROR)	10/24/62	7468			

TOLERANCES: ALL OTHERS DEC. DIM. ±, FRAC. DIM. ±, ANGULAR DIM. ±

SCALE: DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

1	SPT-10K	AX		
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE