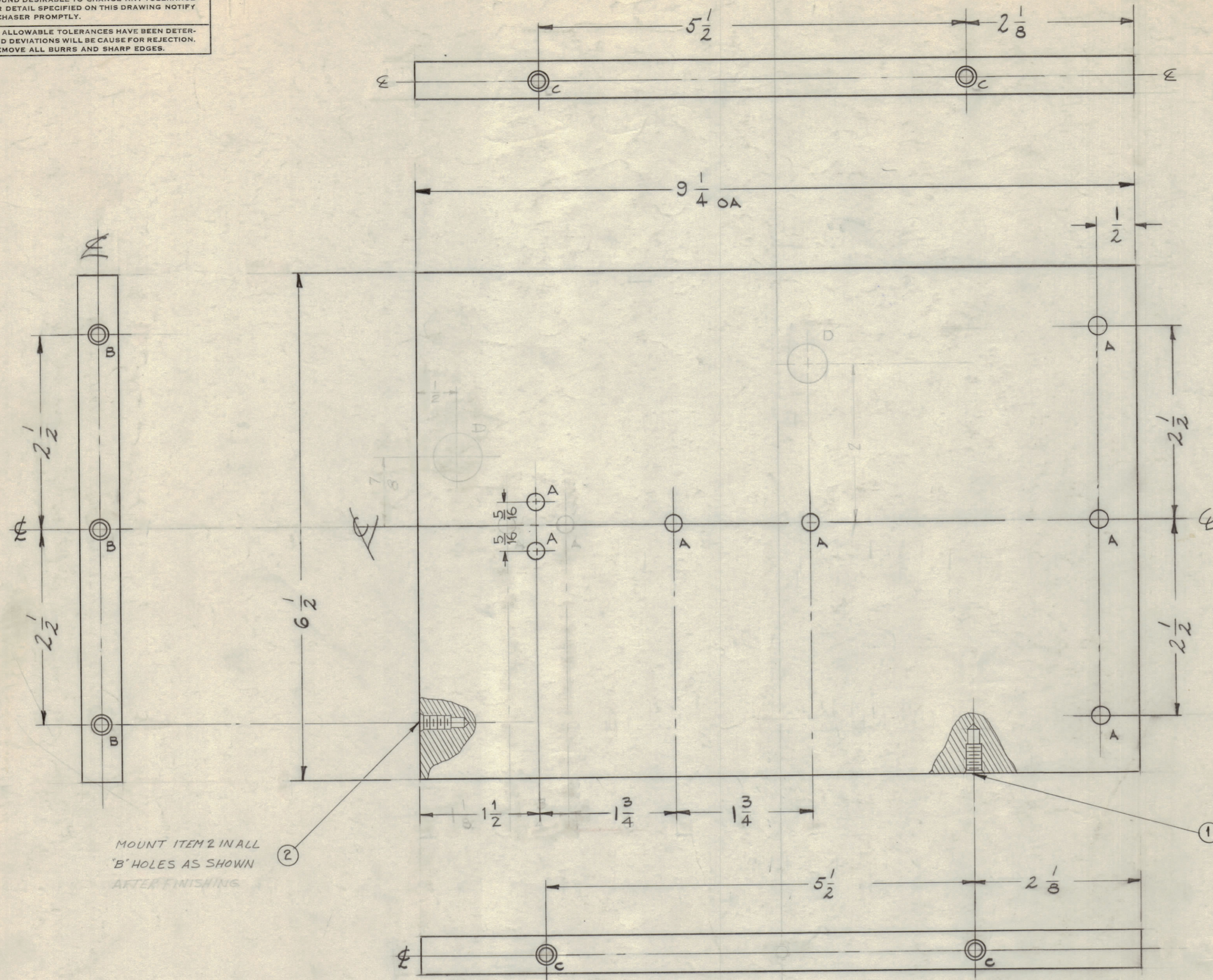


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

HOLE LEGEND

- A - 7/32 (.218) DIA. 6 REQ.
- B - HOLES TO BE MACHINED AS FOLLOWS: 3 REQ.
 - 1- 13/64 (.203) DRILL TO .562 DP.
 - 2- 120° C SINK .22-.25 DIA.
 - 3- TAP .410 MIN. DEPTH, USE HELI COIL TAP #3 FPB.
 - 4- MOUNT ITEM (2) 3/4 TO 1-1/2 PITCH BELOW SURFACE.
 - 5- BREAK OFF DRIVING TANG.
- C - HOLES TO BE MACHINED AS FOLLOWS: 4 REQ.
 - 1- #16 (.174) DRILL TO .500 DP.
 - 2- 120° C SINK .20-.23 DIA.
 - 3- TAP .360 MIN DEPTH, USE HELI COIL TAP #2 CPA
 - 4- MOUNT ITEM (1) 3/4 TO 1-1/2 PITCH BELOW SURFACE.
 - 5- BREAK OFF DRIVING TANG.



PX-498 C

C	1	NOTE WAS "MOUNT ITEM 1 IN B HOLES"	2-14-63	8534	R		
B	3	ITEMS 1 & 2 ADDED					
B	2	"B" HOLES WERE DRILL TAP 10-32, 1/2 DP.	8-13-62	7002	G.S.		
A	1	"D" HOLE DELETED	2-11-60				

NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

3	2	NT-139-SFI-20	INSERT, SCREW THREAD	
4	1	NT-139-SC08-20	INSERT, SCREW THREAD	
REQ. ITEM	PART NO.	DESCRIPTION		SYMBOL
1/2		THE TECHNICAL MATERIEL CORP.		
STOCK SIZE		MAMARONECK, NEW YORK		
PHENOLIC		BOARD, RESISTOR MTG,		
MATERIAL		(CROWBAR DRAWER)		
XXXP LAMINATE				
TYPE & TEMPER		DRAWN	ELEC. DES. APP.	MECH. DES. APP.
HEAT TREAT. SPEC.		CHECKED		FINAL APPROVAL
NATURAL				PX-498 C
FINISH & SPEC. NO.				

1	AX-212	GPT-40K	1-13-60
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.
			DATE
			USED ON