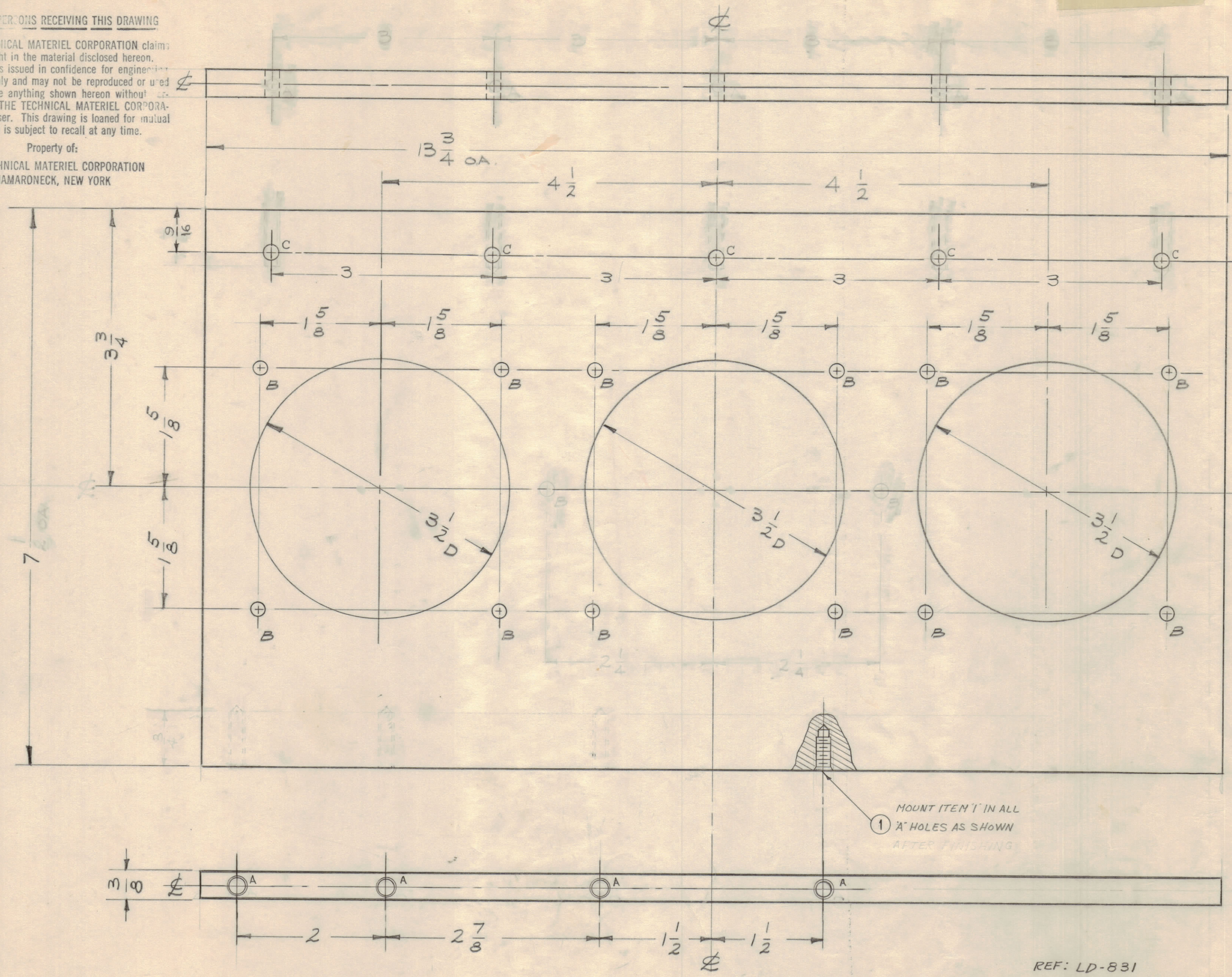


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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

HOLE LEGEND
 A - HOLES TO BE MACHINED AS FOLLOWS: 4-REQ.
 1- 13/64 DRILL (.203) TO .552 DP.
 2- 120° C'SINK .22-.25 DIA.
 3- TAP .410 MIN. DEPTH, USE HELI COIL TAP # 3FPB.
 4- MOUNT ITEM (1) 3/4 TO 1-1/2 PITCH BELOW SURFACE.
 5- BREAK OFF DRIVING TANG
 B - 3/16 (.187) DIA 12-REQ.
 C - 13/64 DIA. 5-REQ.



4-DRILL 13/64
 5-3/16 (.187) DIA
 C-13/64 DIA

REF: LD-831

C	ε SYMBOL DELETED (EDITOR)	6-21-65	14286	D.V.V.		
B	H1 A HOLES WERE DR & TAP FOR 10-32 B2 ITEM 1 ADDED	8-10-67	7008	GS.		
A	Z6 DIM 7 WAS 7 1/2 6G 5 C HOLES ADDED 4D 2 B HOLES DELETED 4H 5 A HOLES DELETED	8-11-67	2738	R.U.		
ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER
TOLERANCES			SCALE: FULL			
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.			
FRAC. DIM. ±			REMOVE ALL BURRS AND SHARP EDGES			
ANGULAR DIM. ±			1/64			

REQ PER UNIT	MODEL	SECTION	ASSY. NO.	DATE
1	GPT-40K 110K MOD			3-21-60

4	1	NT-139-SFI-20	INSERT, SCREW THREAD	
REQ. ITEM	PART NO.		DESCRIPTION	SYMBOL
	3/8		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE		PLATE, SIDE, LOAD RESISTOR	
	SILICONE GLASS		MTG.	
	MATERIAL			
	G-7			
	TYPE & TEMPER			
	HEAT TREAT. SPEC.			
	FINISH & SPEC. NO.			
			DRAWN	ELEC. DES. APP.
			CHECKED	FINAL APPROVAL
			PX-542 C	