

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

NOTES:

A — 7/32 (.218) DIA. 11-REQ.

B — 3/4 (.750) DIA. 3-REQ.

C — HOLES TO BE MACHINED AS FOLLOWS:
2-REQ.

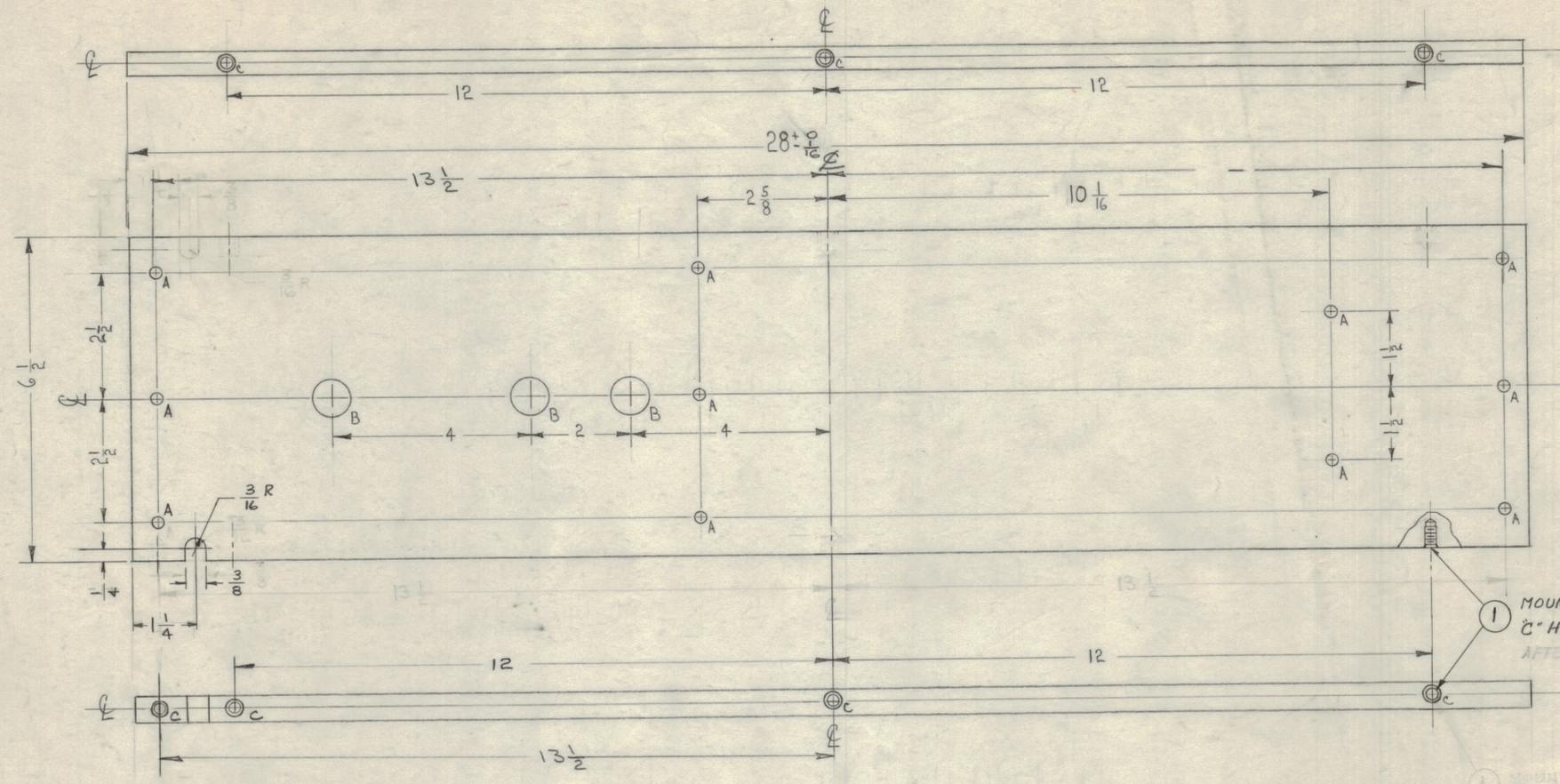
1- #16 DRILL (.174) TO .500 DP.

2- 120° C SINK, .20-.23 DIA.

3- TAP .360 MIN. DEPTH, USE HELI COIL TAP # 2 CPA

4- MOUNT ITEM ① 3/4 TO 1-1/2 PITCH BELOW SURFACE.

5- BREAK OFF DRIVING TANG.



PX-497 D

NOTE: FUNGUS PROOFING S113
FUNGUS & MOISTURE PROOF ALL SURFACES AFTER MACHINING IN ACCORDANCE WITH TMC SPEC. S113.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

D	S113 NOTE ADDED	4/13/64	11186	A.M.		
C	ITEM 1 ADDED C HOLES WERE DR & TAP B-32 x .36 DP.	8-9-62	6799	G.S.		
B	ADD TO "C" HOLES	2/24/60		C.S.		
	3/8 SLOT MOVED TO BOTTOM	2/26/60		C.S.		
A	SLOT ADDED	2/23/60		C.S.		

TOLERANCES		SCALE: 1/2
DEC. DIM. ±	FRAC. DIM. ± 1/64	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.
ANGULAR DIM. ±		

REQ. PER UNIT	AX-818	GPT-40K	1/14/60
MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON			

REF: LD-670

7	1	NT-139-SC08-20	INSERT, SCREW THREAD
REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1/2 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			
PHENOLIC		BOARD, HV CONTACTS, REAR (CROWBAR DRAWER)	
MATERIAL		WEIGHT PER PC.	
XXXX LAMINATE			
TYPE & TEMPER		DRAWN	ELEC. DES. APP.
		MECH. DES. APP.	
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
NATURAL *		PX-497 D	
FINISH & SPEC. NO.			